PEM Fuel Cell Advanced Unit

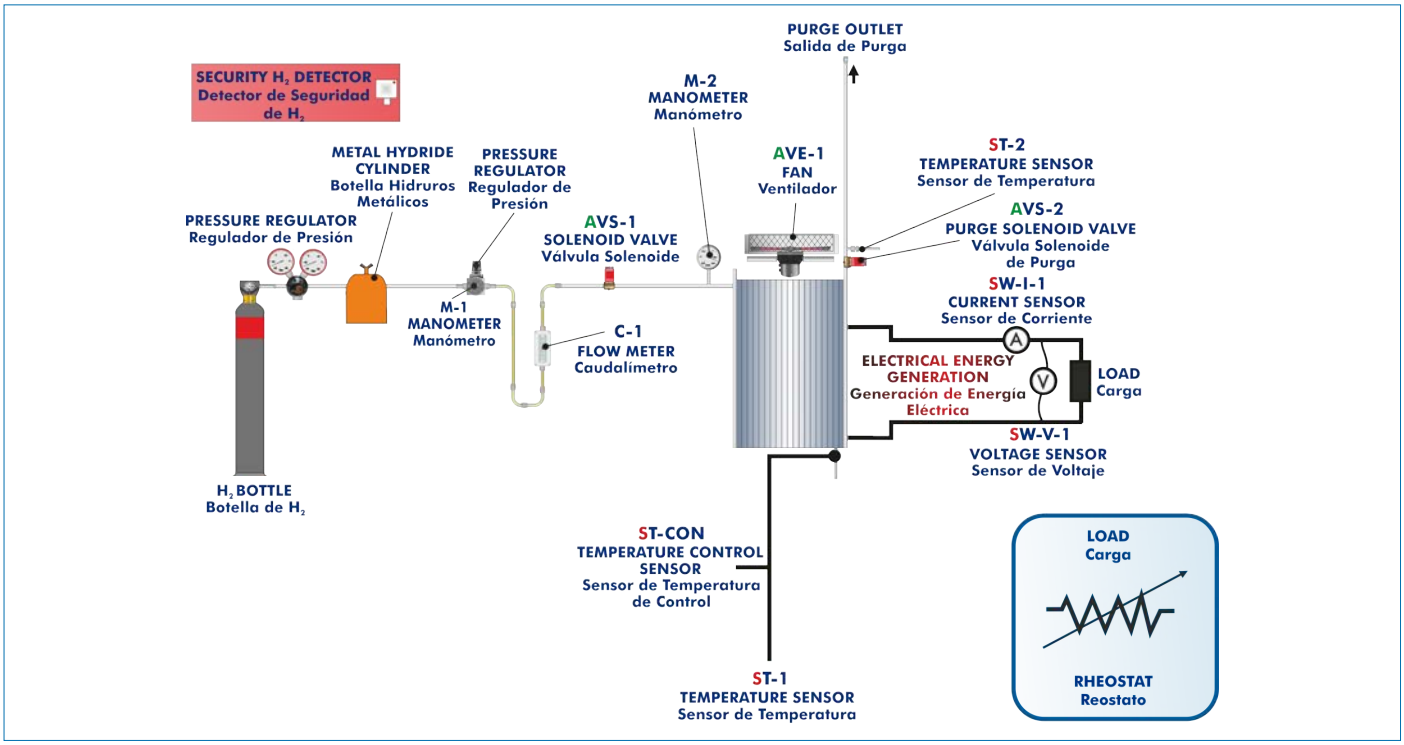
EC6B

Engineering and Technical Teaching Equipment

www.edibon.com
PRODUCTS
50.- ENERGY

Electronic console

PROCESS DIAGRAM AND UNIT ELEMENTS ALLOCATION



ISO 9001: Quality Management (for Design, Manufacturing, Commercialization and After-sales service)

European Union Certificate (total safety)

Certificates ISO 14001 and ECO-Management and Audit Scheme (environmental management)

"Worlddidac Quality Charter" and Platinum Member of Worlddidac

INTRODUCTION

The current energetic situation is based on an unsustainable model from the economic and environmental points of view. Fuel cells technology offers the possibility of having energy in an efficient, clean and abundant manner, since hydrogen used for their operation is obtained from different sources.

A fuel cell is an electrochemical device that transforms chemical energy from a reaction directly into electrical energy.

Although there are several types of fuel cells, each one with advantages, disadvantages and ideal applications, the PEM fuel cell is nowadays the one which offers the best characteristics for portable and automobile applications. This type of device can generate electricity from hydrogen coming from different sources and oxigen from the atmosphere, generating only heat and water as a residue.

GENERAL DESCRIPTION

The PEM Fuel Cell Advanced Unit, "EC6B", has been designed to allow the students to understand the fuel cells technology; especially that of a proton exchange membrane fuel cell (PEM). It also enables to calculate several fundamental parameters of a PEM type fuel cell, such as power density, polarization curves, efficiency, etc., and the variation of some of these parameters in function of the consumption of reagents and the developed power.

The unit is supplied with a stack of proton exchange membrane fuel cells (PEM) with a rated power of 1000 W. The stack is composed of 72 cells with channelled plate shape that allow the air flow through the membrane. The membrane facilitates the hydrogen flow, generating the electrons release. There are separate plates which conduct electricity, allowing that electrons flow, between each pair of cells.

EC6B detail

Cells are self-humidifying and do not require any type of external humidification.

The stack has an integrated fan that is able to provide the required air for proper operation and to maintain a suitable temperature.

Hydrogen storage represents one of the essential points regarding the hydrogen economy. For that purpose, a cylinder of metal hydride (2000 NL) is included. Thanks to the absorption of the hydrogen inside, hydrogen is stored in a safe and certified way. Since the discharge pressure of the metal hydride cylinder is 15 – 20 bars, the "EC6B" unit also includes two pressure regulators: one of them is prepared to be installed in the H_2 cylinder in order to regulate the outlet pressure; the other is placed at the outlet of the metal hydride cylinder in order to regulate the inlet pressure to the stack.

In addition, the unit includes two solenoid valves. One of them is located before the stack and controls the hydrogen inlet, and when the unit is switched off, the valve is closed to avoid any possible hydrogen leakage. This valve is automatically shutted when the temperature of the stack exceeds 65 °C. The other valve, placed at the stack outlet, purges the excess of water and hydrogen outside for a proper operation.

The unit also has a load regulation system. It enables the study of the generated electrical energy, the representation of the characteristic operation curves and their comparison with the theoretical curves.

The whole electrical circuit of the stack is protected by a short-circuit unit in case of an overcurrent (30 A) and low voltage shut down (36 V).

In the event of one of these problems, the hydrogen inlet solenoid valve is automatically closed.

The unit's connections and hoses are made of materials which are suitable for their use with H_2.

It includes a hydrogen leak detector with a detection range from 0 to 2% Vol. and from 0 to 100% L.E.L. (Lower Explosive Limit) respectively.

SPECIFICATIONS

Bench-top unit.

Anodized aluminum frame and panels made of painted steel.

Diagram in the front panel with distribution of the elements similar to the real one.

Metal hydride cylinder with a capacity of 2000NL for the storage of H_2.

Fuel cell stack with 72 cells and a rated power of 1000 W. Cells are self-humidifying and do not require any type of external humidification.

Fan incorporated in the stack.

Solenoid valve to supply H_2.

Purge solenoid valve.

Pressure regulator for the H_2 bottle. Inlet at 200 bars and outlet at 5 – 50 bars.

Pressure regulator for the hydrogen inlet at the PEM fuel cell, range:0 – 1 bar.

Suitable hose for use with H_2 with a high safety factor: up to 210 bars.

Load module: Rheostat (22 R – 760 W) + four wirewound resistors (10 R – 300 W).

Hydrogen leakage detector (4 – 20 mA; IP65).

Battery and charger (12 V).

Failure protection with solenoid valve at the stack inlet:

- Over current shut down (30 A).
- Low voltage shut down (36 V).
- Over temperature shut down in the stack.

Detail of the pressure regulator of the H_2 bottle and hose

Flow meter to measure the inlet H_2 flow to the stack.

Control temperature sensor placed between two bipolar plates of the cell.

Temperature sensor for the purging flow.

Pressure manometer to measure the H_2 pressure at the stack inlet.

Current and voltage sensors.

Electronic console:

- Metallic box.
- Temperature sensors connectors.
- Digital display for the temperature sensors.
- Selector for the temperature sensors.
- Voltage sensor connector.
- Digital display for the voltage sensor.
- Current sensor connector.
- Digital display for the current sensor.
- Fuel cell switch and led.

Cables and Accessories, for normal operation.

Manuals: This unit is supplied with the following manuals: Required Services, Assembly and Installation, Starting-up, Safety, Maintenance & Practices Manuals.

EXERCISES AND PRACTICAL POSSIBILITIES

1.- Study of the main principles of a proton exchange fuel cell (PEM) operation.

2.- Study of the structure and main principles of a metal hydride cylinder.

3.- Calculation of the efficiency of a PEM fuel cell.

4.- Study of the influence of air consumption and hydrogen consumption in the efficiency of a PEM fuel cell.

5.- Study of the power density of a PEM fuel cell.

6.- Representation of the polarization curve of a PEM fuel cell.

7.- Determination of the voltage and current density characteristics of a PEM fuel cell.

8.- Influence of hydrogen consumption in the electric power generation.

9.- Study of the influence of the generated power in the efficiency of PEM a fuel cell.

10.-Study of the influence of the reagents' flows in the generation of electrical power.

11.-Study of the use of reagents and transport phenomena.

REQUIRED SERVICES

- Electrical supply: single-phase 220V/50 Hz or 110 V/60 Hz.

RECOMMENDED ACCESSORIES (Not included)

- EDILAB-ELEC2. Electrolyzer (60 Nl/h).

REQUIRED CONSUMABLES (Not included)

- Bottle of compressed hydrogen of degree 4.0 (purity of 99.995%) at a pressure of 150 – 200 bars.

DIMENSIONS AND WEIGHTS

EC6B:

Unit:

-Dimensions: 700 x 400 x 550 mm approx.
(27.55 x 15.75 x 21.65 inches approx.)

-Weight: 25 Kg approx.
(55 pounds approx.)

Load module:

-Dimensions: 490 x 450 x 470 mm approx.
(19.29 x 17.71 x 18.50 inches approx.)

-Weight: 12 Kg approx.
(26.4 pounds approx.)

Electronic console:

-Dimensions: 490 x 330 x 310 mm approx.
(19.29 x 12.99 x 12.20 inches approx.)

-Weight: 10 Kg approx.
(22 pounds approx.)

AVAILABLE VERSIONS

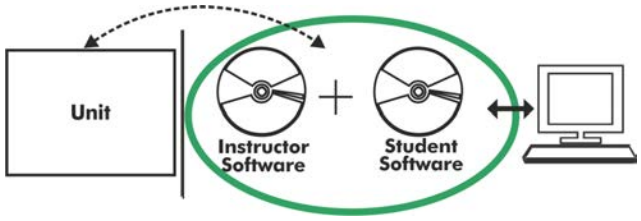
Offered in this catalog:

- EC6B. PEM Fuel Cell Advanced Unit.

Offered in other catalog:

- EC6C. Computer Controlled PEM Fuel Cell Advanced Unit.

EC6B/ICAI. Interactive Computer Aided Instruction Software System:



With no physical connection between unit and computer, **this complete software package consists of an Instructor Software (EDIBON Classroom Manager -ECM-SOF) totally integrated with the Student Software (EDIBON Student Labsoft -ESL-SOF).** Both are interconnected so that the teacher knows at any moment what is the theoretical and practical knowledge of the students.

Instructor Software

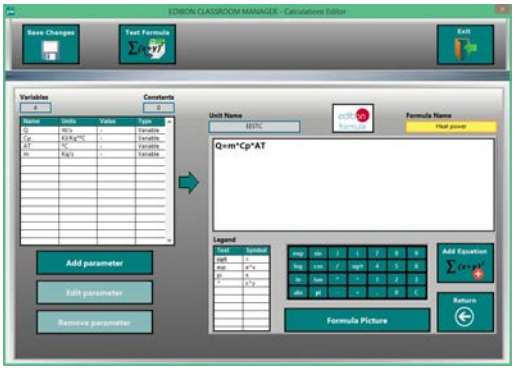
- ECM-SOF. EDIBON Classroom Manager (Instructor Software).

ECM-SOF is the application that allows the Instructor to register students, manage and assign tasks for workgroups, create own content to carry out Practical Exercises, choose one of the evaluation methods to check the Student knowledge and monitor the progression related to the planned tasks for individual students, workgroups, units, etc... so the teacher can know in real time the level of understanding of any student in the classroom.

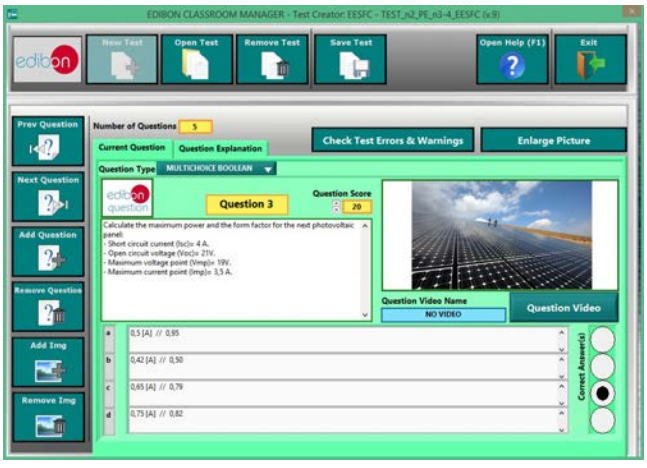
Innovative features:

- **User Data Base Management.**
- **Administration and assignment of Workgroup, Task and Training sessions.**
- **Creation and Integration of Practical Exercises and Multimedia Resources.**
- **Custom Design of Evaluation Methods.**
- **Creation and assignment of Formulas & Equations.**
- **Equation System Solver Engine.**
- **Updatable Contents.**
- **Report generation, User Progression Monitoring and Statistics.**

ECM-SOF. EDIBON Classroom Manager (Instructor Software) Application Main Screen



ECAL. EDIBON Calculations Program Package - Formula Editor Screen



ETTE. EDIBON Training Test & Exam Program Package - Main Screen with Numeric Result Question

ERS. EDIBON Results & Statistics Program Package - Student Scores Histogram

Optional

Student Software

- ESL-SOF. EDIBON Student Labsoft (Student Software).

ESL-SOF is the application addressed to the Students that helps them to understand theoretical concepts by means of practical exercises and to prove their knowledge and progression by performing tests and calculations in addition to Multimedia Resources. Default planned tasks and an Open workgroup are provided by EDIBON to allow the students start working from the first session. Reports and statistics are available to know their progression at any time, as well as explanations for every exercise to reinforce the theoretically acquired technical knowledge.

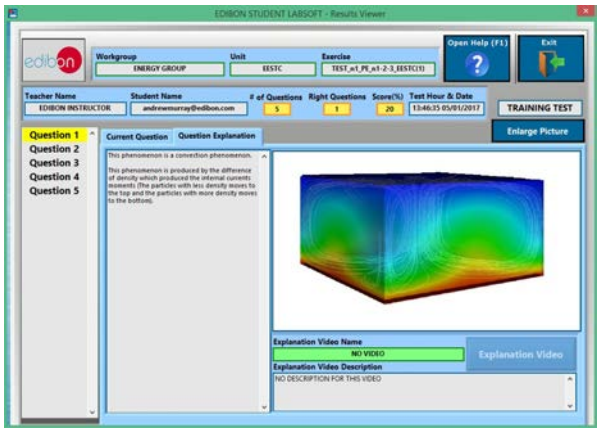
Innovative features:

- **Student Log-In & Self-Registration.**
- **Existing Tasks checking & Monitoring.**
- **Default contents & scheduled tasks available to be used from the first session.**
- **Practical Exercises accomplishment by following the Manual provided by EDIBON.**
- **Evaluation Methods to prove your knowledge and progression.**
- **Test self-correction.**
- **Calculations computing and plotting.**
- **Equation System Solver Engine.**
- **User Monitoring Learning & Printable Reports.**
- **Multimedia-Supported auxiliary resources.**

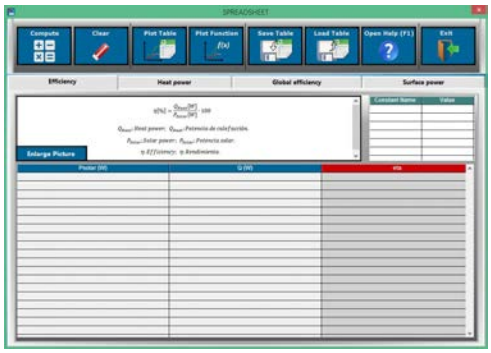
ESL-SOF. EDIBON Student LabSoft (Student Software) Application Main Screen

EPE. EDIBON Practical Exercise Program Package Main Screen

For more information see **ICAI** catalogue. Click on the following link:
www.edibon.com/en/files/expansion/ICAI/catalog



ERS. EDIBON Results & Statistics Program Package - Question Explanation



ECAL. EDIBON Calculations Program Package Main Screen

✱ Specifications subject to change without previous notice, due to the convenience of improvement of the product.

edibon INTERNATIONAL

C/ Del Agua, 14. Polígono Industrial San José de Valderas.
28918 LEGANÉS. (Madrid). ESPAÑA - SPAIN.
Tel.: 34-91-6199363 Fax: 34-91-6198647
E-mail: edibon@edibon.com Web: **www.edibon.com**

Edition: ED01/18
Date: March/2018

REPRESENTATIVE: