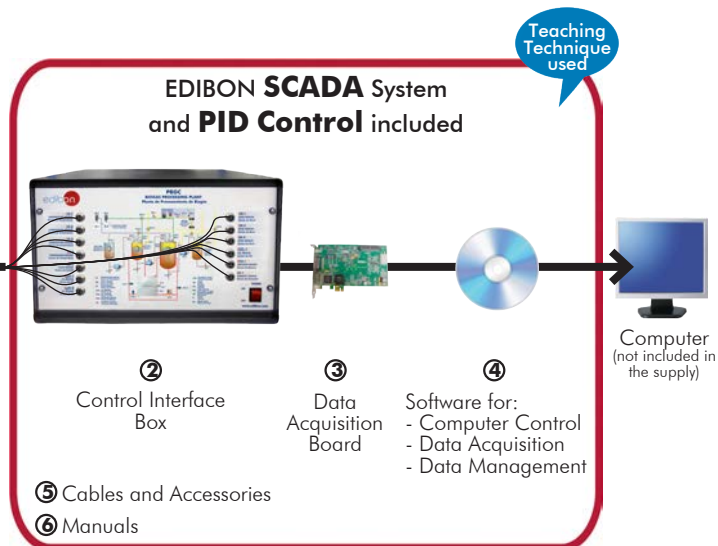




① Unit: PBGC. Biogas Processing Plant



\* Minimum supply always includes: 1 + 2 + 3 + 4 + 5 + 6  
(Computer not included in the supply)

## Key features:

- **Advanced Real-Time SCADA and PID Control.**
- **Open Control + Multicontrol + Real-Time Control.**
- **Specialized EDIBON Control Software based on LabVIEW.**
- **National Instruments Data Acquisition board (250 KS/s, kilo samples per second).**
- **Calibration exercises, which are included, teach the user how to calibrate a sensor and the importance of checking the accuracy of the sensors before taking measurements.**
- **Projector and/or electronic whiteboard compatibility allows the unit to be explained and demonstrated to an entire class at one time.**
- **Capable of doing applied research, real industrial simulation, training courses, etc.**
- **Remote operation and control by the user and remote control for EDIBON technical support, are always included.**
- **Totally safe, utilizing 4 safety systems (Mechanical, Electrical, Electronic & Software).**
- **Designed and manufactured under several quality standards.**
- **Optional ICAI software to create, edit and carry out practical exercises, tests, exams, calculations, etc. Apart from monitoring user's knowledge and progress reached.**
- **This unit has been designed for future expansion and integration. A common expansion is the EDIBON Scada-Net (ESN) System which enables multiple students to simultaneously operate many units in a network.**

**OPEN CONTROL  
+  
MULTICONTROL  
+  
REAL TIME CONTROL**

POWERED BY  
NATIONAL INSTRUMENTS  
**LabVIEW™**

**www.edibon.com**  
↳ PRODUCTS  
↳ 5.- ENERGY

For more information about Key Features, click here



ISO 9001: Quality Management (for Design, Manufacturing, Commercialization and After-sales service)



European Union Certificate (total safety)



Certificates ISO 14001 and ECO-Management and Audit Scheme (environmental management)



"Worlddidac Quality Charter" and Platinum Member of Worlddidac

## INTRODUCTION

Anaerobic digestion (also known as methane fermentation) is a biological process that takes place naturally. In this process certain microorganisms break biodegradable material in the absence of oxygen. Biogas obtained in this process is a new energy source used as an effective means of decontamination and as an alternate source of renewable energy. Biogas generation through anaerobic breakdown is considered useful to treat biodegradable residues, since it generates valuable fuel, as well as an effluent that can be applied as a soil conditioning substance or generic fertilizer. This gas can be used to generate electrical energy by means of turbines or power plants working with gas, in ovens, heaters, driers, boilers or other combustion systems working with gas, properly adapted to such application.

The Computer Controlled Biogas Processing Plant, "PBGC", has been designed to generate biogas and study different parameters that affect the anaerobic digestion itself and the value of the obtained biogas.

## GENERAL DESCRIPTION

The Computer Controlled Biogas Processing Plant, "PBGC", is supplied with two reactors made of stainless steel with level sensors and stirring systems. In this way, the user can work either in only one stage or in two stages, separating the different phases of the digestion process (the processes of hydrolysis, acidogenesis and acetogenesis would take place in the first digester, and the methanogenesis in the second digester) and optimizing the conditions of each reactor separately.

The feed (substrate) is driven from a supply tank with stainless steel agitator to the first reactor by a computer controlled pump. The working mode can be continuous or discontinuous (in batches). Another pump impels the substrate from the first to the second reactor and, finally, another pump impels the generated digestate to a collection tank, where it is possible to study the influence of post-fermentation on the biogas output.

