

Unit: AE-PLC-P. Automatic Pressing Workstation

Key features:

- **PLC and HMI device programming software**
- **Projector and/or electronic whiteboard compatibility allows the unit to be explained and demonstrated to an entire class at one time.**
- **Suitable for applied research, real industrial simulation, training courses, etc.**
- **Totally safe, using three safety systems (mechanical, electrical and electronic).**
- **Designed and manufactured under several quality standards.**
- **Optional ICAI software to create, edit and carry out practical exercises, tests, exams, calculations, etc., apart from supervising the knowledge and progress achieved by the user.**

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 ↳ PRODUCTS  
 ↳ 60.- MECHATRONICS & COMPUMECHATRONICS

For more information about Key Features, click here



ISO 9001: Quality Management (for Design, Manufacturing, Commercialization and After-sales service)



European Union Certificate (total safety)



Certificates ISO 14001 and ECO-Management and Audit Scheme (environmental management)



Certificate and Worlddidac Member

## INTRODUCTION

Since the 1950s, the computer integration in the manufacturing systems has been a complete revolution, increasing productivity and quality of all type of products. These computer integration systems included a lot of components from very different technologies as hydraulic, pneumatic, electrical, robotics, chemical, etc. For this reason these type of systems requires workers with specific skills to ensure that they are working properly.

The Automatic Pressing Workstation, "AE-PLC-P", has been designed by EDIBON to study the automatic pressing systems of the computer integrated manufacturing systems.

The "AE-PLC-P" workstation includes a set of practical exercises through which the student will understand how to control an automatic pressing system with a pneumatic handling system.

## GENERAL DESCRIPTION

The "AE-PLC-P" is an automatic pressing workstation commanded by a PLC. The "AE-PLC-P" moves the pieces from the input zone to the pressing zone, once the piece is detected in the pressing zone, the "AE-PLC-P" emulates pressing the pieces with a hydraulic actuator.

The "AE-PLC-P" workstation is designed as a modular system to facilitate the understanding of the unit. The main components are:

- The PLC: is composed by the CPU limit and all extra modules needed to perform a correct working of the workstation and all the extra modules needed to perform a correct working of the workstation.
- The control panel: with start/stop button, emergency pushbutton, reset button, light indicators to show current state of the process, etc.
- The pneumatic circuit: contains the required solenoid valves, the pressure components, the filters and regulators to assure the appropriate working of the unit.
- The Hydraulic circuit: contains the required solenoid valves, actuators, filters and regulators to assure the appropriate working of the unit.
- The workstation: is composed by real industrial components used by the industrial pressing systems with pneumatic manipulator such as reed sensors, presence sensors, rotary actuators, vacuum cups, etc.

The "AE-PLC-P" is an independent workstation that can work alone and/or in conjunction with other workstation to make up a complete Flexible Manufacturing system\*.

\*The Flexible manufacturing systems product list is available at "Flexible Manufacturing Systems (FMS)" area of the general catalogue.

## SPECIFICATIONS

Mounted with aluminum profiles.

Electrical panel:

Differential magneto-thermal switch.

Power supply of 24 VDC.

Control panel:

Mushroom head emergency stop push button switch.

Start and Stop pushbuttons.

Switch for manual or automatic operation.

Light indicator.

Led stack light.

Terminal block to connect the individually identified inputs and outputs of the unit.

Pneumatic circuit:

Air treatment unit:

Filter-regulator with water trap.

Manometer with double scale indicator.

Shut-off valve.

2 Simple acting pneumatic actuators.

Double acting pneumatic actuator.

3 pneumatic monoestable 3/2 solenoid valves.

Pneumatic bistable 5/2 solenoid valve.

Spring centered 5/3 pneumatic solenoid valve.

Individually identified tubes and push in fittings.

Vacuum circuit:

4 telescopic flat suction pads made of NBR rubber mounted on an aluminum plate.

Venturi effect vacuum ejector.

2 Pneumatic monostable 2/2 solenoid valves.

Pressure relief valve.

Hydraulic circuit:

Double acting hydraulic actuator.

Overcenter hydraulic valve.

Hydraulic 4/2 solenoid valve.

Sensors:

Inductive effect sensor.

11 reed effect limit switches

Fault generation module:

Box with lock with key.

Allows to generate 20 different faults.

Each fault is generated through toggle switches.

## Specifications

Recommended accessories: (Not included)

- **AE-PLCB. Basic PLC Trainer (optional).**

The AE-PLCB is available with different PLC manufacturer models.

N-ALI02: is the Main power supply.

N-CPU: is the PLC CPU that contain the digital In/Out terminals. All CPUs types allow to connect with the PC (for programming and monitoring) and the other modules of the trainer through an Ethernet network.

N-ESA: is the analog In/Out module used to acquire and generate analog signals.

N-HMIB: is the Human Machine Interface module with a touch screen.

