edibon

Engineering and Technical Teaching Equipment

Computer Controlled **Recirculating Air Conditioning Unit,** with SCADA and PID Control

TARC

* Minimum supply always includes: 1 + 2 + 3 + 4 + 5 + 6
(Computer not included in the supply)

① Unit: TARC. Computer Controlled Recirculating Air Conditioning Unit

Key features:

- **Advanced Real-Time SCADA and PID Control.**
- **Open Control + Multicontrol + Real-Time Control.**
- **Specialized EDIBON Control Software based on LabVIEW.**
- **National Instruments Data Acquisition board (250 KS/s, kilo samples per second).**
- **Calibration exercises, which are included, teach the user how to calibrate a sensor and the importance of checking the accuracy of the sensors before taking measurements.**
- **Projector and/or electronic whiteboard compatibility allows the unit to be explained and demonstrated to an entire class at one time.**
- **Capable of doing applied research, real industrial simulation, training courses, etc.**
- **Remote operation and control by the user and remote control for EDIBON technical support, are always included.**
- **Totally safe, utilizing 4 safety systems (Mechanical, Electrical, Electronic & Software).**
- **Designed and manufactured under several quality standards.**
- **Optional ICAI software to create, edit and carry out practical exercises, tests, exams, calculations, etc. Apart from monitoring user's knowledge and progress reached.**
- **This unit has been designed for future expansion and integration. A common expansion is the EDIBON Scada-Net (ESN) System which enables multiple students to simultaneously operate many units in a network.**

OPEN CONTROL + MULTICONTROL + REAL TIME CONTROL

POWERED BY NATIONAL INSTRUMENTS LabVIEW

www.edibon.com
↳PRODUCTS
↳9.- THERMODYNAMICS & THERMOTECHNICS

For more information about Key Features, click here

ISO 9001: **Quality Management** (for Design, Manufacturing, Commercialization and After-sales service)

European Union Certificate (total safety)

Certificates ISO 14001 and ECO-Management and Audit Scheme (environmental management)

"Worlddidac Quality Charter" and Platinum Member of Worlddidac

INTRODUCTION

The objective of Computer Controlled Recirculating Air Conditioning Unit "TARC" is to introduce the student into the complex world of air conditioning systems, as well as studying and determining the optimal parameters for the operation of the unit in function of the environmental requirements (humidity, heat, temperature and cooling, etc.).

Although air does not usually contain much steam, it has an important effect in the rate of evaporation of wet surfaces and materials.

Understating the humidity content in the atmosphere and how to control it is an important part of engineers and technologists training.

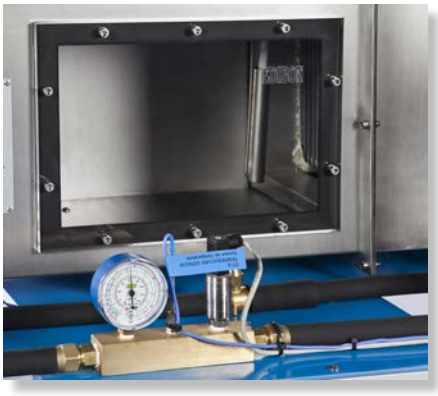
GENERAL DESCRIPTION

The Computer Controlled Recirculating Air Conditioning Unit "TARC" has been designed to study both the changes in the air conditions and the refrigeration circuit. For that purpose, temperature sensors, pressure sensors and flow meters have been strategically located, allowing to study the refrigeration cycle and to quantify the capacity of the evaporation and condensation unit.

It can work with fresh air and recycled air.

The unit basically consists of a testing tunnel made of stainless steel, which has four windows (sight glasses). Inside there is an axial fan, two heating elements, one at the inlet of the evaporation unit of 2000 W and other at the outlet of 1000 W. There are also 5 hygrometers strategically located along the tunnel. These hygrometers consist of two temperature sensors (wet and dry bulb).

This Computer Controlled Unit is supplied with the EDIBON Computer Control System (SCADA), and includes: The unit itself + a Control Interface Box + a Data Acquisition Board + Computer Control, Data Acquisition and Data Management Software Packages, for controlling the process and all parameters involved in the process.

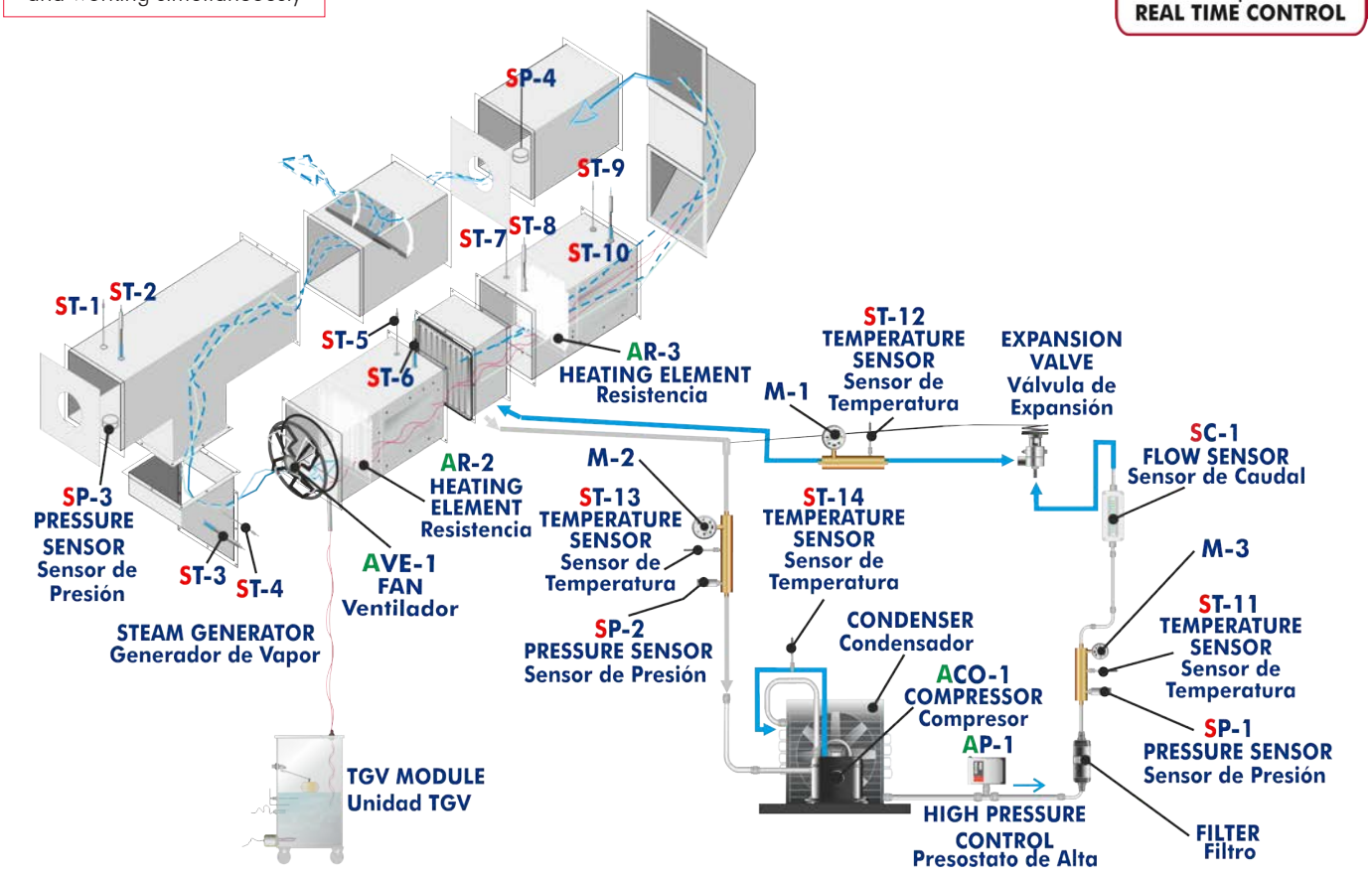


TARC detail

PROCESS DIAGRAM AND UNIT ELEMENTS ALLOCATION

5 actuators and 18 sensors controlled from any computer, and working simultaneously

OPEN CONTROL
+
MULTICONTROL
+
REAL TIME CONTROL



With this unit there are several options and possibilities:

- Main items: 1, 2, 3, 4, 5 and 6.
- Optional items: 7, 8, 9, 10 and 11.

Let us describe first the main items (1 to 6):

① TARC. Unit:

Anodized aluminum frame and panels made of painted steel.

The unit includes wheels to facilitate its mobility.

Main metallic elements made of stainless steel.

Diagram in the front panel with distribution of the elements similar to the real one.

Tunnel made of stainless steel of 300 x 300 x 4000 mm, in which there has been installed four windows of 200 x 300 mm to visualize the tunnel inside.

Two electrical heating elements, computer controlled: one of 2000 W (preheater) at the inlet of the evaporator and other of 1000 W (re-heater) at the outlet of the evaporator.

Axial fan, with speed control from computer, 2500 rpm, maximum flow: 2160 m^3/h.

Evaporator.

Condenser unit, consists of:

Compressor, computer controlled, 1/2 HP, 4.48 A.

Condenser, 1591 BTU.

Air flow 900 m^3/h.

High-pressure cut-out, regulated at 14 bar. It switch off the compressor when the pressure reach the fix pressure.

Filter dryer.

Flow meter and refrigerant flow sensor, range: 5 – 60 l/h.

Five hygrometers, placed along the tunnel, formed each one by two temperature sensors (wet and dry bulb).

Thirteen temperature sensors:

Ten temperature sensors to form five hydrometers:

Five "J" type temperature sensors (dry bulb) and five "J" type temperature sensors (wet bulb).

Three temperature sensors in the refrigeration circuit:

"J" type temperature sensor (evaporator inlet), "J" type temperature sensor (evaporator outlet) and "J" type temperature sensor (condenser outlet).

Unit: TARC

Four pressure sensors:

High pressure sensor 0 – 25 bar (condenser outlet).

Low pressure sensor 0 – 10 bar (condenser inlet).

Very low pressure sensor 0 – 1 inH_2O. It is used to measure the air flow at the inlet with the aid of an orifice plate, flow: 0 – 100 l/s.

Very low pressure sensor 0 – 1 inH_2O. It is used to measure the air flow at the outlet with the aid of an orifice plate, flow: 0 – 100 l/s.

Three Bourdon manometers, two of 10 bar and one of 25 bar:

Bourdon manometer (condenser outlet), Bourdon manometer (evaporator inlet), and Bourdon manometer (evaporator outlet).

With the trapdoor we can adjust the percentage of recirculating air.

Psychrometric chart and Enthalpy diagram of R134a.

Recommended element: (not included in the minimum supply).

-TGV. Steam Generator.

The complete unit includes as well:

Advanced Real-Time SCADA and PID Control.

Open Control + Multicontrol + Real-Time Control.

Specialized EDIBON Control Software based on LabVIEW.

National Instruments Data Acquisition board (250 KS/s, kilo samples per second).

Calibration exercises, which are included, teach the user how to calibrate a sensor and the importance of checking the accuracy of the sensors before taking measurements.

Projector and/or electronic whiteboard compatibility allows the unit to be explained and demonstrated to an entire class at one time.

Capable of doing applied research, real industrial simulation, training courses, etc.

Remote operation and control by the user and remote control for EDIBON technical support, are always included.

Totally safe, utilizing 4 safety systems (Mechanical, Electrical, Electronic & Software).

Designed and manufactured under several quality standards.

Optional ICAI software to create, edit and carry out practical exercises, tests, exams, calculations, etc. Apart from monitoring user's knowledge and progress reached.

This unit has been designed for future expansion and integration. A common expansion is the EDIBON Scada-Net (ESN) System which enables multiple students to simultaneously operate many units in a network.

② TARC/CIB. Control Interface Box:

The Control Interface Box is part of the SCADA system.

Control interface box with process diagram in the front panel and with the same distribution that the different elements located in the unit, for an easy understanding by the student.

All sensors, with their respective signals, are properly manipulated from -10V. to +10V. computer output.

Sensors connectors in the interface have different pines numbers (from 2 to 16), to avoid connection errors.

Single cable between the control interface box and computer.

The unit control elements are permanently computer controlled, without necessity of changes or connections during the whole process test procedure.

Simultaneous visualization in the computer of all parameters involved in the process.

Calibration of all sensors involved in the process.

Real time curves representation about system responses.

Storage of all the process data and results in a file.

Graphic representation, in real time, of all the process/system responses.

All the actuators' values can be changed at any time from the keyboard allowing the analysis about curves and responses of the whole process.

All the actuators and sensors values and their responses are displayed on only one screen in the computer.

Shield and filtered signals to avoid external interferences.

Real time PID control with flexibility of modifications from the computer keyboard of the PID parameters, at any moment during the process.

Real time PID and on/off control for pumps, compressors, heating elements, control valves, etc.

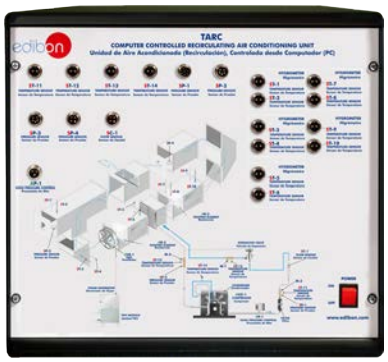
Real time PID control for parameters involved in the process simultaneously.

Proportional control, integral control and derivative control, based on the real PID mathematical formula, by changing the values, at any time, of the three control constants (proportional, integral and derivative constants).

Open control allowing modifications, at any moment and in real time, of parameters involved in the process simultaneously.

Possibility of automatization of the actuators involved in the process.

Three safety levels, one mechanical in the unit, another electronic in the control interface and the third one in the control software.



TARC/CIB

③ DAB. Data Acquisition Board:

The Data Acquisition board is part of the SCADA system.

PCI Express Data acquisition board (National Instruments) to be placed in a computer slot. Bus PCI Express.

Analog input:

Number of **channels= 16** single-ended or 8 differential. **Resolution=16 bits**, 1 in 65536.

Sampling rate up to: 250 KS/s (kilo samples per second).

Input range (V)=±10 V. Data transfers=DMA, interrupts, programmed I/0. DMA channels=6.

Analog output:

Number of **channels=2**. **Resolution=16 bits**, 1 in 65536.

Maximum output rate up to: 900 KS/s.

Output range (V)=±10 V. Data transfers=DMA, interrupts, programmed I/0.

Digital Input/Output:

Number of **channels=24 inputs/outputs**. D0 or DI Sample Clock frequency: 0 to 100 MHz.

Timing: Number of **Counter/timers=4**. Resolution: Counter/timers: 32 bits.

DAB

④ TARC/CCSOF. PID Computer Control + Data Acquisition + Data Management Software:

The three softwares are part of the SCADA system.

Compatible with actual Windows operating systems. Graphic and intuitive simulation of the process in screen. **Compatible with the industry standards.**

Registration and visualization of all process variables in an automatic and simultaneous way.

Flexible, open and multicontrol software, developed with actual windows graphic systems, acting simultaneously on all process parameters.

Analog and digital PID control.

PID menu and set point selection required in the whole work range.

Management, processing, comparison and storage of data.

Sampling velocity up to 250 KS/s (kilo samples per second).

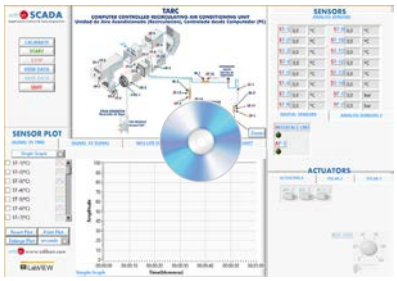
Calibration system for the sensors involved in the process.

It allows the registration of the alarms state and the graphic representation in real time.

Comparative analysis of the obtained data, after the process and modification of the conditions during the process.

Open software, allowing the teacher to modify texts, instructions. Teacher's and student's passwords to facilitate the teacher's control on the student, and allowing the access to different work levels.

This unit allows the 30 students of the classroom to visualize simultaneously all the results and the manipulation of the unit, during the process, by using a projector or an electronic whiteboard.



TARC/CCSOF

⑤ Cables and Accessories, for normal operation.

⑥ Manuals:

This unit is **supplied with 8 manuals**: Required Services, Assembly and Installation, Interface and Control Software, Starting-up, Safety, Maintenance, Calibration & Practices Manuals.

*References 1 to 6 are the main items: TARC + TARC/CIB + DAB + TARC/CCSOF + Cables and Accessories + Manuals are included in the minimum supply for enabling normal and full operation.

EXERCISES AND PRACTICAL POSSIBILITIES TO BE DONE WITH THE MAIN ITEMS

1.- Demonstration of the processes of air heating, cooling, humidification, de-humidification, recirculating and mixing.
2.- Efficiency determination of the preheating element.
3.- Preheating effect in an air conditioning installation.
4.- De-humidification process study.
5.- Mass balance in the evaporator.
6.- Energy balance in the evaporator.
7.- Re-heat effect.
8.- Experimental determination of the air specific heating capacity.
9.- Study of de-humidification in a recycling process.

Additional practical possibilities:

10.-Sensors calibration.
11.-Psychrometric chart.
12.-Usage of psychrometric chart.
13.-Determination of the airflow.
14.-Example of the air properties determination.
15.-Properties of the Refrigerant R134a.
16.-Enthalpy-Pressure diagram for the refrigerant R134a.
17.-Demonstration of recirculating and the "adiabatic" mixing of two air streams at different states.
18.-Obtaining of the steam generator efficiency curve.
19.-Energy balance in the steam generator.

Other possibilities to be done with this Unit:

20.-Many students view results simultaneously.

To view all results in real time in the classroom by means of a projector or an electronic whiteboard.

21.-Open Control, Multicontrol and Real Time Control.

This unit allows intrinsically and/or extrinsically to change the span, gains; proportional, integral, derivative parameters; etc, in real time.

22.-The Computer Control System with SCADA and PID Control allow a real industrial simulation.
23.-This unit is totally safe as uses mechanical, electrical/electronic, and software safety devices.
24.-This unit can be used for doing applied research.
25.-This unit can be used for giving training courses to Industries even to other Technical Education Institutions.
26.-Control of the TARC unit process through the control interface box without the computer.
27.-Visualization of all the sensors values used in the TARC unit process.

- By using PLC-PI additional 19 more exercises can be done.
- Several other exercises can be done and designed by the user.

REQUIRED SERVICES

- Electrical supply: single-phase, 220 V/50 Hz or 110 V/60 Hz.
- Water supply and drainage.
- Computer.

DIMENSIONS AND WEIGHTS

TARC:
Unit:
-Dimensions: 2100 x 1200 x 1700 mm approx.
(82.67 x 47.24 x 66.92 inches approx.)
-Weight: 250 kg approx.
(551 pounds approx.)
Control Interface Box:
-Dimensions: 490 x 450 x 470 mm approx.
(19.29 x 17.71 x 18.50 inches approx.)
-Weight: 20 kg approx.
(44 pounds approx.)

RECOMMENDED ELEMENTS (Not included)

-EDIBON Steam Generator (TGV), or steam generator with similar characteristics.

-For refilling R134a refrigerant and maintenance, we recommend:

T/KIT1. Maintenance Kit, containing: vacuum pump, hoses and manometers.
T/KIT2. Maintenance Kit, containing: leakage detector.
R134a refrigerant (to be acquired by the customer locally).

AVAILABLE VERSIONS

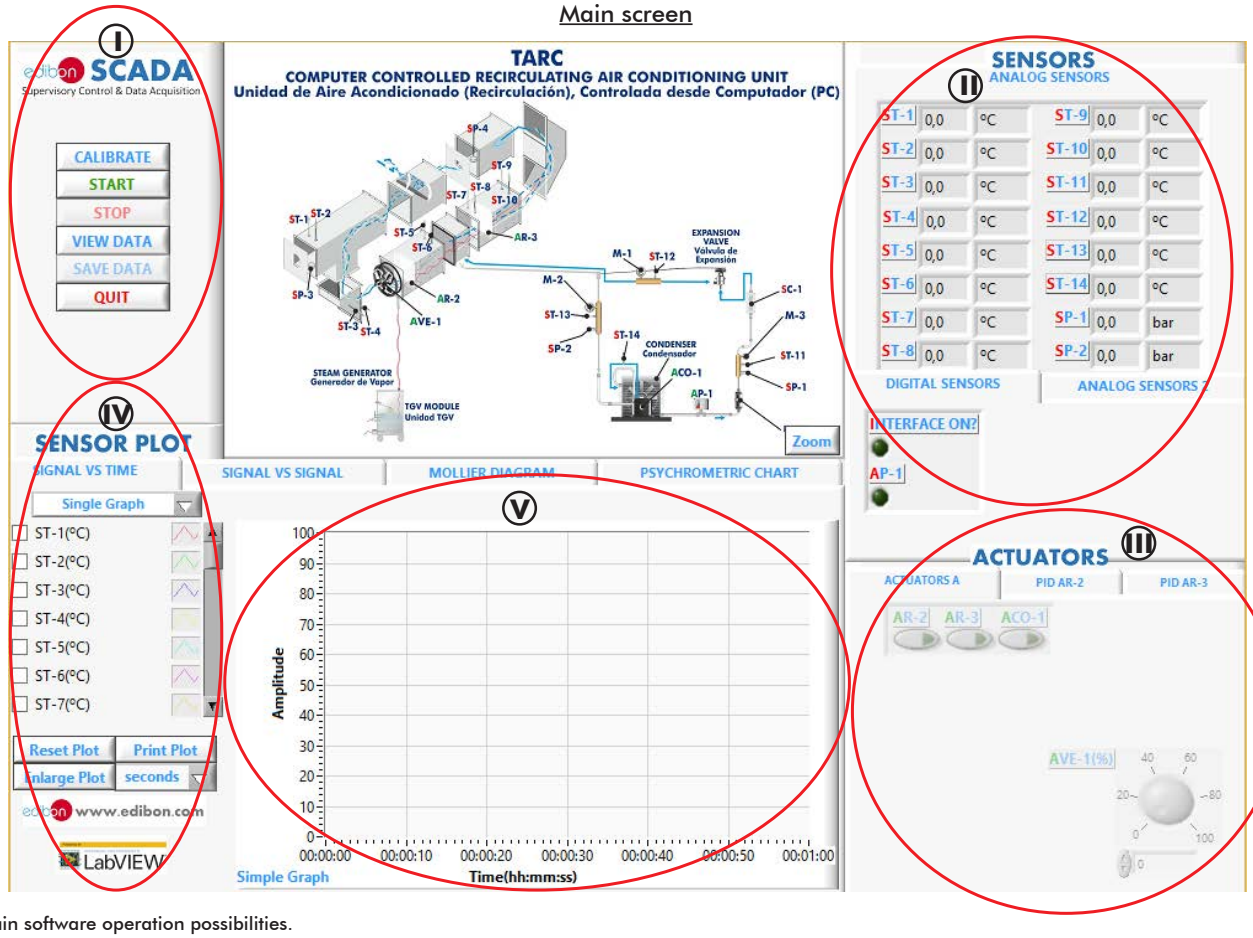
Offered in this catalogue:

-TARC. Computer Controlled Recirculating Air Conditioning Unit.

Offered in other catalogue:

-TARB. Recirculating Air Conditioning Unit.

SCADA and PID Control
Main screen



I Main software operation possibilities.

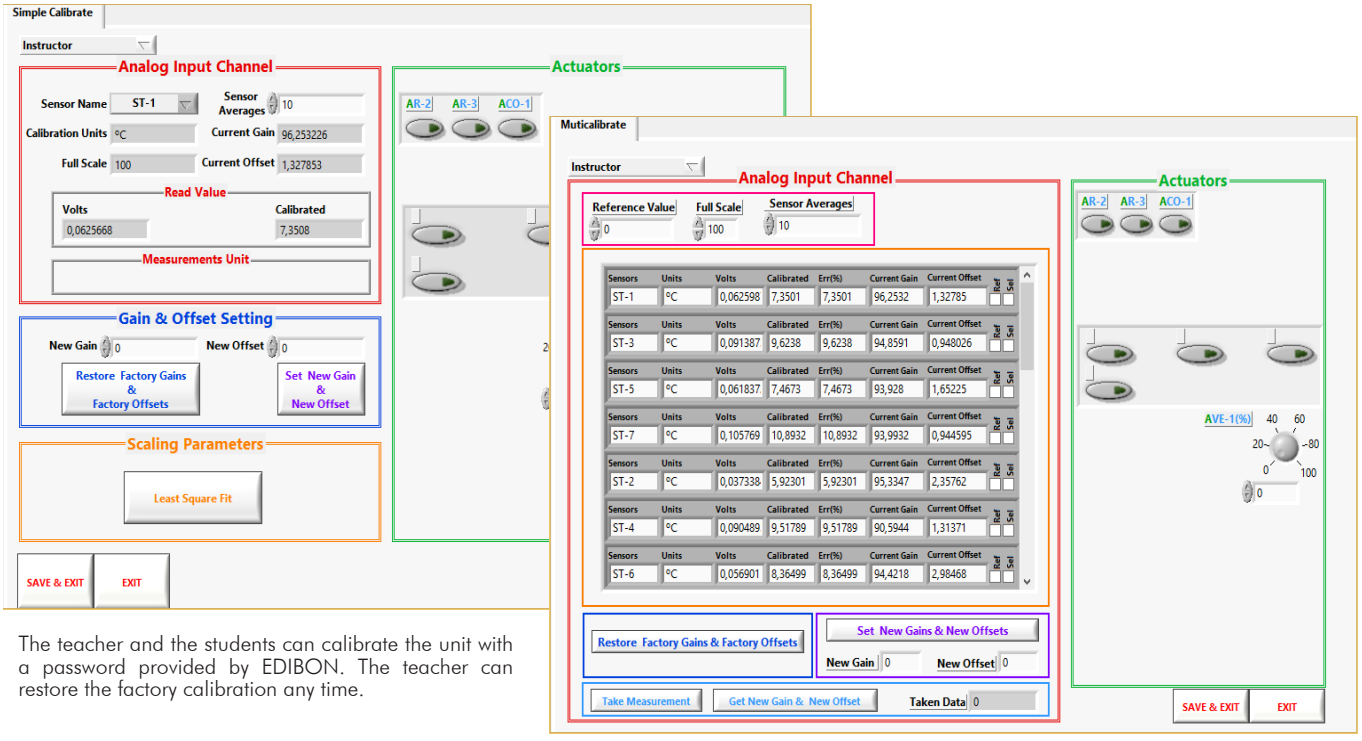
II **Sensors displays, real time values, and extra output parameters. Sensors:** ST=Temperature sensor. SC=Flow sensor. SP=Pressure sensor. SW=Power measurement.

III **Actuators controls. Actuators:** AR=Heating element. AC=Compressor. AVE=Fan.

IV Channel selection and other plot parameters.

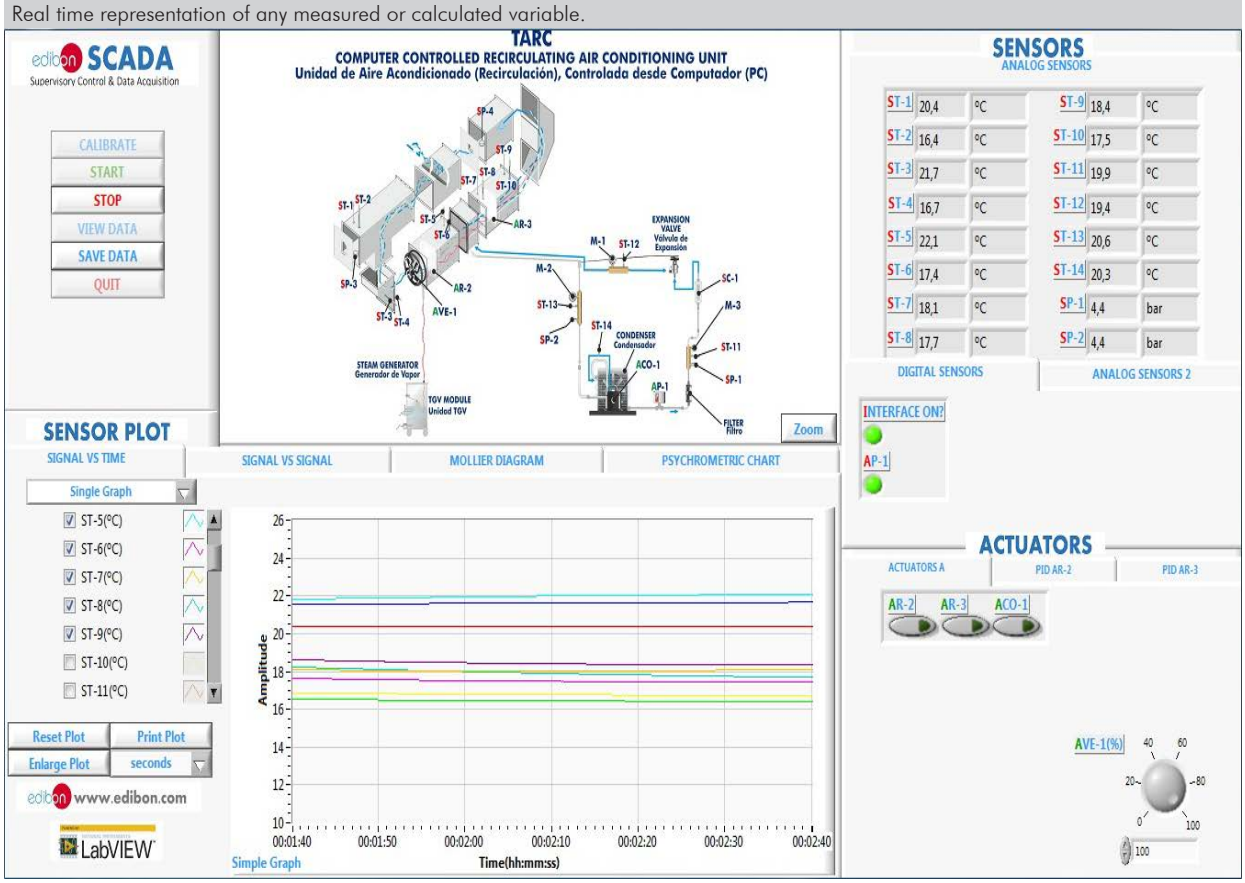
V Real time graphics displays.

Software for Sensors Calibration
Example of screen

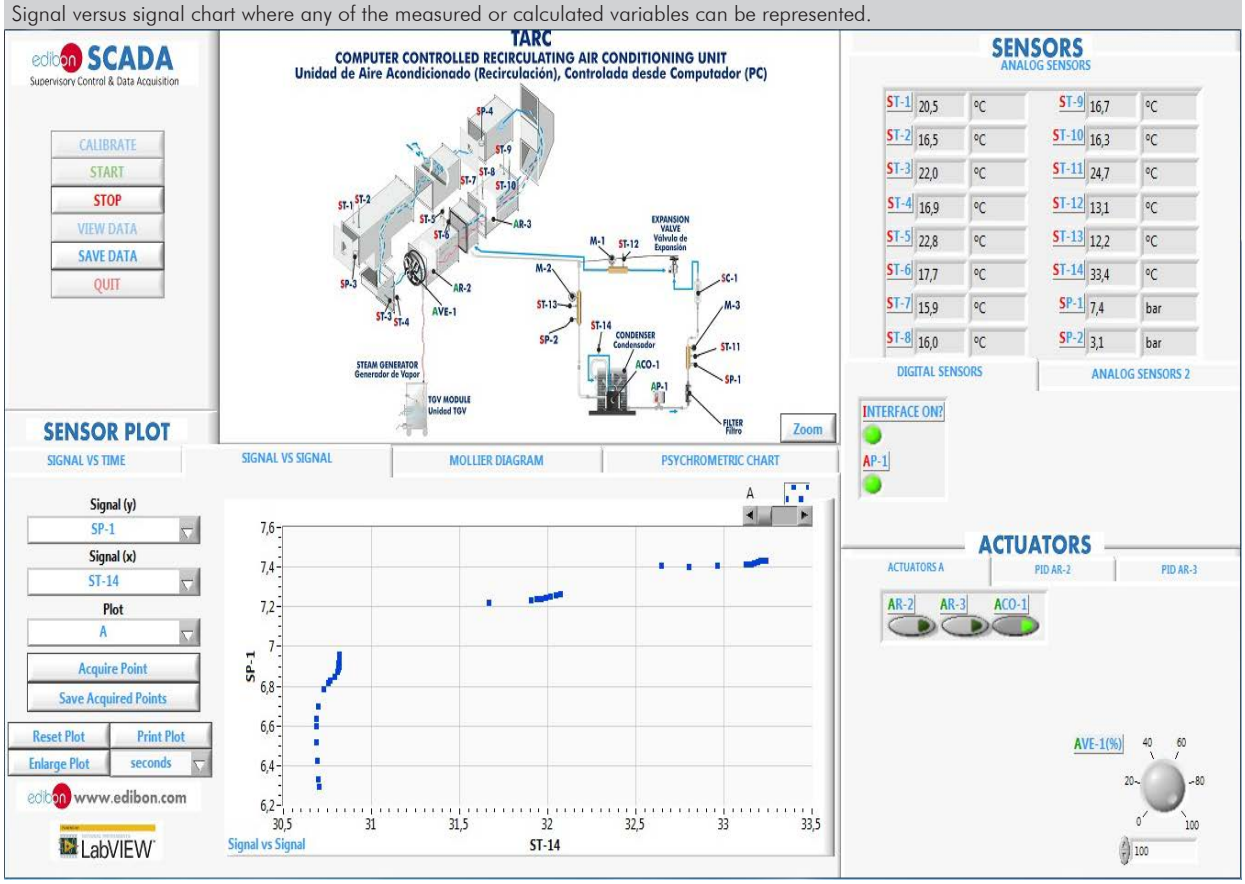


The teacher and the students can calibrate the unit with a password provided by EDIBON. The teacher can restore the factory calibration any time.

Real time representation of any measured or calculated variable.

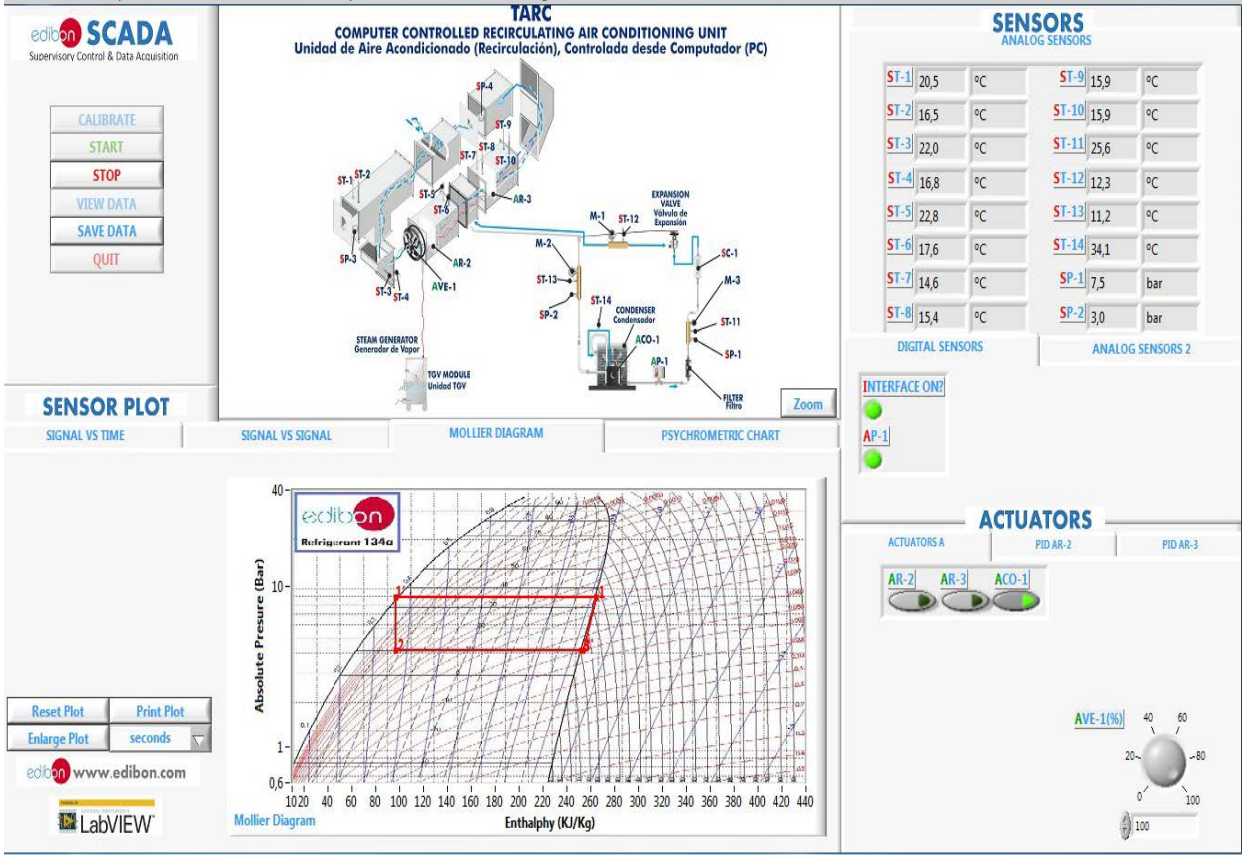


Signal versus signal chart where any of the measured or calculated variables can be represented.

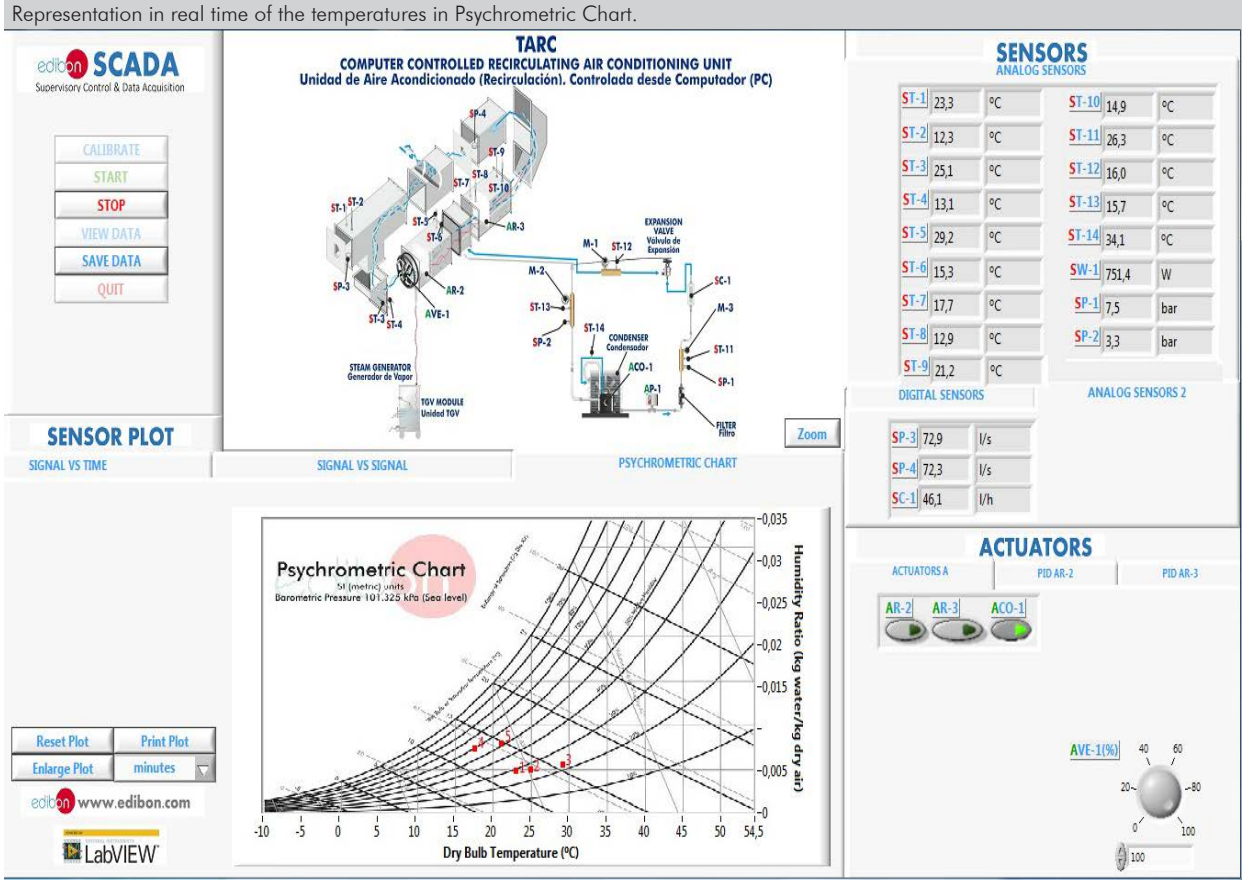


Some **real** results obtained from this Unit

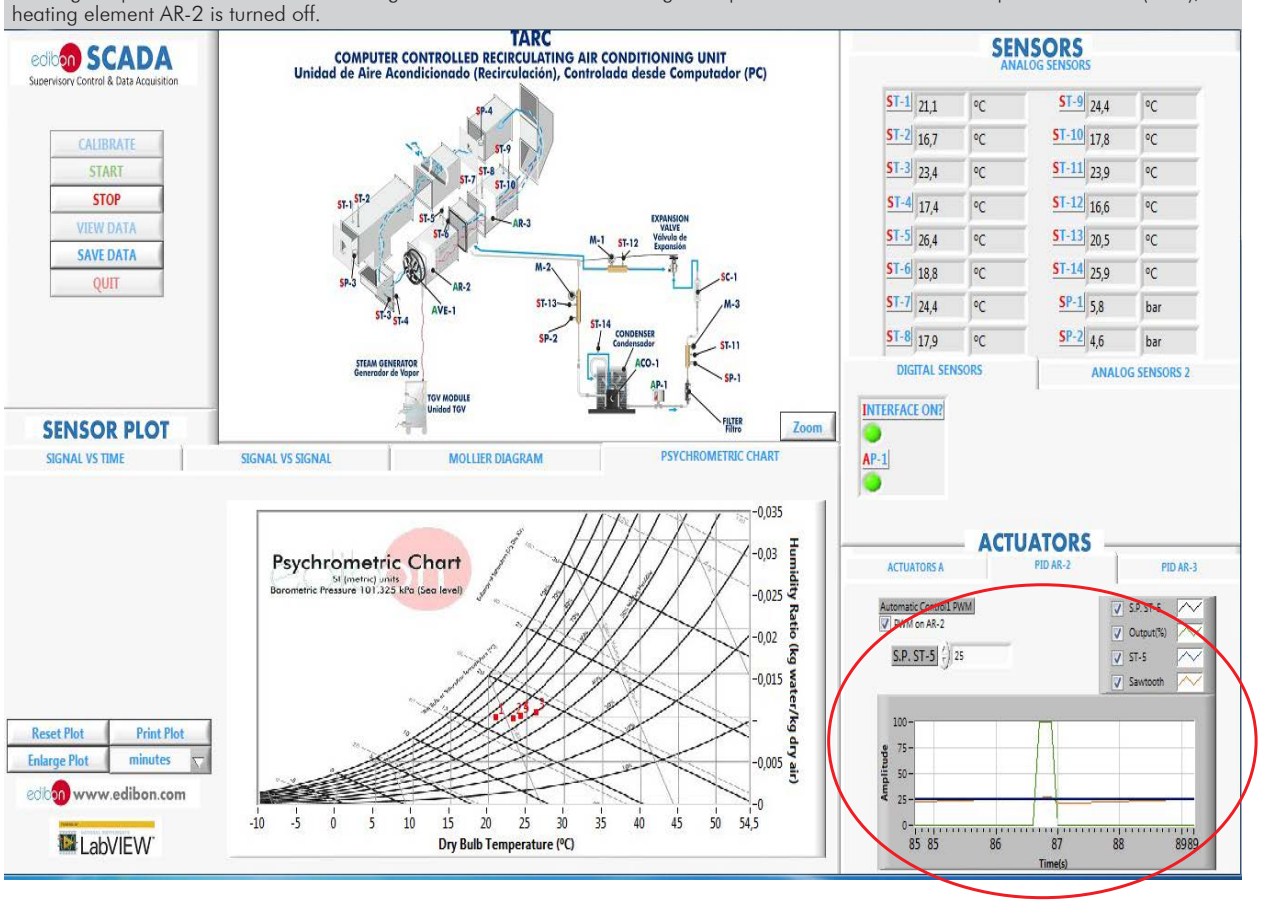
Real time representation of Rankine Cycle in the Mollier diagram of the coolant.



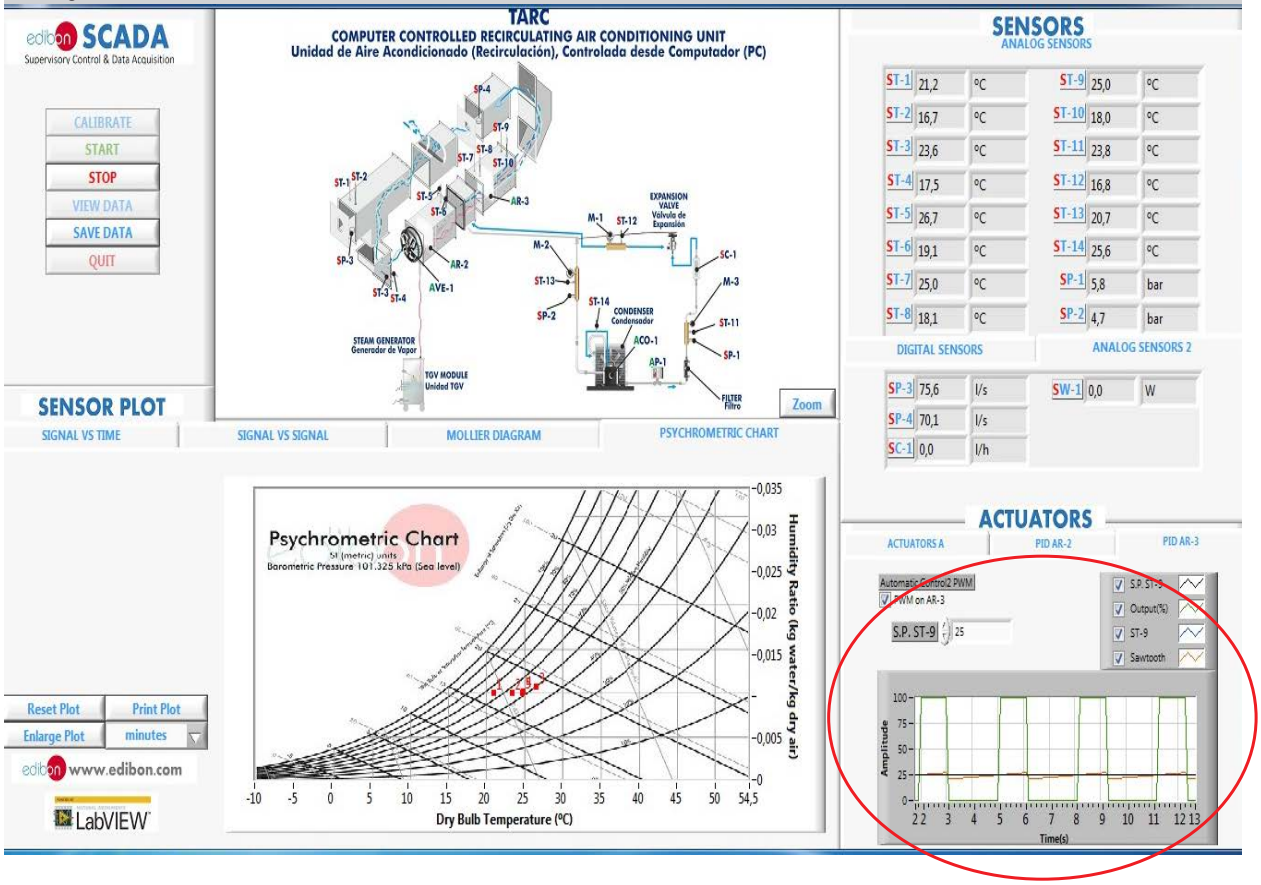
Representation in real time of the temperatures in Psychrometric Chart.



Heating temperature control is done through a PID control. When the target temperature is reached at the temperature sensor (ST-5), the heating element AR-2 is turned off.



Heating temperature control is done through a PID control. When the target temperature is reached at the temperature sensor (ST-9), the heating element AR-3 is turned off.



Additionally to the main items (1 to 6) described, we can offer, as optional, other items from 7 to 11.
All these items try to give more possibilities for:

a) Industrial configuration. (PLC)
b) Technical and Vocational Education configuration. (ICAI and FSS)
c) Multipost Expansions options. (MINI ESN and ESN)

a) Industrial configuration

⑦ **PLC. Industrial Control using PLC** (it includes PLC-PI Module plus PLC-SOF Control Software):

-PLC-PI. PLC Module:

Metallic box.

Circuit diagram in the module front panel.

Front panel:

Digital inputs (X) and Digital outputs (Y) block:

16 Digital inputs, activated by switches and 16 LEDs for confirmation (red).

14 Digital outputs (through SCSI connector) with 14 LEDs for message (green).

Analog inputs block:

16 Analog inputs (-10 V. to + 10 V.) (through SCSI connector).

Analog outputs block:

4 Analog outputs (-10 V. to + 10 V.) (through SCSI connector).

Touch screen:

High visibility and multiple functions. Display of a highly visible status. Recipe function. Bar graph function. Flow display function. Alarm list. Multi language function. True type fonts.

Back panel:

Power supply connector. Fuse 2A. RS-232 connector to PC. USB 2.0 connector to PC.

Inside:

Power supply outputs: 24 Vdc, 12 Vdc, -12 Vdc, 12 Vdc variable.

Panasonic PLC:

High-speed scan of 0.32 μsec. for a basic instruction.

Program capacity of 32 Ksteps, with a sufficient comment area.

Power supply input (100 to 240 V AC).

DC input: 16 (24 V DC).

Relay output: 14.

High-speed counter.

Multi-point PID control.

Digital inputs/outputs and analog inputs/outputs Panasonic modules.

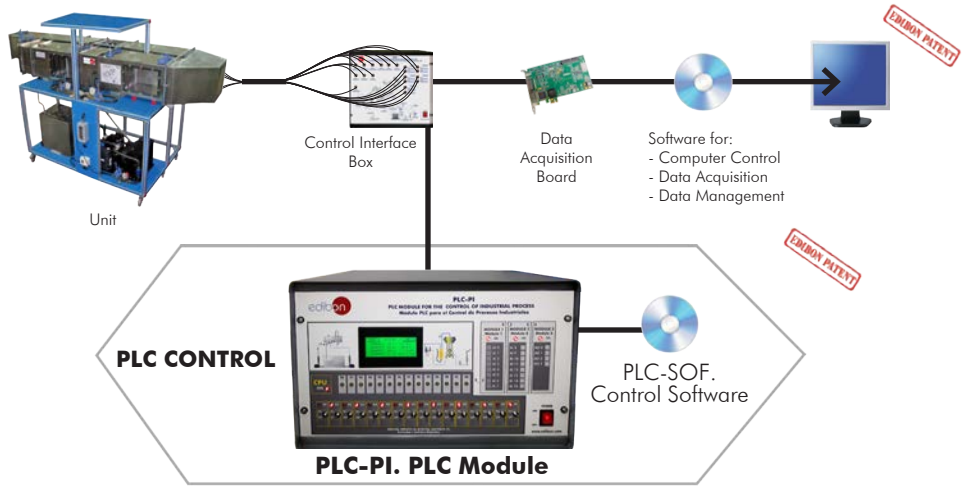
Communication RS232 wire to computer (PC).

Dimensions: 490 x 330 x 310 mm. approx. (19.29 x 12.99 x 12.20 inches approx.). Weight: 30 Kg. approx. (66 pounds approx.).

-TARC/PLC-SOF. PLC Control Software:

For this particular unit, always included with PLC supply.

The software has been designed using Labview and it follows the unit operation procedure and linked with the Control Interface Box used in the Computer Controlled Recirculating Air Conditioning Unit (TARC).



Practices to be done with PLC-PI:

1.- Control of the particular unit process through the control interface box without the computer.
2.- Visualization of all the sensors values used in the particular unit process.
3.- Calibration of all sensors included in the particular unit process.
4.- Hand on of all the actuators involved in the particular unit process.
5.- Realization of different experiments, in automatic way, without having in front the particular unit. (These experiments can be decided previously).
6.- Simulation of outside actions, in the cases do not exist hardware elements. (Example: test of complementary tanks, complementary industrialenvironment to the process to be studied, etc).
7.- PLC hardware general use.
8.- PLC process application for the particular unit.
9.- PLC structure.
10.- PLC inputs and outputs configuration.
11.- PLC configuration possibilities.
12.- PLC program languages.
13.- PLC different programming standard languages (ladder diagram (LD), structured text (ST), instructions list (IL), sequential function chart (SFC), function block diagram (FBD)).
14.- New configuration and development of new process.
15.- Hand on an established process.
16.- To visualize and see the results and to make comparisons with the particular unit process.
17.- Possibility of creating new process in relation with the particular unit.
18.- PLC Programming Exercises.
19.- Own PLC applications in accordance with teacher and student requirements.

b) Technical and Vocational Education configuration

⑧ TARC/ICAI. Interactive Computer Aided Instruction Software System.
This complete software package consists of an Instructor Software (EDIBON Classroom Manager - ECM-SOF) totally integrated with the Student Software (EDIBON Student Labsoft - ESL-SOF). Both are interconnected so that the teacher knows at any moment what is the theoretical and practical knowledge of the students.

This software is optional and can be used additionally to items (1 to 6).

- ECM-SOF. EDIBON Classroom Manager (Instructor Software).

ECM-SOF is the application that allows the Instructor to register students, manage and assign tasks for workgroups, create own content to carry out Practical Exercises, choose one of the evaluation methods to check the Student knowledge and monitor the progression related to the planned tasks for individual students, workgroups, units, etc... so the teacher can know in real time the level of understanding of any student in the classroom.

Innovative features:

- **User Data Base Management.**
- **Administration and assignment of Workgroup, Task and Training sessions.**
- **Creation and Integration of Practical Exercises and Multimedia Resources.**
- **Custom Design of Evaluation Methods.**
- **Creation and assignment of Formulas & Equations.**
- **Equation System Solver Engine.**
- **Updatable Contents.**
- **Report generation, User Progression Monitoring and Statistics.**

- ESL-SOF. EDIBON Student Labsoft (Student Software).

ESL-SOF is the application addressed to the Students that helps them to understand theoretical concepts by means of practical exercises and to prove their knowledge and progression by performing tests and calculations in addition to Multimedia Resources. Default planned tasks and an Open workgroup are provided by EDIBON to allow the students start working from the first session. Reports and statistics are available to know their progression at any time, as well as explanations for every exercise to reinforce the theoretically acquired technical knowledge.

Innovative features:

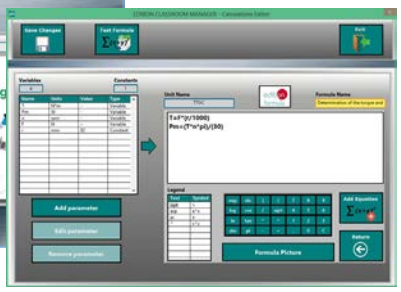
- **Student Log-In & Self-Registration.**
- **Existing Tasks checking & Monitoring.**
- **Default contents & scheduled tasks available to be used from the first session.**
- **Practical Exercises accomplishment by following the Manual provided by EDIBON.**
- **Evaluation Methods to prove your knowledge and progression.**
- **Test self-correction.**
- **Calculations computing and plotting.**
- **Equation System Solver Engine.**
- **User Monitoring Learning & Printable Reports.**
- **Multimedia-Supported auxiliary resources.**

For more information see **ICAI** catalogue. Click on the following link:

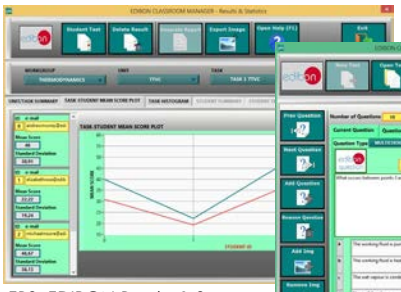
www.edibon.com/en/files/expansion/ICAI/catalog

Instructor Software

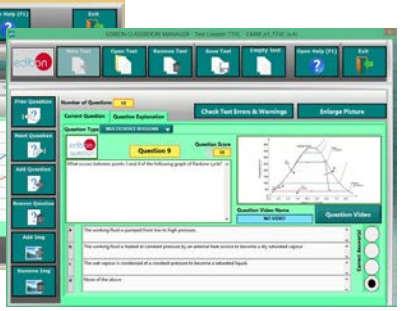
ECM-SOF. EDIBON Classroom Manager (Instructor Software) Application Main Screen



ECAL. EDIBON Calculations Program Package - Formula Editor Screen



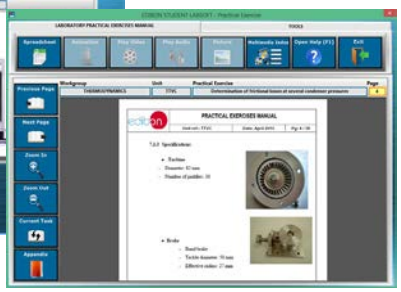
ERS. EDIBON Results & Statistics Program Package - Student Scores Histogram



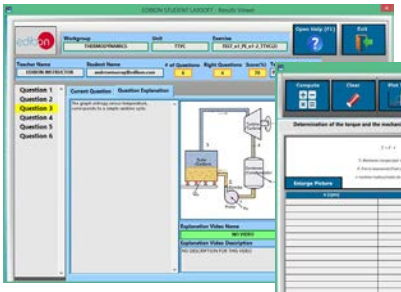
ETTE. EDIBON Training Test & Exam Program Package - Main Screen with Numeric Result Question

Student Software

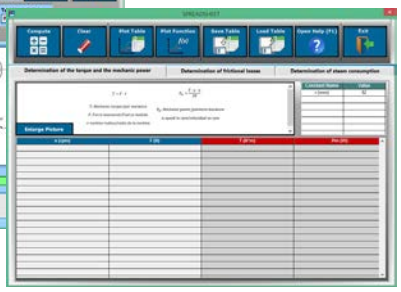
ESL-SOF. EDIBON Student LabSoft (Student Software) Application Main Screen



EPE. EDIBON Practical Exercise Program Package Main Screen



ERS. EDIBON Results & Statistics Program Package - Question Explanation



ECAL. EDIBON Calculations Program Package Main Screen

⑨ TARC/FSS. Faults Simulation System.

Faults Simulation System (FSS) is a Software package that simulates several faults in any EDIBON Computer Controlled Unit. It is useful for Technical and Vocational level.

The "FAULTS" mode consists in causing several faults in the unit normal operation. The student must find them and solve them. There are several kinds of faults that can be grouped in the following sections:

Faults affecting the sensors measurement:

- An incorrect calibration is applied to them.

- Non-linearity.

Faults affecting the actuators:

- Actuators channels interchange at any time during the program execution.

- Response reduction of an actuator.

Faults in the controls execution:

- Inversion of the performance in ON/OFF controls.

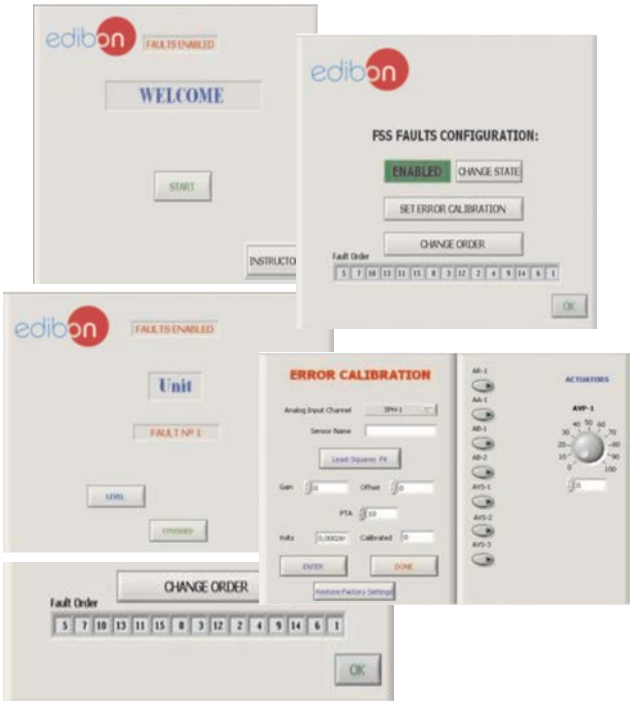
- Reduction or increase of the calculated total response.

- The action of some controls is annulled.

On/off faults:

- Several on/off faults can be included.

Example of some screens



For more information see **FSS** catalogue. Click on the following link:

www.edibon.com/en/files/expansion/FSS/catalog

c) Multipost Expansions options

⑩ MINI ESN. EDIBON Mini Scada-Net System for being used with EDIBON Teaching Units.

MINI ESN. EDIBON Mini Scada-Net System allows up to 30 students to work with a Teaching Unit in any laboratory, simultaneously. It is useful for both, Higher Education and/or Technical and Vocational Education.

The MINI ESN system consists of the adaptation of any EDIBON Computer Controlled Unit with SCADA and PID Control integrated in a local network.

This system allows to view/control the unit remotely, from any computer integrated in the local net (in the classroom), through the main computer connected to the unit. Then, the number of possible users who can work with the same unit is higher than in an usual way of working (usually only one).

Main characteristics:

- It allows up to 30 students to work simultaneously with the EDIBON Computer Controlled Unit with SCADA and PID Control, connected in a local net.

- Open Control + Multicontrol + Real Time Control + Multi Student Post.

- Instructor controls and explains to all students at the same time.

- Any user/student can work doing "real time" control/multicontrol and visualisation.

- Instructor can see in the computer what any user/student is doing in the unit.

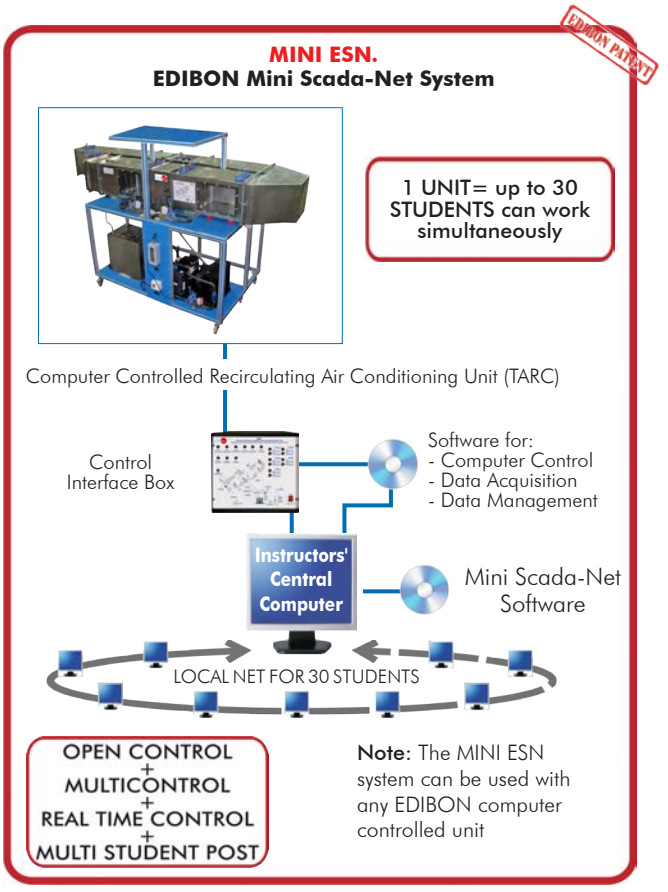
- Continuous communication between the instructor and all the users/students connected.

Main advantages:

- It allows an easier and quicker understanding.

- This system allows you can save time and cost.

- Future expansions with more EDIBON Units.



For more information see **MINI ESN** catalogue. Click on the following link:

www.edibon.com/en/files/expansion/MINI-ESN/catalog

⑪ ESN. EDIBON Scada-Net Systems.

This unit can be integrated, in the future, into a Complete Laboratory with many Units and many Students.

For more information see **ESN** catalogue. Click on the following link:

www.edibon.com/en/files/expansion/ESN/catalog

ORDER INFORMATION

Main items (always included in the supply)

Minimum supply always includes:

① **Unit: TARC. Computer Controlled Recirculating Air Conditioning Unit.**

② **TARC/CIB. Control Interface Box.**

③ **DAB. Data Acquisition Board.**

④ **TARC/CCSOF. PID Computer Control + Data Acquisition + Data Management Software.**

⑤ **Cables and Accessories**, for normal operation.

⑥ **Manuals.**

*IMPORTANT: Under TARC we always supply all the elements for immediate running as 1, 2, 3, 4, 5 and 6.

Optional items (supplied under specific order)

a) Industrial configuration

⑦ PLC. Industrial Control using PLC (it includes PLC-PI Module plus PLC-SOF Control Software):

- PCL-PI. PLC Module.
- TARC/PLC-SOF. PLC Control Software.

b) Technical and Vocational Education configuration

⑧ TARC/ICAI. Interactive Computer Aided Instruction Software System.

⑨ TARC/FSS. Faults Simulation System.

c) Multipost Expansions options

⑩ MINI ESN. EDIBON Mini Scada-Net System for being used with EDIBON Teaching Units.

⑪ ESN. EDIBON Scada-Net Systems.

① TARC. Unit:

Anodized aluminum frame and panels made of painted steel.
The unit includes wheels to facilitate its mobility.
Main metallic elements made of stainless steel.
Diagram in the front panel with distribution of the elements similar to the real one.
Tunnel made of stainless steel of 300 x 300 x 4000 mm, in which there has been installed four windows of 200 x 300 mm to visualize the tunnel inside.
Two electrical heating elements, computer controlled: one of 2000 W (preheater) at the inlet of the evaporator and other of 1000 W (re-heater) at the outlet of the evaporator.
Axial fan, with speed control from computer, 2500 rpm, maximum flow: 2160 m^3/h.
Evaporator.
Condenser unit, consists of:
- Compressor, computer controlled, 1/2 HP, 4.48 A.
- Condenser, 1591 BTU.
- Air flow 900 m^3/h.

High-pressure cut-out, regulated at 14 bar. It switch off the compressor when the pressure reach the fix pressure.
Filter dryer.
Flow meter and refrigerant flow sensor, range: 5 – 60 l/h.
Five hygrometers, placed along the tunnel, formed each one by two temperature sensors (wet and dry bulb).
Thirteen temperature sensors:
- Ten temperature sensors to form five hydrometers:
  - Five "J" type temperature sensors (dry bulb) and five "J" type temperature sensors (wet bulb).
- Three temperature sensors in the refrigeration circuit:
  - "J" type temperature sensor (evaporator inlet), "J" type temperature sensor (evaporator outlet) and "J" type temperature sensor (condenser outlet).

Four pressure sensors:
- High pressure sensor 0 – 25 bar (condenser outlet).
- Low pressure sensor 0 – 10 bar (condenser inlet).
- Very low pressure sensor 0 – 1 inH_2O. It is used to measure the air flow at the inlet with the aid of an orifice plate, flow: 0 – 100 l/s.
- Very low pressure sensor 0 – 1 inH_2O. It is used to measure the air flow at the outlet with the aid of an orifice plate, flow: 0 – 100 l/s.

Three Bourdon manometers, two of 10 bar and one of 25 bar:
- Bourdon manometer (condenser outlet), Bourdon manometer (evaporator inlet), and Bourdon manometer (evaporator outlet).

With the trapdoor we can adjust the percentage of recirculating air.
Psychrometric chart and Enthalpy diagram of R134a.

Recommended element: (not included in the minimum supply).
-TGV. Steam Generator.
The complete unit includes as well:
- Advanced Real-Time SCADA and PID Control.
- Open Control + Multicontrol + Real-Time Control.
- Specialized EDIBON Control Software based on LabVIEW.
- National Instruments Data Acquisition board (250 KS/s, kilo samples per second).
- Calibration exercises, which are included, teach the user how to calibrate a sensor and the importance of checking the accuracy of the sensors before taking measurements.
- Projector and/or electronic whiteboard compatibility allows the unit to be explained and demonstrated to an entire class at one time.
- Capable of doing applied research, real industrial simulation, training courses, etc.
- Remote operation and control by the user and remote control for EDIBON technical support, are always included.
- Totally safe, utilizing 4 safety systems (Mechanical, Electrical, Electronic & Software).
- Designed and manufactured under several quality standards.
- Optional ICAI software to create, edit and carry out practical exercises, tests, exams, calculations, etc. Apart from monitoring user's knowledge and progress reached.
- This unit has been designed for future expansion and integration. A common expansion is the EDIBON Scada-Net (ESN) System which enables multiple students to simultaneously operate many units in a network.

② TARC/CIB. Control Interface Box:

The Control Interface Box is part of the SCADA system.
Control interface box with process diagram in the front panel.
The unit control elements are permanently computer controlled.
Simultaneous visualization in the computer of all parameters involved in the process.
Calibration of all sensors involved in the process.
Real time curves representation about system responses.
All the actuators' values can be changed at any time from the keyboard allowing the analysis about curves and responses of the whole process.
Shield and filtered signals to avoid external interferences.
Real time PID control with flexibility of modifications from the computer keyboard of the PID parameters, at any moment during the process.
Real time PID control for parameters involved in the process simultaneously.
Proportional control, integral control and derivative control, based on the real PID mathematical formula, by changing the values, at any time, of the three control constants (proportional, integral and derivative constants).
Open control allowing modifications, at any moment and in real time, of parameters involved in the process simultaneously.
Three safety levels, one mechanical in the unit, another electronic in the control interface and the third one in the control software.

③ DAB. Data Acquisition Board:

The Data Acquisition board is part of the SCADA system.
PCI Express Data acquisition board (National Instruments) to be placed in a computer slot.
Analog input: Channels= 16 single-ended or 8 differential. Resolution=16 bits, 1 in 65536. Sampling rate up to: 250 KS/s (kilo samples per second).
Analog output: Channels=2. Resolution=16 bits, 1 in 65536.
Digital Input/Output: Channels=24 inputs/outputs.

④ TARC/CCSOF. PID Computer Control +Data Acquisition+Data Management Software:

The three softwares are part of the SCADA system.
Compatible with the industry standards.
Flexible, open and multicontrol software, developed with actual windows graphic systems, acting simultaneously on all process parameters.
Analog and digital PID control. PID menu and set point selection required in the whole work range.
Management, processing, comparison and storage of data.
Sampling velocity up to 250 KS/s (kilo samples per second).
Calibration system for the sensors involved in the process.
It allows the registration of the alarms state and the graphic representation in real time.
Open software, allowing the teacher to modify texts, instructions. Teacher's and student's passwords to facilitate the teacher's control on the student, and allowing the access to different work levels.
This unit allows the 30 students of the classroom to visualize simultaneously all the results and the manipulation of the unit, during the process, by using a projector or an electronic whiteboard.

⑤ Cables and Accessories, for normal operation.

⑥ Manuals:

This unit is supplied with 8 manuals: Required Services, Assembly and Installation, Interface and Control Software, Starting-up, Safety, Maintenance, Calibration & Practices Manuals.

Exercises and Practical Possibilities to be done with the Main Items

1.- Demonstration of the processes of air heating, cooling, humidification, de-humidification, recirculating and mixing.

2.- Efficiency determination of the preheating element.

3.- Preheating effect in an air conditioning installation.

4.- De-humidification process study.

5.- Mass balance in the evaporator.

6.- Energy balance in the evaporator.

7.- Re-heat effect.

8.- Experimental determination of the air specific heating capacity.

9.- Study of de-humidification in a recycling process.

Additional practical possibilities:

10.-Sensors calibration.

11.-Psychrometric chart.

12.-Usage of psychrometric chart.

13.-Determination of the airflow.

14.-Example of the air properties determination.

15.-Properties of the Refrigerant R134a.

16.-Enthalpy-Pressure diagram for the refrigerant R134a.

17.-Demonstration of recirculating and the "adiabatic" mixing of two air streams at different states.

18.-Obtaining of the steam generator efficiency curve.

19.-Energy balance in the steam generator.

Other possibilities to be done with this Unit:

20.-Many students view results simultaneously.

To view all results in real time in the classroom by means of a projector or an electronic whiteboard.

21.-Open Control, Multicontrol and Real Time Control.

This unit allows intrinsically and/or extrinsically to change the span, gains; proportional, integral, derivative parameters; etc, in real time.

22.-The Computer Control System with SCADA and PID Control allow a real industrial simulation.

23.-This unit is totally safe as uses mechanical, electrical/electronic, and software safety devices.

24.-This unit can be used for doing applied research.

25.-This unit can be used for giving training courses to Industries even to other Technical Education Institutions.

26.-Control of the TARC unit process through the control interface box without the computer.

27.-Visualization of all the sensors values used in the TARC unit process.

- By using PLC-PI additional 19 more exercises can be done.

- Several other exercises can be done and designed by the user.

a) Industrial configuration

⑦ **PLC. Industrial Control using PLC** (it includes PLC-PI Module plus PLC-SOF Control Software):

-PLC-PI. PLC Module:

Metallic box.
Circuit diagram in the module front panel.
Digital inputs (X) and Digital outputs (Y) block: 16 Digital inputs. 14 Digital outputs.
Analog inputs block: 16 Analog inputs.
Analog outputs block: 4 Analog outputs.
Touch screen.
Panasonic PLC:
High-speed scan of 0.32 μsec. Program capacity of 32 Ksteps. High-speed counter. Multi-point PID control.
Digital inputs/outputs and analog inputs/outputs Panasonic modules.

-TARC/PLC-SOF. PLC Control Software:

For this particular unit, always included with PLC supply.

Practices to be done with PLC-PI:

1.- Control of the particular unit process through the control interface box without the computer.
2.- Visualization of all the sensors values used in the particular unit process.
3.- Calibration of all sensors included in the particular unit process.
4.- Hand on of all the actuators involved in the particular unit process.
5.- Realization of different experiments, in automatic way, without having in front the particular unit. (These experiments can be decided previously).
6.- Simulation of outside actions, in the cases do not exist hardware elements. (Example: test of complementary tanks, complementary industrialenvironment to the process to be studied, etc).
7.- PLC hardware general use.
8.- PLC process application for the particular unit.
9.- PLC structure.
10.-PLC inputs and outputs configuration.
11.-PLC configuration possibilities.
12.-PLC program languages.
13.-PLC different programming standard languages (ladder diagram (LD), structured text (ST), instructions list (IL), sequential function chart (SFC), function block diagram (FBD)).
14.-New configuration and development of new process.
15.-Hand on an established process.
16.-To visualize and see the results and to make comparisons with the particular unit process.
17.-Possibility of creating new process in relation with the particular unit.
18.-PLC Programming Exercises.
19.-Own PLC applications in accordance with teacher and student requirements.

b) Technical and Vocational Education configuration

⑧ **TARC/ICAI. Interactive Computer Aided Instruction Software System.**

This complete software package consists of an Instructor Software (EDIBON Classroom Manager - ECM-SOF) totally integrated with the Student Software (EDIBON Student Labsoft - ESL-SOF). Both are interconnected so that the teacher knows at any moment what is the theoretical and practical knowledge of the students.

- ECM-SOF. EDIBON Classroom Manager (Instructor Software).

ECM-SOF is the application that allows the Instructor to register students, manage and assign tasks for workgroups, create own content to carry out Practical Exercises, choose one of the evaluation methods to check the Student knowledge and monitor the progression related to the planned tasks for individual students, workgroups, units, etc...so the teacher can know in real time the level of understanding of any student in the classroom.

Innovative features:

- User Data Base Management.
- Administration and assignment of Workgroup, Task and Training sessions.
- Creation and Integration of Practical Exercises and Multimedia Resources.
- Custom Design of Evaluation Methods.
- Creation and assignment of Formulas & Equations.
- Equation System Solver Engine.
- Updatable Contents.
- Report generation, User Progression Monitoring and Statistics.

- ESL-SOF. EDIBON Student Labsoft (Student Software).

ESL-SOF is the application addressed to the Students that helps them to understand theoretical concepts by means of practical exercises and to prove their knowledge and progression by performing tests and calculations in addition to Multimedia Resources. Default planned tasks and an Open workgroup are provided by EDIBON to allow the students start working from the first session. Reports and statistics are available to know their progression at any time, as well as explanations for every exercise to reinforce the theoretically acquired technical knowledge.

Innovative features:

- Student Log-In & Self-Registration.
- Existing Tasks checking & Monitoring.
- Default contents & scheduled tasks available to be used from the first session.
- Practical Exercises accomplishment by following the Manual provided by EDIBON.
- Evaluation Methods to prove your knowledge and progression.
- Test self-correction.
- Calculations computing and plotting.
- Equation System Solver Engine.
- User Monitoring Learning & Printable Reports.
- Multimedia-Supported auxiliary resources.

⑨ TARC/FSS. Faults Simulation System.

Faults Simulation System (FSS) is a Software package that simulates several faults in any EDIBON Computer Controlled Unit.
The "FAULTS" mode consists in causing several faults in the unit normal operation. The student must find them and solve them.
There are several kinds of faults that can be grouped in the following sections:

Faults affecting the sensors measurement:
- An incorrect calibration is applied to them.
- Non-linearity.

Faults affecting the actuators:
- Actuators channels interchange at any time during the program execution.
- Response reduction of an actuator.

Faults in the controls execution:
- Inversion of the performance in ON/OFF controls.
- Reduction or increase of the calculated total response.
- The action of some controls is annulled.

On/off faults:
- Several on/off faults can be included.

c) Multipost Expansions options

⑩ MINI ESN. EDIBON Mini Scada-Net System for being used with EDIBON Teaching Units.

MINI ESN. EDIBON Mini Scada-Net System allows up to 30 students to work with a Teaching Unit in any laboratory, simultaneously.
The MINI ESN system consists of the adaptation of any EDIBON Computer Controlled Unit with SCADA and PID Control integrated in a local network.
This system allows to view/control the unit remotely, from any computer integrated in the local net (in the classroom), through the main computer connected to the unit.
Main characteristics:
- It allows up to 30 students to work simultaneously with the EDIBON Computer Controlled Unit with SCADA and PID Control, connected in a local net.
- Open Control + Multicontrol + Real Time Control + Multi Student Post.
- Instructor controls and explains to all students at the same time.
- Any user/student can work doing "real time" control/multicontrol and visualisation.
- Instructor can see in the computer what any user/student is doing in the unit.
- Continuous communication between the instructor and all the users/students connected.

Main advantages:
- It allows an easier and quicker understanding.
- This system allows you can save time and cost.
- Future expansions with more EDIBON Units.

The system basically will consist of:
This system is used with a Computer Controlled Unit.
- Instructor's computer.
- Students' computers.
- Local Network.
- Unit-Control Interface adaptation.
- Unit Software adaptation.
- Webcam.
- MINI ESN Software to control the whole system.
- Cables and accessories required for a normal operation.

✱ Specifications subject to change without previous notice, due to the convenience of improvement of the product.

edibon INTERNATIONAL

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