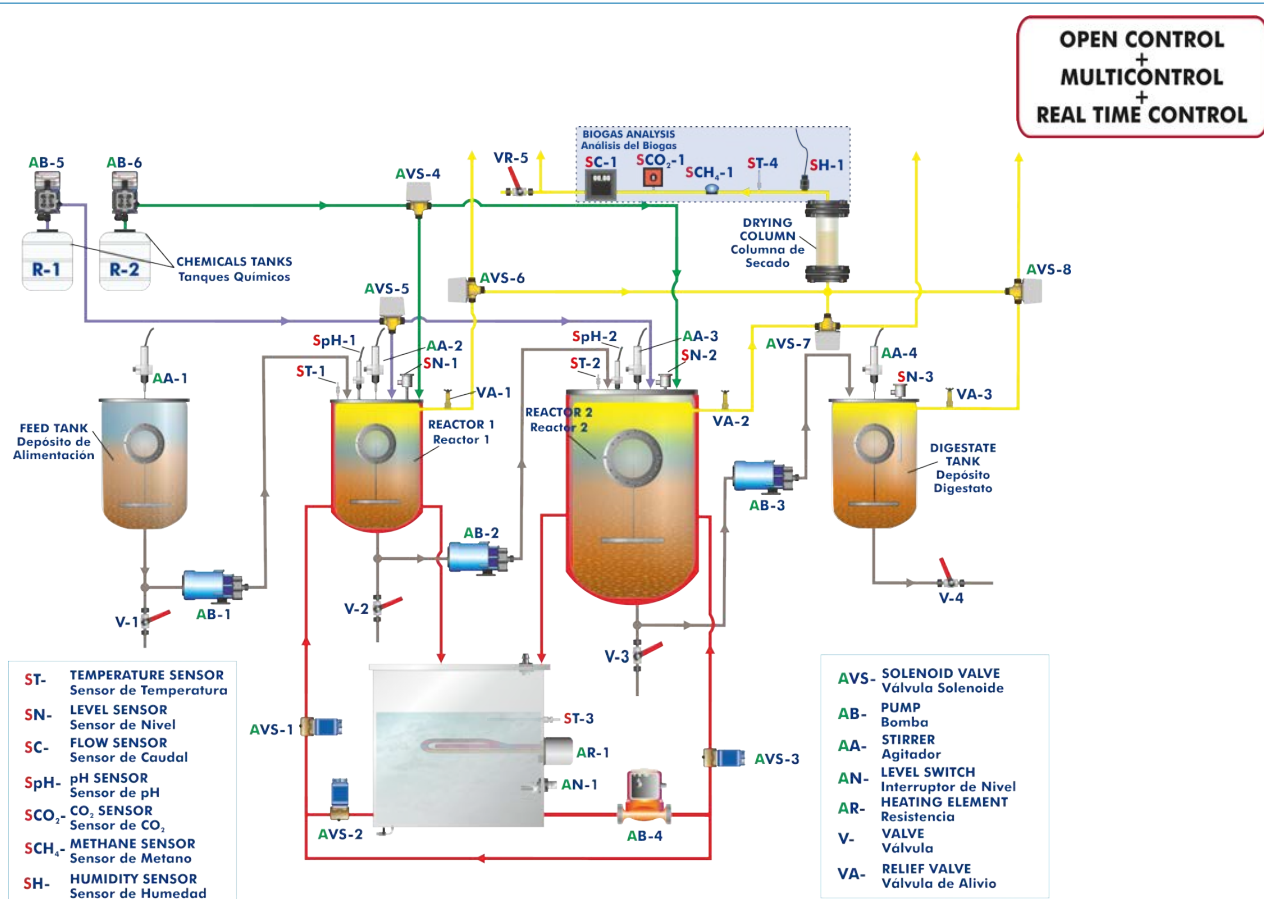
Both digesters have a heating jacket that allows the flow of hot water to regulate the appropriate temperature for each part of the process and the working temperature within different ranges depending on the used microorganisms (PID Control). The water that flows in the jacket is heated in a tank with a heating element and impelled through the two reactors in a closed circuit by a circulating pump.

To control the pH in the reactors, there are two computer controlled peristaltic pumps that impel acid or base to the reactors. The acid and base tanks are connected to each reactor independently.

The biogas produced is dried on a silica gel column and driven to a measurement pipe, where the biogas obtained is analyzed by measurements of flow rate, humidity, methane concentration, carbon dioxide concentration and biogas temperature. Thus, the obtained biogas is characterized and its quality and value as a source of renewable energy is determined.

This Computer Controlled Unit is supplied with the EDIBON Computer Control System (SCADA), and includes: The unit itself + a Control Interface Box + a Data Acquisition Board + Computer Control, Data Acquisition and Data Management Software Packages, for controlling the process and all parameters involved in the process.

## PROCESS DIAGRAM AND UNIT ELEMENTS ALLOCATION



With this unit there are several options and possibilities:

- Main items: 1, 2, 3, 4, 5 and 6.
- Optional items: 7, 8, 9 and 10.

Let us describe first the main items (1 to 6):

### ① PBGC. Unit:

Anodized aluminum frame and panels made of painted steel.

The unit includes wheels to facilitate its mobility.

Main metallic elements made of stainless steel.

Diagram in the front panel with distribution of the elements similar to the real one.

Supply tank made of stainless steel. Capacity: 25 l. It includes:

Agitator made of stainless steel. Max. speed: 200 rpm.

Sight glass.

Three computer controlled pumps to impel the substrate. Maximum flow rate: 25 l/h.

Two reactors made of stainless steel. Capacity: between 20 l – 70 l. Each reactor includes:

Level sensor.

"J" type temperature sensor.

pH sensor, range: 0 – 14.

Agitator made of stainless steel. Max. speed: 150 rpm.

Heating jacket.

Sight glass.

Digestate collection tank made of stainless steel. Capacity: 25 l. It includes:

Level sensor.

Sight glass.

PH adjustment system:

Two computer controlled peristaltic pumps to impel the acid and base. Maximum flow rate: 2.5 l/h.

Two tanks for the acid and the base made of polypropylene. Capacity: 5 l each.

Heating system consisting of:

Tank made of stainless steel equipped with:

Computer controlled electric heating element. Temperature PID control.

"J" type temperature sensor to measure the water temperature.

Level switch to control the water level in the tank.

Cover made of stainless steel to avoid contact with hot water. It includes an orifice to observe the level of water and, even, to refill the tank.

Valve to drain water.

Pump to impel hot water. Maximum flow rate: 8 l/min.

Silica gel column for biogas drying.

Valves to select the circuits.

Sampling point with valve for external sampling of generated biogas.

Biogas analysis section:

Sensor to measure the methane concentration of the generated biogas, 0 – 100 %.

Sensor to measure the carbon dioxide concentration of the generated biogas, 0 – 100 %.

"J" type temperature sensor.

Humidity sensor, 0 – 100 %.

Sensor to measure the flow rate of generated biogas, range: 0 – 30 NI/h.

The plant can be controlled through a PLC operated by a touchscreen.

The complete unit includes as well:

**Advanced Real-Time SCADA and PID Control.**

**Open Control + Multicontrol + Real-Time Control.**

**Specialized EDIBON Control Software based on LabVIEW.**

**National Instruments Data Acquisition board (250 KS/s, kilo samples per second).**

**Calibration exercises, which are included, teach the user how to calibrate a sensor and the importance of checking the accuracy of the sensors before taking measurements.**

**Projector and/or electronic whiteboard compatibility allows the unit to be explained and demonstrated to an entire class at one time.**

**Capable of doing applied research, real industrial simulation, training courses, etc.**

**Remote operation and control by the user and remote control for EDIBON technical support, are always included.**

**Totally safe, utilizing 4 safety systems (Mechanical, Electrical, Electronic & Software).**

**Designed and manufactured under several quality standards.**

**Optional ICAI software to create, edit and carry out practical exercises, tests, exams, calculations, etc. Apart from monitoring user's knowledge and progress reached.**

**This unit has been designed for future expansion and integration. A common expansion is the EDIBON Scada-Net (ESN) System which enables multiple students to simultaneously operate many units in a network.**



Unit: PBGC

## ② PBGC/CIB. Control Interface Box:

The Control Interface Box is part of the SCADA system.

**Control interface box with process diagram in the front panel** and with the same distribution that the different elements located in the unit, for an easy understanding by the student.

All sensors, with their respective signals, are properly manipulated from -10V. to +10V. computer output. Sensors connectors in the interface have different pines numbers (from 2 to 16), to avoid connection errors.

Single cable between the control interface box and computer.

**The unit control elements are permanently computer controlled**, without necessity of changes or connections during the whole process test procedure.

**Simultaneous visualization in the computer of all parameters involved in the process.**

**Calibration of all sensors involved in the process.**

**Real time curves representation about system responses.**

Storage of all the process data and results in a file.

Graphic representation, in real time, of all the process/system responses.

**All the actuators' values can be changed at any time from the keyboard** allowing the analysis about curves and responses of the whole process.

All the actuators and sensors values and their responses are displayed on only one screen in the computer.

**Shield and filtered signals to avoid external interferences.**

**Real time PID control with flexibility of modifications from the computer keyboard of the PID parameters, at any moment during the process.**

Real time PID and on/off control for pumps, compressors, heating elements, control valves, etc.

**Real time PID control for parameters involved in the process simultaneously.**

**Proportional control, integral control and derivative control, based on the real PID mathematical formula, by changing the values, at any time, of the three control constants (proportional, integral and derivative constants).**

**Open control** allowing modifications, at any moment and in real time, of parameters involved in the process simultaneously.

Possibility of automatization of the actuators involved in the process.

**Three safety levels, one mechanical in the unit, another electronic in the control interface and the third one in the control software.**



PBGC/CIB

## ③ DAB. Data Acquisition Board:

The Data Acquisition board is part of the SCADA system.

**PCI Express Data acquisition board (National Instruments)** to be placed in a computer slot. Bus PCI Express.

**Analog input:**

Number of **channels= 16** single-ended or 8 differential. **Resolution=16 bits**, 1 in 65536.

**Sampling rate up to: 250 KS/s (kilo samples per second).**

Input range (V)=  $\pm 10$  V. Data transfers=DMA, interrupts, programmed I/O. DMA channels=6.

**Analog output:**

Number of **channels=2**. **Resolution=16 bits**, 1 in 65536.

Maximum output rate up to: 900 KS/s.

Output range (V)=  $\pm 10$  V. Data transfers=DMA, interrupts, programmed I/O.

**Digital Input/Output:**

Number of **channels=24 inputs/outputs**. DO or DI Sample Clock frequency: 0 to 100 MHz.

Timing: Number of **Counter/timers=4**. Resolution: Counter/timers: 32 bits.



DAB

## ④ PBGC/CCSOF. PID Computer Control + Data Acquisition + Data Management Software:

The three softwares are part of the SCADA system.

Compatible with actual Windows operating systems. Graphic and intuitive simulation of the process in screen. **Compatible with the industry standards.**

Registration and visualization of all process variables in an automatic and simultaneous way.

**Flexible, open and multicontrol software**, developed with actual windows graphic systems, acting simultaneously on all process parameters.

**Analog and digital PID control.**

**PID menu and set point selection required in the whole work range.**

**Management, processing, comparison and storage of data.**

**Sampling velocity up to 250 KS/s (kilo samples per second).**

**Calibration system for the sensors involved in the process.**

**It allows the registration of the alarms state and the graphic representation in real time.**

Comparative analysis of the obtained data, after the process and modification of the conditions during the process.

**Open software, allowing the teacher to modify texts, instructions. Teacher's and student's passwords** to facilitate the teacher's control on the student, and allowing the access to different work levels.

**This unit allows the 30 students of the classroom to visualize simultaneously all the results and the manipulation of the unit, during the process, by using a projector or an electronic whiteboard.**



PBGC/CCSOF

## ⑤ Cables and Accessories, for normal operation.

## ⑥ Manuals:

This unit is **supplied with 8 manuals**: Required Services, Assembly and Installation, Interface and Control Software, Starting-up, Safety, Maintenance, Calibration & Practices Manuals.

\*References 1 to 6 are the main items: PBGC + PBGC/CIB + DAB + PBGC/CCSOF + Cables and Accessories + Manuals are included in the minimum supply for enabling normal and full operation.

## EXERCISES AND PRACTICAL POSSIBILITIES TO BE DONE WITH THE MAIN ITEMS

- 1.- Study of the stabilization process.
- 2.- Study of the effect of temperature on the anaerobic digestion, purification and quality of the obtained biogas.
- 3.- Study of the pH effect on the anaerobic digestion, purification and quality of the obtained biogas.
- 4.- Study of the volumetric load influence on the anaerobic digestion, purification and quality of the obtained biogas.
- 5.- Study of the type of substrate influence on the anaerobic digestion, purification and quality of the obtained biogas.
- 6.- Study of the inhibitors influence on the anaerobic digestion, purification and quality of the obtained biogas.
- 7.- Influence of the working mode, with one or two stages, on the generation of biogas.
- 8.- Influence of the working mode, continuous or batch, on the generation of biogas.
- 9.- Influence of the working mode, with or without prior fermentation, on the generation of biogas.
- 10.-Determination of the optimum operation temperature.
- 11.-Determination of the optimum feeding rate.
- 12.-Determination of the flow rate, output and quality of biogas under different working conditions.

Additional practical possibilities:

- 13.-Sensors calibration.

Other possibilities to be done with this Unit:

- 14.-Many students view results simultaneously.  
To view all results in real time in the classroom by means of a projector or an electronic whiteboard.
  - 15.-Open Control, Multicontrol and Real Time Control.  
This unit allows intrinsically and/or extrinsically to change the span, gains; proportional, integral, derivative parameters; etc, in real time.
  - 16.-The Computer Control System with SCADA and PID Control allow a real industrial simulation.
  - 17.-This unit is totally safe as uses mechanical, electrical/electronic, and software safety devices.
  - 18.-This unit can be used for doing applied research.
  - 19.-This unit can be used for giving training courses to Industries even to other Technical Education Institutions.
  - 20.-Control of the PBGC unit process through the control interface box without the computer.
  - 21.-Visualization of all the sensors values used in the PBGC unit process.
- Several other exercises can be done and designed by the user.

### REQUIRED SERVICES

- Electrical supply: three-phase, 380 VAC – 400 VAC/50 Hz or 190 VAC – 240 VAC/60 Hz, 1 kW.
- Computer.

### DIMENSIONS AND WEIGHTS

PBGC:

Frame with supply tank:

-Dimensions: 1000 x 800 x 2000 mm approx.  
(39.36 x 31.49 x 78.73 inches approx.)

Frame with reactors:

-Dimensions: 2000 x 800 x 2000 mm approx.  
(78.73 x 31.49 x 78.73 inches approx.)

Frame with digestate:

-Dimensions: 1000 x 800 x 2000 mm approx.  
(39.36 x 31.49 x 78.73 inches approx.)

Weight unit:

500 kg approx.  
(1105 pounds approx.)

Control Interface Box:

-Dimensions: 490 x 330 x 310 mm approx.  
(19.29 x 12.99 x 12.20 inches approx.)

-Weight: 10 kg approx.  
(22 pounds approx.)

### REQUIRED CONSUMABLES (Not included)

- Biomass from a biogas generation plant (anaerobic sludge).
- Substrate: suspension of shredded solid organic matter, for example, potatoes.
- Reagents to adjust the pH: caustic soda and hydrochloric acid.



## COMPLETE TECHNICAL SPECIFICATIONS (for optional items)

Additionally to the main items (1 to 6) described, we can offer, as optional, other items from 7 to 10.

All these items try to give more possibilities for:

- a) Technical and Vocational Education configuration. (ICAI and FSS)
- b) Multipost Expansions options. (MINI ESN and ESN)

### a) Technical and Vocational Education configuration

#### ⑦ PBGC/ICAI. Interactive Computer Aided Instruction Software System.

This complete software package consists of an Instructor Software (EDIBON Classroom Manager - ECM-SOF) totally integrated with the Student Software (EDIBON Student Labsoft - ESL-SOF). Both are interconnected so that the teacher knows at any moment what is the theoretical and practical knowledge of the students.

This software is optional and can be used additionally to items (1 to 6).

#### - ECM-SOF. EDIBON Classroom Manager (Instructor Software).

ECM-SOF is the application that allows the Instructor to register students, manage and assign tasks for workgroups, create own content to carry out Practical Exercises, choose one of the evaluation methods to check the Student knowledge and monitor the progression related to the planned tasks for individual students, workgroups, units, etc... so the teacher can know in real time the level of understanding of any student in the classroom.

Innovative features:

- User Data Base Management.
- Administration and assignment of Workgroup, Task and Training sessions.
- Creation and Integration of Practical Exercises and Multimedia Resources.
- Custom Design of Evaluation Methods.
- Creation and assignment of Formulas & Equations.
- Equation System Solver Engine.
- Updatable Contents.
- Report generation, User Progression Monitoring and Statistics.

#### - ESL-SOF. EDIBON Student Labsoft (Student Software).

ESL-SOF is the application addressed to the Students that helps them to understand theoretical concepts by means of practical exercises and to prove their knowledge and progression by performing tests and calculations in addition to Multimedia Resources. Default planned tasks and an Open workgroup are provided by EDIBON to allow the students start working from the first session. Reports and statistics are available to know their progression at any time, as well as explanations for every exercise to reinforce the theoretically acquired technical knowledge.

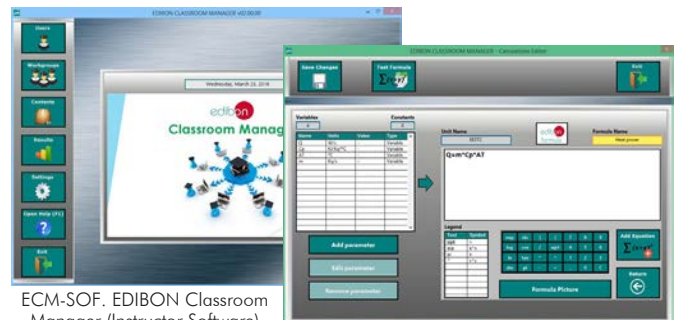
Innovative features:

- Student Log-In & Self-Registration.
- Existing Tasks checking & Monitoring.
- Default contents & scheduled tasks available to be used from the first session.
- Practical Exercises accomplishment by following the Manual provided by EDIBON.
- Evaluation Methods to prove your knowledge and progression.
- Test self-correction.
- Calculations computing and plotting.
- Equation System Solver Engine.
- User Monitoring Learning & Printable Reports.
- Multimedia-Supported auxiliary resources.

For more information see ICAI catalogue. Click on the following link:

[www.edibon.com/en/files/expansion/ICAI/catalog](http://www.edibon.com/en/files/expansion/ICAI/catalog)

### Instructor Software



ECM-SOF. EDIBON Classroom Manager (Instructor Software) Application Main Screen

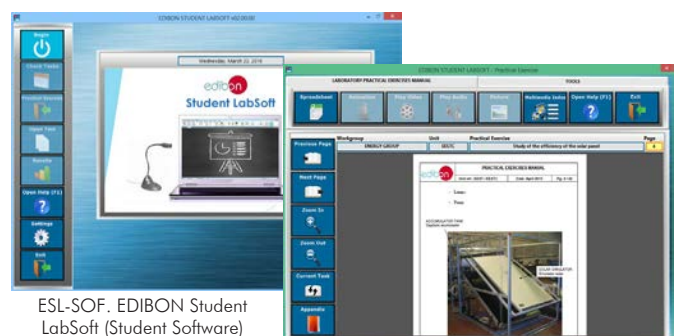
ECAL. EDIBON Calculations Program Package - Formula Editor Screen



ERS. EDIBON Results & Statistics Program Package - Student Scores Histogram

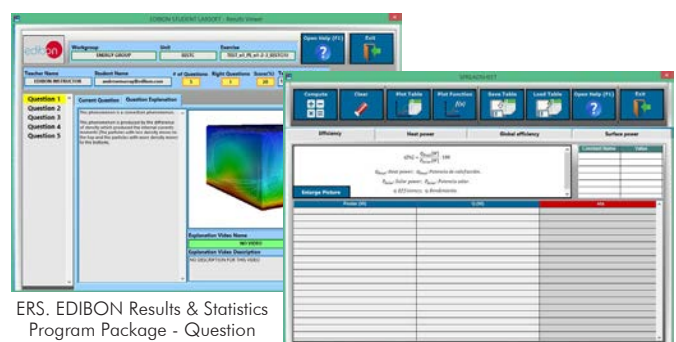
ETTE. EDIBON Training Test & Exam Program Package - Main Screen with Numeric Result Question

### Student Software



ESL-SOF. EDIBON Student LabSoft (Student Software) Application Main Screen

EPE. EDIBON Practical Exercise Program Package Main Screen



ERS. EDIBON Results & Statistics Program Package - Question Explanation

ECAL. EDIBON Calculations Program Package Main Screen

## ⑧ PBGC/FSS. Faults Simulation System.

Faults Simulation System (FSS) is a Software package that simulates several faults in any EDIBON Computer Controlled Unit. It is useful for Technical and Vocational level.

The "FAULTS" mode consists in causing several faults in the unit normal operation. The student must find them and solve them. There are several kinds of faults that can be grouped in the following sections:

Faults affecting the sensors measurement:

- An incorrect calibration is applied to them.
- Non-linearity.

Faults affecting the actuators:

- Actuators channels interchange at any time during the program execution.
- Response reduction of an actuator.

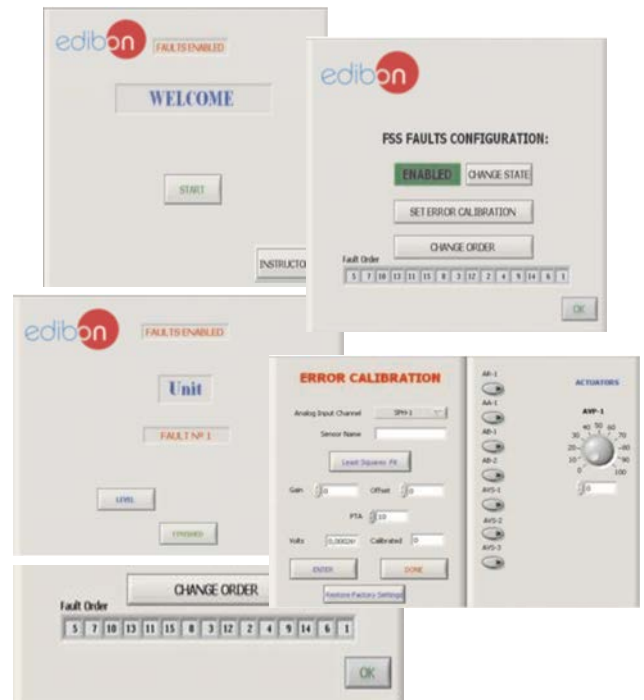
Faults in the controls execution:

- Inversion of the performance in ON/OFF controls.
- Reduction or increase of the calculated total response.
- The action of some controls is annulled.

On/off faults:

- Several on/off faults can be included.

Example of some screens



For more information see FSS catalogue. Click on the following link:

[www.edibon.com/en/files/expansion/FSS/catalog](http://www.edibon.com/en/files/expansion/FSS/catalog)

## b) Multipost Expansions options

## ⑨ MINI ESN. EDIBON Mini Scada-Net System for being used with EDIBON Teaching Units.

MINI ESN. EDIBON Mini Scada-Net System allows up to 30 students to work with a Teaching Unit in any laboratory, simultaneously. It is useful for both, Higher Education and/or Technical and Vocational Education.

The MINI ESN system consists of the adaptation of any EDIBON Computer Controlled Unit with SCADA and PID Control integrated in a local network.

This system allows to view/control the unit remotely, from any computer integrated in the local net (in the classroom), through the main computer connected to the unit. Then, the number of possible users who can work with the same unit is higher than in an usual way of working (usually only one).

Main characteristics:

- It allows up to 30 students to work simultaneously with the EDIBON Computer Controlled Unit with SCADA and PID Control, connected in a local net.
- Open Control + Multicontrol + Real Time Control + Multi Student Post.
- Instructor controls and explains to all students at the same time.
- Any user/student can work doing "real time" control/multicontrol and visualisation.
- Instructor can see in the computer what any user/student is doing in the unit.
- Continuous communication between the instructor and all the users/students connected.

Main advantages:

- It allows an easier and quicker understanding.
- This system allows you can save time and cost.
- Future expansions with more EDIBON Units.

For more information see MINI ESN catalogue. Click on the following link:

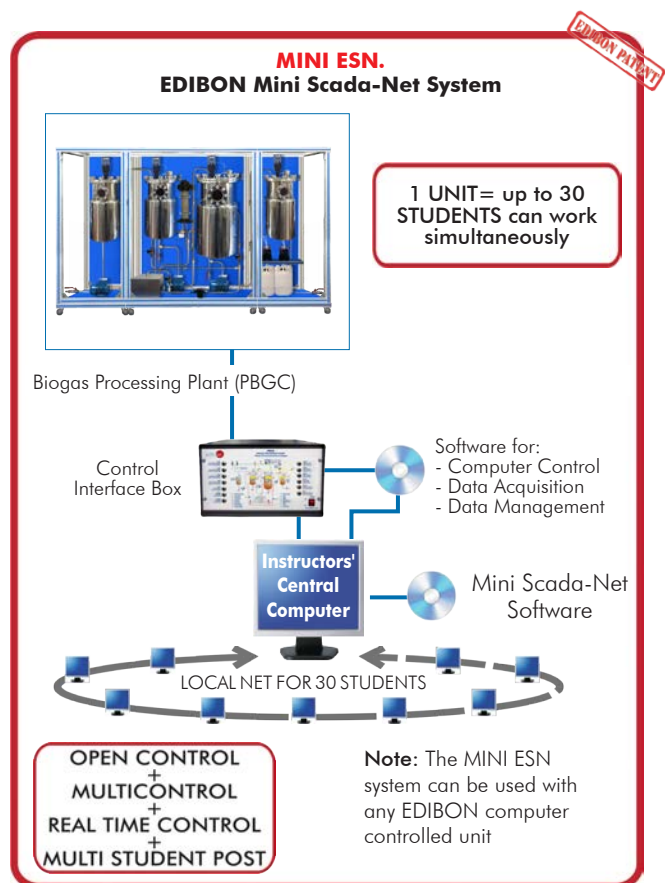
[www.edibon.com/en/files/expansion/MINI-ESN/catalog](http://www.edibon.com/en/files/expansion/MINI-ESN/catalog)

## ⑩ ESN. EDIBON Scada-Net Systems.

This unit can be integrated, in the future, into a Complete Laboratory with many Units and many Students.

For more information see ESN catalogue. Click on the following link:

[www.edibon.com/en/files/expansion/ESN/catalog](http://www.edibon.com/en/files/expansion/ESN/catalog)



## ORDER INFORMATION

### **Main items** (always included in the supply)

Minimum supply always includes:

- ① **Unit: PBGC. Biogas Processing Plant.**
- ② **PBGC/CIB. Control Interface Box.**
- ③ **DAB. Data Acquisition Board.**
- ④ **PBGC/CCSOF. PID Computer Control + Data Acquisition + Data Management Software.**
- ⑤ **Cables and Accessories**, for normal operation.
- ⑥ **Manuals.**

\***IMPORTANT:** Under PBGC we always supply all the elements for immediate running as 1, 2, 3, 4, 5 and 6.

### **Optional items** (supplied under specific order)

#### a) Technical and Vocational Education configuration

- ⑦ PBGC/ICAL. Interactive Computer Aided Instruction Software
- ⑧ System.
- PBGC/FSS. Faults Simulation System.

#### b) Multipost Expansions options

- MINI ESN. EDIBON Mini Scada-Net System for being used with
- ⑨ EDIBON Teaching Units.
- ⑩ ESN. EDIBON Scada-Net Systems.



**① PBGC. Unit:**

Anodized aluminum frame and panels made of painted steel.

The unit includes wheels to facilitate its mobility.

Main metallic elements made of stainless steel.

Diagram in the front panel with distribution of the elements similar to the real one.

Supply tank made of stainless steel. Capacity: 25 l. It includes:

Agitator made of stainless steel. Max. speed: 200 rpm.

Sight glass.

Three computer controlled pumps to impel the substrate. Maximum flow rate: 25 l/h.

Two reactors made of stainless steel. Capacity: between 20 l – 70 l. Each reactor includes:

Level sensor.

"J" type temperature sensor.

pH sensor, range: 0 – 14.

Agitator made of stainless steel. Max. speed: 150 rpm.

Heating jacket.

Sight glass.

Digestate collection tank made of stainless steel. Capacity: 25 l. It includes:

Level sensor.

Sight glass.

PH adjustment system:

Two computer controlled peristaltic pumps to impel the acid and base. Maximum flow rate: 2.5 l/h.

Two tanks for the acid and the base made of polypropylene. Capacity: 5 l each.

Heating system consisting of:

Tank made of stainless steel equipped with:

Computer controlled electric heating element. Temperature PID control.

"J" type temperature sensor to measure the water temperature.

Level switch to control the water level in the tank.

Cover made of stainless steel to avoid contact with hot water. It includes an orifice to observe the level of water and, even, to refill the tank.

Valve to drain water.

Pump to impel hot water. Maximum flow rate: 8 l/min.

Silica gel column for biogas drying.

Valves to select the circuits.

Sampling point with valve for external sampling of generated biogas.

Biogas analysis section:

Sensor to measure the methane concentration of the generated biogas, 0 – 100 %.

Sensor to measure the carbon dioxide concentration of the generated biogas, 0 – 100 %.

"J" type temperature sensor.

Humidity sensor, 0 – 100 %.

Sensor to measure the flow rate of generated biogas, range: 0 – 30 NI/h.

The plant can be controlled through a PLC operated by a touchscreen.

The complete unit includes as well:

Advanced Real-Time SCADA and PID Control.

Open Control + Multicontrol + Real-Time Control.

Specialized EDIBON Control Software based on LabVIEW.

National Instruments Data Acquisition board (250 KS/s, kilo samples per second).

Calibration exercises, which are included, teach the user how to calibrate a sensor and the importance of checking the accuracy of the sensors before taking measurements.

Projector and/or electronic whiteboard compatibility allows the unit to be explained and demonstrated to an entire class at one time.

Capable of doing applied research, real industrial simulation, training courses, etc.

Remote operation and control by the user and remote control for EDIBON technical support, are always included.

Totally safe, utilizing 4 safety systems (Mechanical, Electrical, Electronic & Software).

Designed and manufactured under several quality standards.

Optional ICAI software to create, edit and carry out practical exercises, tests, exams, calculations, etc. Apart from monitoring user's knowledge and progress reached.

This unit has been designed for future expansion and integration. A common expansion is the EDIBON Scada-Net (ESN) System which enables multiple students to simultaneously operate many units in a network.

**② PBGC/CIB. Control Interface Box:**

The Control Interface Box is part of the SCADA system.

Control interface box with process diagram in the front panel.

The unit control elements are permanently computer controlled.

Simultaneous visualization in the computer of all parameters involved in the process.

Calibration of all sensors involved in the process.

Real time curves representation about system responses.

All the actuators' values can be changed at any time from the keyboard allowing the analysis about curves and responses of the whole process.

Shield and filtered signals to avoid external interferences.

Real time PID control with flexibility of modifications from the computer keyboard of the PID parameters, at any moment during the process.

Real time PID control for parameters involved in the process simultaneously.

Proportional control, integral control and derivative control, based on the real PID mathematical formula, by changing the values, at any time, of the three control constants (proportional, integral and derivative constants).

Open control allowing modifications, at any moment and in real time, of parameters involved in the process simultaneously.

Three safety levels, one mechanical in the unit, another electronic in the control interface and the third one in the control software.

**③ DAB. Data Acquisition Board:**

The Data Acquisition board is part of the SCADA system.

PCI Express Data acquisition board (National Instruments) to be placed in a computer slot.

Analog input: Channels= 16 single-ended or 8 differential. Resolution=16 bits, 1 in 65536. Sampling rate up to: 250 KS/s (kilo samples per second).

Analog output: Channels=2. Resolution=16 bits, 1 in 65536.

Digital Input/Output: Channels=24 inputs/outputs.

**④ PBGC/CCSOF. PID Computer Control +Data Acquisition+Data Management Software:**

The three softwares are part of the SCADA system.

Compatible with the industry standards.

Flexible, open and multicontrol software, developed with actual windows graphic systems, acting simultaneously on all process parameters.

Analog and digital PID control. PID menu and set point selection required in the whole work range.

Management, processing, comparison and storage of data.

Sampling velocity up to 250 KS/s (kilo samples per second).

Calibration system for the sensors involved in the process.

It allows the registration of the alarms state and the graphic representation in real time.

Open software, allowing the teacher to modify texts, instructions. Teacher's and student's passwords to facilitate the teacher's control on the student, and allowing the access to different work levels.

This unit allows the 30 students of the classroom to visualize simultaneously all the results and the manipulation of the unit, during the process, by using a projector or an electronic whiteboard.

**⑤ Cables and Accessories, for normal operation.****⑥ Manuals:**

This unit is supplied with 8 manuals: Required Services, Assembly and Installation, Interface and Control Software, Starting-up, Safety, Maintenance, Calibration & Practices Manuals.

### Exercises and Practical Possibilities to be done with the Main Items

- 1.- Study of the stabilization process.
- 2.- Study of the effect of temperature on the anaerobic digestion, purification and quality of the obtained biogas.
- 3.- Study of the pH effect on the anaerobic digestion, purification and quality of the obtained biogas.
- 4.- Study of the volumetric load influence on the anaerobic digestion, purification and quality of the obtained biogas.
- 5.- Study of the type of substrate influence on the anaerobic digestion, purification and quality of the obtained biogas.
- 6.- Study of the inhibitors influence on the anaerobic digestion, purification and quality of the obtained biogas.
- 7.- Influence of the working mode, with one or two stages, on the generation of biogas.
- 8.- Influence of the working mode, continuous or batch, on the generation of biogas.
- 9.- Influence of the working mode, with or without prior fermentation, on the generation of biogas.
- 10.-Determination of the optimum operation temperature.
- 11.-Determination of the optimum feeding rate.
- 12.-Determination of the flow rate, output and quality of biogas under different working conditions.

Additional practical possibilities:

- 13.-Sensors calibration.

Other possibilities to be done with this Unit:

- 14.- Many students view results simultaneously.

To view all results in real time in the classroom by means of a projector or an electronic whiteboard.

- 15.- Open Control, Multicontrol and Real Time Control.

This unit allows intrinsically and/or extrinsically to change the span, gains; proportional, integral, derivative parameters; etc, in real time.

- 16.-The Computer Control System with SCADA and PID Control allow a real industrial simulation.

- 17.-This unit is totally safe as uses mechanical, electrical/electronic, and software safety devices.

- 18.-This unit can be used for doing applied research.

- 19.-This unit can be used for giving training courses to Industries even to other Technical Education Institutions.

- 20.-Control of the PBGC unit process through the control interface box without the computer.

- 21.-Visualization of all the sensors values used in the PBGC unit process.

- Several other exercises can be done and designed by the user.

### a) Technical and Vocational Education configuration

#### ⑦ PBGC/ICAI. Interactive Computer Aided Instruction Software System.

This complete software package consists of an Instructor Software (EDIBON Classroom Manager - ECM-SOF) totally integrated with the Student Software (EDIBON Student Labsoft - ESL-SOF). Both are interconnected so that the teacher knows at any moment what is the theoretical and practical knowledge of the students.

- ECM-SOF. EDIBON Classroom Manager (Instructor Software).

ECM-SOF is the application that allows the Instructor to register students, manage and assign tasks for workgroups, create own content to carry out Practical Exercises, choose one of the evaluation methods to check the Student knowledge and monitor the progression related to the planned tasks for individual students, workgroups, units, etc...so the teacher can know in real time the level of understanding of any student in the classroom.

Innovative features:

- User Data Base Management.
- Administration and assignment of Workgroup, Task and Training sessions.
- Creation and Integration of Practical Exercises and Multimedia Resources.
- Custom Design of Evaluation Methods.
- Creation and assignment of Formulas & Equations.
- Equation System Solver Engine.
- Updatable Contents.
- Report generation, User Progression Monitoring and Statistics.

- ESL-SOF. EDIBON Student Labsoft (Student Software).

ESL-SOF is the application addressed to the Students that helps them to understand theoretical concepts by means of practical exercises and to prove their knowledge and progression by performing tests and calculations in addition to Multimedia Resources. Default planned tasks and an Open workgroup are provided by EDIBON to allow the students start working from the first session. Reports and statistics are available to know their progression at any time, as well as explanations for every exercise to reinforce the theoretically acquired technical knowledge.

Innovative features:

- Student Log-In & Self-Registration.
- Existing Tasks checking & Monitoring.
- Default contents & scheduled tasks available to be used from the first session.
- Practical Exercises accomplishment by following the Manual provided by EDIBON.
- Evaluation Methods to prove your knowledge and progression.
- Test self-correction.
- Calculations computing and plotting.
- Equation System Solver Engine.
- User Monitoring Learning & Printable Reports.
- Multimedia-Supported auxiliary resources.

#### ⑧ PBGC/FSS. Faults Simulation System.

Faults Simulation System (FSS) is a Software package that simulates several faults in any EDIBON Computer Controlled Unit.

The "FAULTS" mode consists in causing several faults in the unit normal operation. The student must find them and solve them.

There are several kinds of faults that can be grouped in the following sections:

Faults affecting the sensors measurement:

- An incorrect calibration is applied to them.
- Non-linearity.

Faults affecting the actuators:

- Actuators channels interchange at any time during the program execution.
- Response reduction of an actuator.

Faults in the controls execution:

- Inversion of the performance in ON/OFF controls.
- Reduction or increase of the calculated total response.
- The action of some controls is annulled.

On/off faults:

- Several on/off faults can be included.

b) Multipost Expansions options

⑨ **MINI ESN. EDIBON Mini Scada-Net System for being used with EDIBON Teaching Units.**

MINI ESN. EDIBON Mini Scada-Net System allows up to 30 students to work with a Teaching Unit in any laboratory, simultaneously.

The MINI ESN system consists of the adaptation of any EDIBON Computer Controlled Unit with SCADA and PID Control integrated in a local network. This system allows to view/control the unit remotely, from any computer integrated in the local net (in the classroom), through the main computer connected to the unit.

Main characteristics:

- It allows up to 30 students to work simultaneously with the EDIBON Computer Controlled Unit with SCADA and PID Control, connected in a local net.
- Open Control + Multicontrol + Real Time Control + Multi Student Post.
- Instructor controls and explains to all students at the same time.
- Any user/student can work doing "real time" control/multicontrol and visualisation.
- Instructor can see in the computer what any user/student is doing in the unit.
- Continuous communication between the instructor and all the users/students connected.

Main advantages:

- It allows an easier and quicker understanding.
- This system allows you can save time and cost.
- Future expansions with more EDIBON Units.

The system basically will consist of:

This system is used with a Computer Controlled Unit.

- Instructor's computer.
- Students' computers.
- Local Network.
- Unit-Control Interface adaptation.
- Unit Software adaptation.
- Webcam.
- MINI ESN Software to control the whole system.
- Cables and accessories required for a normal operation.

\* Specifications subject to change without previous notice, due to the convenience of improvement of the product.



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