N-MT: is the test module with switches, push buttons and potentiometers to generate digital and analog signals.

Software to program the PLC and the HMI device.

- **AE-CP. Air compressor module (optional).**

Low noise level: 40 dB maximum.

Capacity of the boiler: 9 l.

Power: 340 W.

Air intake: 50 l/min.

Maximum pressure: 8 bar or 0.8 MPa.

It Includes hoses to easy connect with the EDIBON units.

- **AE-GH. Hydraulic pump module (optional).**

Electric motor with hydraulic pump.

Reservoir tank.

Pressure: 185 bar.

Double scale manometer (MPa and Psi).

Temperature meter.

Hydraulic liquid level indicator.

Control panel with ON/OFF lit pushbuttons and emergency stop button.

Hydraulic liquid required for the operation of the unit included.

**Cables and Accessories**, for normal operation.

**Manuals:** This unit is supplied with the following manuals: Required Services, Assembly and Installation, Starting-up, Safety, Maintenance & Practices Manuals.

## EXERCISES AND PRACTICAL POSSIBILITIES

- 1.- Introduction to flexible manufacturing system (FMS).
- 2.- Introduction to pneumatics and electro-pneumatics.
- 3.- Introduction to hydraulics and electro-hydraulics.
- 4.- Introduction to vacuum technology.
- 5.- Study of the sensor detection.
- 6.- Configuration of a pneumatic application.
- 7.- Configuration of a hydraulic application.
- 8.- Manual control of a Pressing system.
- 9.- Automatic control of a Pressing system.
- 10.-Change the parameters of the Pressing process.
- 11.-Optimization of the process time.
- 12.-Study and analysis of the faults inserted in the process with the fault generation module.

### REQUIRED SERVICES

- Electrical supply: single-phase, 220V/50 Hz or 110V/60 Hz.
- Computer.
- PLC unit.
- Compressed air with a 50 l/min of air flow and 8 bar of pressure.
- Hydraulic pump with 185 bar of pressure and reservoir tank.

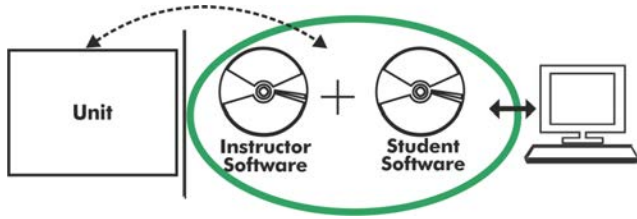
### DIMENSIONS AND WEIGHTS

- AE-PLC-P:
- Dimensions: 600 x 800 x 1200 mm approx.  
(23.62 x 31.49 x 47.24 inches approx.)
  - Weight: 55 Kg approx.  
(121 pounds approx.)

### RECOMMENDED ACCESSORIES (Not included)

- AE-PLCB. Standard PLC Trainer (optional).
- AE-GH. Hydraulic pump module (optional).
- AE-CP. Air compressor module (optional).

**AE-PLC-P/ICAI. Interactive Computer Aided Instruction Software System:**



With no physical connection between unit and computer (PC), this complete software package consists of an Instructor Software (EDIBON Classroom Manager -ECM-SOF) totally integrated with the Student Software (EDIBON Student Labsoft -ESL-SOF). Both are interconnected so that the teacher knows at any moment what is the theoretical and practical knowledge of the students.

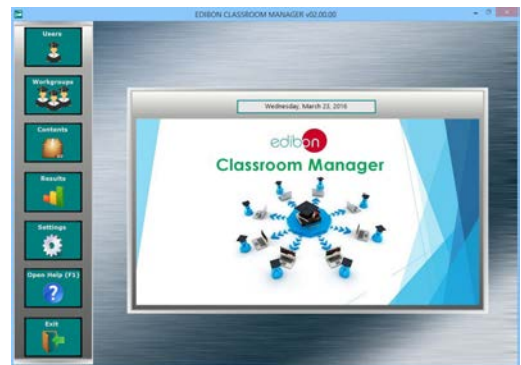
Instructor Software

**- ECM-SOF. EDIBON Classroom Manager (Instructor Software).**

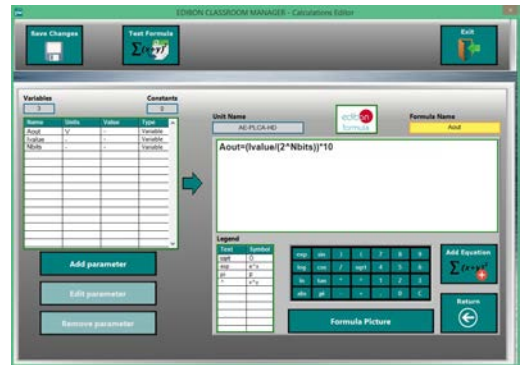
ECM-SOF is the application that allows the Instructor to register students, manage and assign tasks for workgroups, create own content to carry out Practical Exercises, choose one of the evaluation methods to check the Student knowledge and monitor the progression related to the planned tasks for individual students, workgroups, units, etc... so the teacher can know in real time the level of understanding of any student in the classroom.

Innovative features:

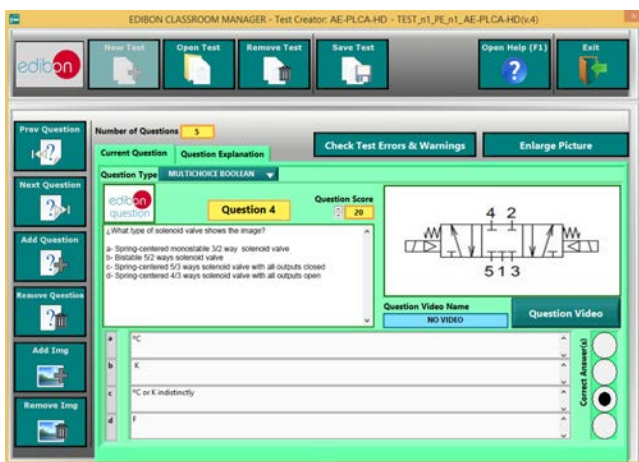
- User Data Base Management.
- Administration and assignment of Workgroup, Task and Training sessions.
- Creation and Integration of Practical Exercises and Multimedia Resources.
- Custom Design of Evaluation Methods.
- Creation and assignment of Formulas & Equations.
- Equation System Solver Engine.
- Updatable Contents.
- Report generation, User Progression Monitoring and Statistics.



ECM-SOF. EDIBON Classroom Manager (Instructor Software) Application Main Screen



ECAL. EDIBON Calculations Program Package - Formula Editor Screen



ETTE. EDIBON Training Test & Exam Program Package - Main Screen with Numeric Result Question



ERS. EDIBON Results & Statistics Program Package - Student Scores Histogram

Optional  
Student Software

- **ESL-SOF. EDIBON Student Labsoft (Student Software).**

ESL-SOF is the application addressed to the Students that helps them to understand theoretical concepts by means of practical exercises and to prove their knowledge and progression by performing tests and calculations in addition to Multimedia Resources. Default planned tasks and an Open workgroup are provided by EDIBON to allow the students start working from the first session. Reports and statistics are available to know their progression at any time, as well as explanations for every exercise to reinforce the theoretically acquired technical knowledge.

Innovative features:

- **Student Log-In & Self-Registration.**
- **Existing Tasks checking & Monitoring.**
- **Default contents & scheduled tasks available to be used from the first session.**
- **Practical Exercises accomplishment by following the Manual provided by EDIBON.**
- **Evaluation Methods to prove your knowledge and progression.**
- **Test self-correction.**
- **Calculations computing and plotting.**
- **Equation System Solver Engine.**
- **User Monitoring Learning & Printable Reports.**
- **Multimedia-Supported auxiliary resources.**

For more information see ICAI catalogue. Click on the following link:

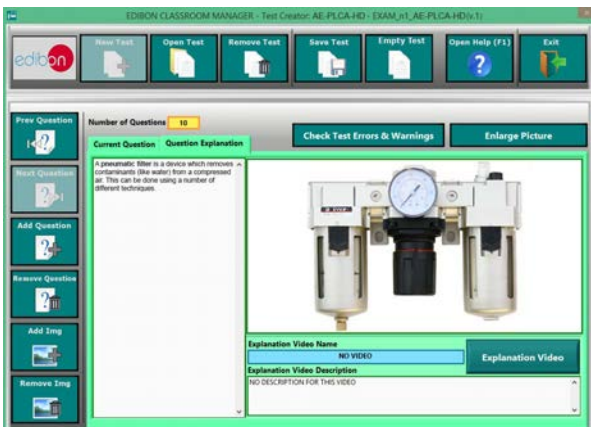
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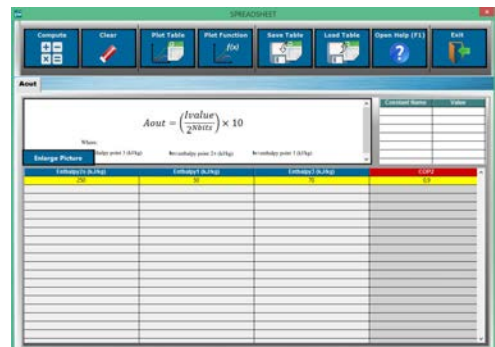
ESL-SOF. EDIBON Student LabSoft (Student Software)  
Application Main Screen



EPE. EDIBON Practical Exercise Program Package Main Screen



ERS. EDIBON Results & Statistics Program Package - Question Explanation



ECAL. EDIBON Calculations Program Package Main Screen

\* Specifications subject to change without previous notice, due to the convenience of improvement of the product.



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Edition: ED01/17  
Date: May/2017

REPRESENTATIVE:

