edibon

Engineering and Technical
Teaching Equipment

PVQC

EDIBON PATENT

Teaching Technique used

EDIBON **SCADA** System

② Control Interface Box

③ Data Acquisition Board

④ Software for:
- Computer Control
- Data Acquisition
- Data Management

Computer
(not included in the supply)

⑤ Cables and Accessories

⑥ Manuals

* Minimum supply always includes: 1 + 2 + 3 + 4 + 5 + 6
(Computer not included in the supply)

① Unit: PVQC. Computer Controlled Teaching Cheese Press

Key features:

➤ **Advanced Real-Time SCADA.**

➤ **Open Control + Multicontrol + Real-Time Control.**

➤ **Specialized EDIBON Control Software based on LabVIEW.**

➤ **National Instruments Data Acquisition board (250 KS/s, kilo samples per second).**

➤ **Calibration exercises, which are included, teach the user how to calibrate a sensor and the importance of checking the accuracy of the sensors before taking measurements.**

➤ **Projector and/or electronic whiteboard compatibility allows the unit to be explained and demonstrated to an entire class at one time.**

➤ **Capable of doing applied research, real industrial simulation, training courses, etc.**

➤ **Remote operation and control by the user and remote control for EDIBON technical support, are always included.**

➤ **Totally safe, utilizing 4 safety systems (Mechanical, Electrical, Electronic & Software).**

➤ **Designed and manufactured under several quality standards.**

➤ **Optional ICAI software to create, edit and carry out practical exercises, tests, exams, calculations, etc. Apart from monitoring user's knowledge and progress reached.**

➤ **This unit has been designed for future expansion and integration. A common expansion is the EDIBON Scada-Net (ESN) System which enables multiple students to simultaneously operate many units in a network.**

**OPEN CONTROL
+
MULTICONTROL
+
REAL TIME CONTROL**

POWERED BY NATIONAL INSTRUMENTS
LabVIEW™

www.edibon.com
⤷PRODUCTS
  ⤷12.-FOOD & WATER
  TECHNOLOGIES

For more information about Key Features, click here

PDF Adobe

You Tube

INTRODUCTION

Cheese presses are devices used to compress cheese, give it its final shape, complete the draining of whey from inside the product and form the rind.

The pressing operation must be performed in a regular and progressive way. An abrupt initial pressure can cause the sealing of the rind with the subsequent faults and manufacturing problems due to the whey retained. An intense pressing from the beginning forms the rind too fast, hindering the whey draining.

Smaller cheeses need less pressure than larger cheeses to obtain the same effect.

The Computer Controlled Teaching Cheese Press, "PVQC", allows to understand the performance of a pneumatic press and to study the different characteristics that influence the cheese pressing process.

GENERAL DESCRIPTION

The Computer Controlled Teaching Cheese Press, "PVQC", consist of a pneumatic press to compress the fresh curd in order to remove excess of whey, since spoilage of the cheese is hastened by retention of too much water in the finished cheese.

This press has two cylinders with a total pressing capacity of 10 – 12 molds (according to the type of mold and size). Thanks to its design, cheeses are subjected to the same pressing force and the result is uniform.

The molds are fastened by two adjustable bars, so distance between molds can vary according to the size of the molds.

Whey drained from the cheese during the pressing is collected in a tray located at the bottom of the press.

The press includes a filtering set consisting of a pressure regulator, a filter regulator, a lubricator, a pressure regulator valve (computer controlled) and two solenoid valves (computer controlled) that enable the passage of air towards the cylinders to allow their motion in both directions. Thus, the cylinders´ movement is controlled and the pressure exerted on the molds is varied.

PVQC detail

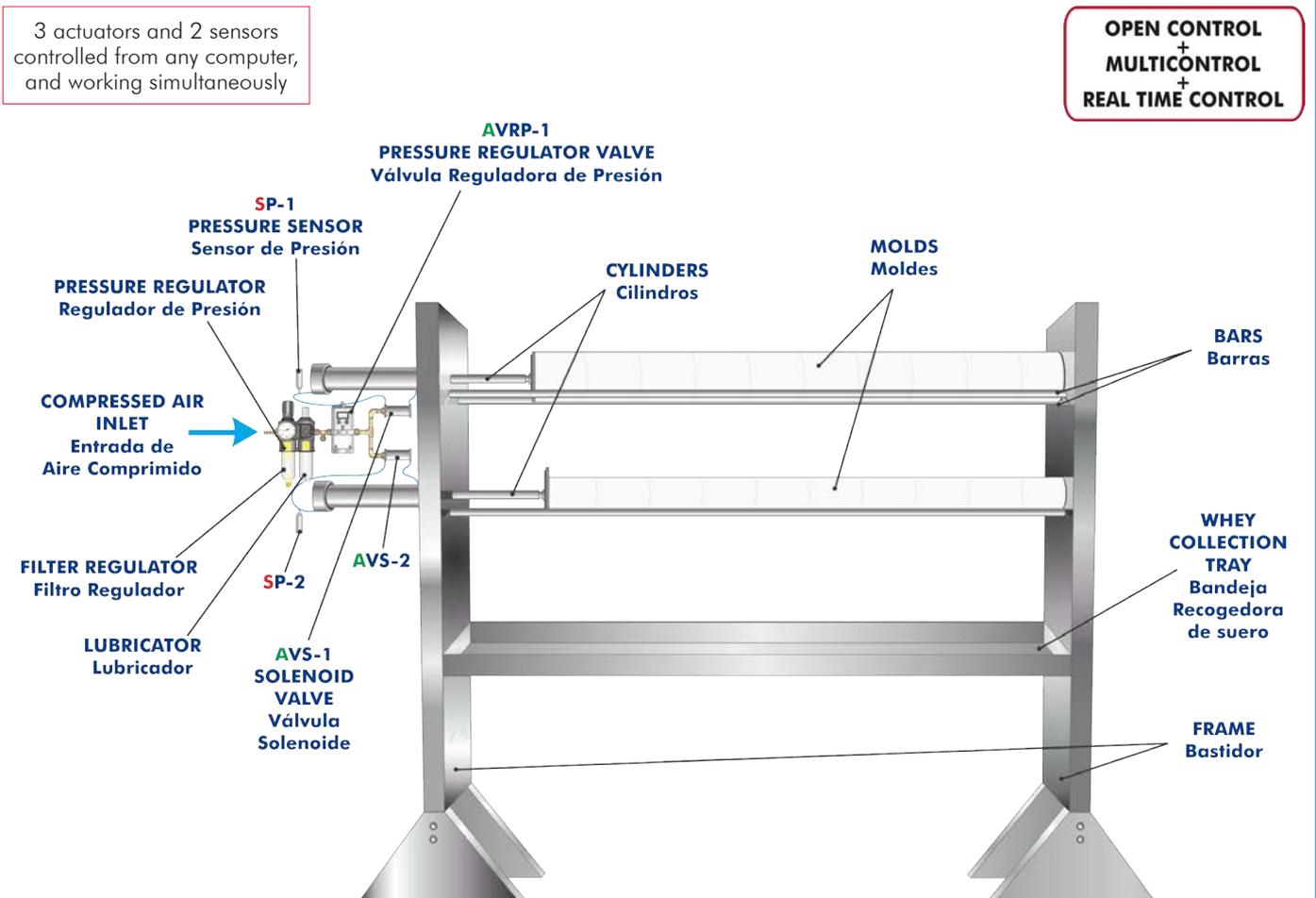The unit includes two pressure sensors to measure the pressure in each cylinder.

The unit includes a set of molds to observe the influence of the pressure applied and the type of mold on the final result.

This Computer Controlled Unit is supplied with the EDIBON Computer Control System (SCADA), and includes: The unit itself + a Control Interface Box + a Data Acquisition Board + Computer Control, Data Acquisition and Data Management Software Packages, for controlling the process and all parameters involved in the process.

PROCESS DIAGRAM AND UNIT ELEMENTS ALLOCATION

3 actuators and 2 sensors controlled from any computer, and working simultaneously

OPEN CONTROL
+
MULTICONTROL
+
REAL TIME CONTROL

AVRP-1
PRESSURE REGULATOR VALVE
Válvula Reguladora de Presión

SP-1
PRESSURE SENSOR
Sensor de Presión

PRESSURE REGULATOR
Regulador de Presión

CYLINDERS
Cilindros

MOLDS
Moldes

BARS
Barras

COMPRESSED AIR
INLET
Entrada de
Aire Comprimido

FILTER REGULATOR
Filtro Regulador

SP-2

AVS-2

WHEY
COLLECTION
TRAY
Bandeja
Recogedora
de suero

LUBRICATOR
Lubricador

AVS-1
SOLENOID
VALVE
Válvula
Solenoide

FRAME
Bastidor

With this unit there are several options and possibilities:
- Main items: 1, 2, 3, 4, 5 and 6.
- Optional items: 7, 8, 9, 10 and 11.

Let us describe first the main items (1 to 6):

① **PVQC. Unit:**

Anodized aluminum frame and panels made of painted steel.

Main metallic elements made of stainless steel.

Diagram in the front panel with distribution of the elements similar to the real one.

Pneumatic press:

Horizontal system.

Material: AISI 304 stainless steel with sanitary finish.

Pressing length: 1 m.

Capacity: 10 – 12 molds approx. (depending on the size of the mold).

Pressure range: 0.4 – 6 bar.

It includes:

Two frames (one for the cylinders and a rear one). They are the elements to which cylinders and bars are mounted. They have slots to regulate the bars and adapt them to the dimensions of each mold.

Two cylinders made of stainless steel outside and nylon inside.

Four reinforced bars to support the molds and keep the press firm.

Whey collection tray.

Filtering set consisting of: a pressure regulator, a filter regulator, a lubricator, a pressure regulator valve (computer controlled) and two solenoid valves (computer controlled) that enable the passage of air towards the cylinders to allow their motion in both directions. Thus, the motion of the cylinders is controlled and the pressure exerted on the molds is varied.

Unit: PVQC

Two pressure sensors to measure the pressure in each cylinder, range: 0 – 10 bar.

Set of molds:

Twelve molds baby (for 500 gr), dimensions (for each mold): 110 x 80 mm.

Twelve molds corimbo (for 800 gr), dimensions (for each mold): 125 x 90 mm.

Twelve rectangular molds (for 500 gr), dimensions (for each mold): 148 x 60 x 87 mm.

Cheese making cloth to put in the molds.

The complete unit includes as well:

Advanced Real-Time SCADA.

Open Control + Multicontrol + Real-Time Control.

Specialized EDIBON Control Software based on LabVIEW.

National Instruments Data Acquisition board (250 KS/s, kilo samples per second).

Calibration exercises, which are included, teach the user how to calibrate a sensor and the importance of checking the accuracy of the sensors before taking measurements.

Projector and/or electronic whiteboard compatibility allows the unit to be explained and demonstrated to an entire class at one time.

Capable of doing applied research, real industrial simulation, training courses, etc.

Remote operation and control by the user and remote control for EDIBON technical support, are always included.

Totally safe, utilizing 4 safety systems (Mechanical, Electrical, Electronic & Software).

Designed and manufactured under several quality standards.

Optional ICAI software to create, edit and carry out practical exercises, tests, exams, calculations, etc. Apart from monitoring user's knowledge and progress reached.

This unit has been designed for future expansion and integration. A common expansion is the EDIBON Scada-Net (ESN) System which enables multiple students to simultaneously operate many units in a network.

②**PVQC/CIB. Control Interface Box:**

The Control Interface Box is part of the SCADA system.

<u>Control interface box with process diagram in the front panel</u> and with the same distribution that the different elements located in the unit, for an easy understanding by the student.

All sensors, with their respective signals, are properly manipulated from -10V. to +10V. computer output.

Sensors connectors in the interface have different pines numbers (from 2 to 16), to avoid connection errors.

Single cable between the control interface box and computer.

The unit control elements are permanently computer controlled, without necessity of changes or connections during the whole process test procedure.

Simultaneous visualization in the computer of all parameters involved in the process.

Calibration of all sensors involved in the process.

Real time curves representation about system responses.

Storage of all the process data and results in a file.

Graphic representation, in real time, of all the process/system responses.

All the actuators' values can be changed at any time from the keyboard allowing the analysis about curves and responses of the whole process.

All the actuators and sensors values and their responses are displayed on only one screen in the computer.

Shield and filtered signals to avoid external interferences.

Real time computer control with flexibility of modifications from the computer keyboard of the parameters, at any moment during the process.

Real time computer control for pumps, compressors, heating elements, control valves, etc.

Real time computer control for parameters involved in the process simultaneously.

Open control allowing modifications, at any moment and in real time, of parameters involved in the process simultaneously.

Three safety levels, one mechanical in the unit, another electronic in the control interface and the third one in the control software.

PVQC/CIB

③**DAB. Data Acquisition Board:**

The Data Acquisition board is part of the SCADA system.

PCI Express Data acquisition board (National Instruments) to be placed in a computer slot. Bus PCI Express.

Analog input:

Number of **channels= 16** single-ended or 8 differential. **Resolution=16 bits**, 1 in 65536.

Sampling rate up to: 250 KS/s (kilo samples per second).

Input range (V)=±10 V. Data transfers=DMA, interrupts, programmed I/0. DMA channels=6.

Analog output:

Number of **channels=2**. **Resolution=16 bits**, 1 in 65536.

Maximum output rate up to: 900 KS/s.

Output range (V)=±10 V. Data transfers=DMA, interrupts, programmed I/0.

Digital Input/Output:

Number of **channels=24 inputs/outputs**. D0 or DI Sample Clock frequency: 0 to 100 MHz.

Timing: Number of **Counter/timers=4**. Resolution: Counter/timers: 32 bits.

DAB

④**PVQC/CCSOF. Computer Control + Data Acquisition + Data Management Software:**

The three softwares are part of the SCADA system.

Compatible with actual Windows operating systems. Graphic and intuitive simulation of the process in screen. **Compatible with the industry standards.**

Registration and visualization of all process variables in an automatic and simultaneous way.

Flexible, open and multicontrol software, developed with actual windows graphic systems, acting simultaneously on all process parameters.

Management, processing, comparison and storage of data.

**Sampling velocity up to 250 KS/s (kilo samples per second)**.

Calibration system for the sensors involved in the process.

It allows the registration of the alarms state and the graphic representation in real time.

Comparative analysis of the obtained data, after the process and modification of the conditions during the process.

Open software, allowing the teacher to modify texts, instructions. Teacher's and student's passwords to facilitate the teacher's control on the student, and allowing the access to different work levels.

This unit allows the 30 students of the classroom to visualize simultaneously all the results and the manipulation of the unit, during the process, by using a projector or an electronic whiteboard.
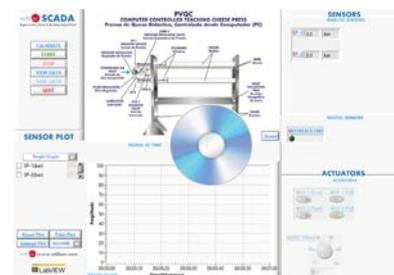
PVQC/CCSOF

⑤**Cables and Accessories**, for normal operation.

⑥**Manuals:**

This unit is **supplied with 8 manuals**: Required Services, Assembly and Installation, Interface and Control Software, Starting-up, Safety, Maintenance, Calibration & Practices Manuals.

∗References 1 to 6 are the main items: PVQC + PVQC/CIB + DAB + PVQC/CCSOF + Cables and Accessories + Manuals are included in the minimum supply for enabling normal and full operation.

EXERCISES AND PRACTICAL POSSIBILITIES TO BE DONE WITH THE MAIN ITEMS

1.- Familiarization with the performance of a pneumatic press.

2.- Study of the influence of pressure on cheese.

3.- Study of the influence of the type of mold on cheese.

4.- Study of the influence of the pressing rate on cheese.

5.- Study of the influence of moist in the curd on cheese.

Additional practical possibilities:

6.- Sensors calibration.

Other possibilities to be done with this Unit:

7.- Many students view results simultaneously.

To view all results in real time in the classroom by means of a projector or an electronic whiteboard.

8.- Open Control, Multicontrol and Real Time Control.

This unit allows intrinsically and/or extrinsically to change the span, gains; proportional, integral, derivative parameters; etc, in real time.

9.- The Computer Control System with SCADA allows a real industrial simulation.

10.-This unit is totally safe as uses mechanical, electrical/electronic, and software safety devices.

11.-This unit can be used for doing applied research.

12.-This unit can be used for giving training courses to Industries even to other Technical Education Institutions.

13.-Control of the PVQC unit process through the control interface box without the computer.

14.-Visualization of all the sensors values used in the PVQC unit process.

- By using PLC-PI additional 19 more exercises can be done.

- Several other exercises can be done and designed by the user.

REQUIRED SERVICES

- Electrical supply: single-phase 200 VAC – 240 VAC/50 Hz or 110 VAC – 127 VAC/60 Hz.

-Compressed air supply, pressure: 6 bar.

-Computer.

DIMENSIONS AND WEIGHTS

PVQC:
   Unit:
      -Dimensions: 1600 x 350 x 1500 mm approx.
                  (62.99 x 13.77 x 59.05 inches approx.)
      -Weight: 50 Kg approx.
                  (110 pounds approx.).
   Control Interface Box:
      -Dimensions: 490 x 330 x 310 mm approx.
                  (19.29 x 12.99 x 12.20 inches approx.)
      -Weight: 10 Kg approx.
                  (22 pounds approx.).

SCADA
Main screen

① Main software operation possibilities.

② Sensors displays, real time values, and extra output parameters. **Sensors:** SP=Pressure sensor.

③ **Actuators controls. Actuators:** AVRP=Pressure regulator valve.   AVS=Solenoid valve.

④ Channel selection and other plot parameters.

⑤ Real time graphics displays.

Software for Sensors Calibration
Example of screen

The teacher and the students can calibrate the unit with a password provided by EDIBON. The teacher can restore the factory calibration any time.

SOME **REAL** RESULTS OBTAINED FROM THIS UNIT

This screen shows the performance of the cylinder No. 1 of the press and the data collected by the pressure sensor SP-1.
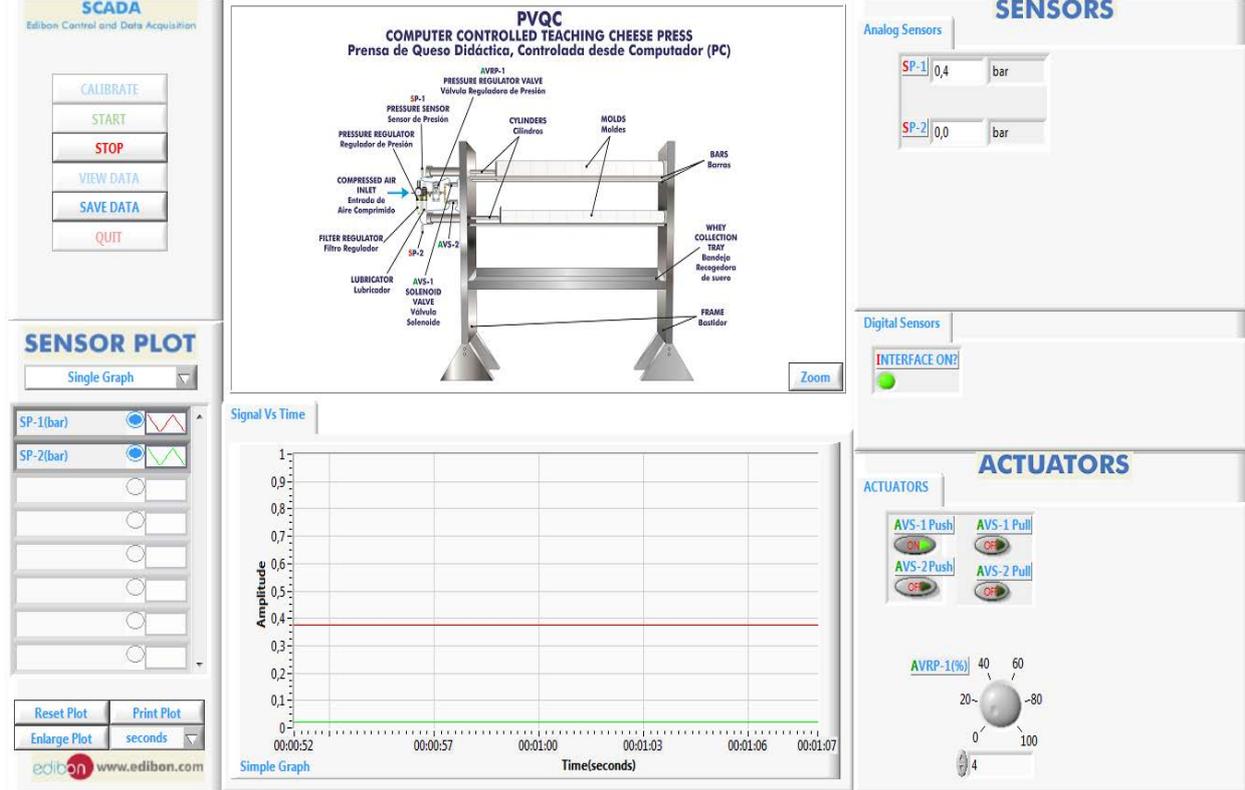
This screen shows the performance of the cylinder No. 2 of the press and the data collected by the pressure sensors (SP-1 and SP-2).
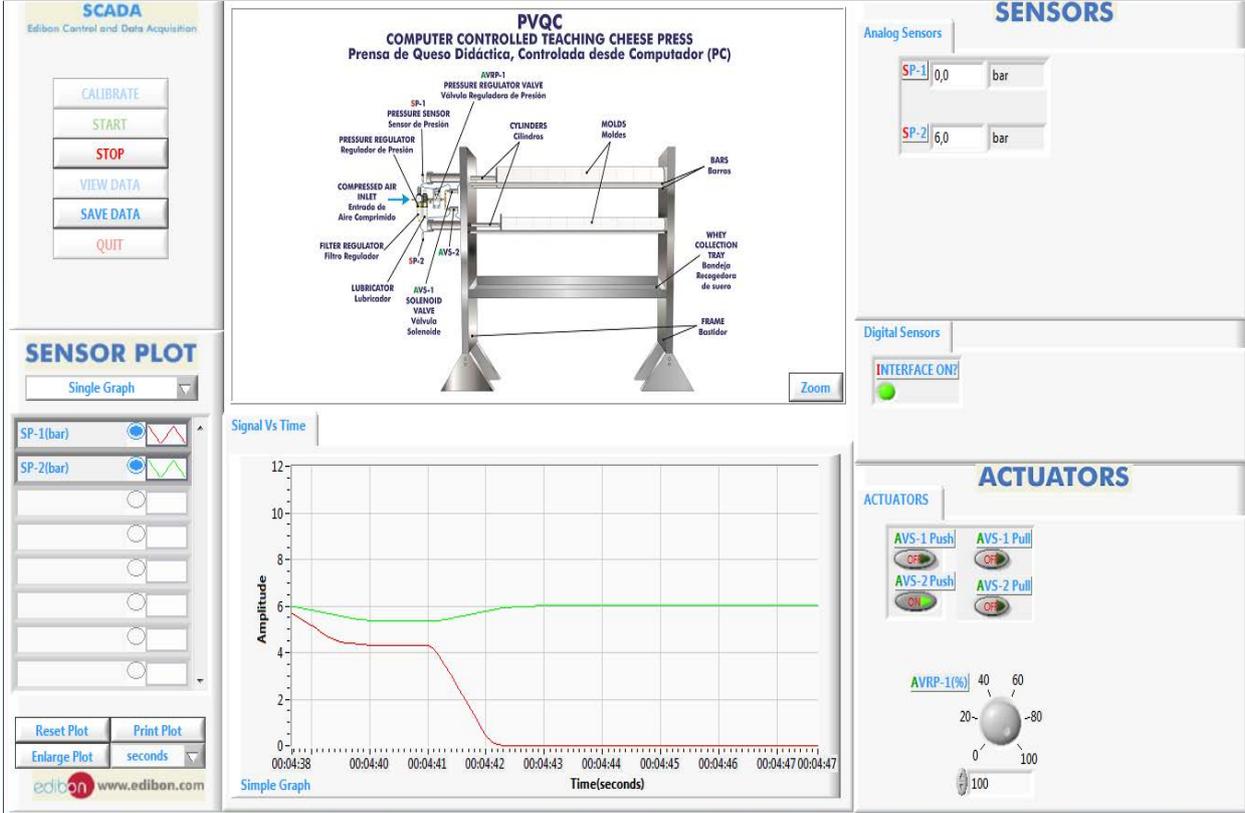
Some **real** results obtained from this unit

Representation in real time of the measured magnitudes.

SCADA
Supervisory Control & Data Acquisition

CALIBRATE
START
STOP
VIEW DATA
SAVE DATA

Periodic (sec)
1   122,8 sec

Take Data   **Taken Data**

STOP SAVING

SENSOR PLOT

PVQC
COMPUTER CONTROLLED TEACHING CHEESE PRESS
Prensa de Queso Didáctica, Controlada desde Computador (PC)

AVRP-1
PRESSURE REGULATOR VALVE
Válvula Reguladora de Presión
SP-1
PRESSURE SENSOR
Sensor de Presión
PRESSURE REGULATOR
Regulador de Presión
CYLINDERS
Cilindros
MOLDS
Moldes
BARS
Barras
COMPRESSED AIR
INLET
Entrada de
Aire Comprimido
FILTER REGULATOR
Filtro Regulador
SP-2   AVS-2
WHEY
COLLECTION
TRAY
Bandeja
Recogedora
de suero
LUBRICATOR
Lubricador
AVS-1
SOLENOID
VALVE
Válvula
Solenoide
FRAME
Bastidor

Zoom

SENSORS
ANALOG SENSORS

SP-1 1,4   bar

SP-2 0,0   bar

DIGITAL SENSORS

INTERFACE ON?

SIGNAL VS TIME

Single Graph

☑ SP-1(bar)
☑ SP-2(bar)

Reset Plot   Print Plot
Enlarge Plot minutes
edibon www.edibon.com

LabVIEW

Simple Graph

Time(hh:mm:ss)

ACTUATORS
ACTUATORS A

AVS-1 Push   AVS-1 Pull
OFF   OFF
AVS-2 Push   AVS-2 Pull
OFF   OFF

AVRP-1(Bar) 40   60
20   80
0   100
14

Visualization and representation of saved data.

OPEN FILE   CLOSE

FILE NAME
saved data.xls

SIGNALS VS TIME

SP-1(bar)   1
SP-2(bar)   1
AVRP-1(Bar) 1
INTERFACE   1
AVS-1 Pull   1
AVS-1 Push   1
AVS-2 Pull   1
AVS-2 Push   1

Time(s)

SP-1(bar)
SP-2(bar)
AVRP-1(B
INTERFAC
AVS-1 Pul
AVS-1 Pu:
AVS-2 Pul
AVS-2 Pu:

Additionally to the main items (1 to 6) described, we can offer, as optional, other items from 7 to 11.

All these items try to give more possibilities for:

    a) Industrial configuration. (PLC)

    b) Technical and Vocational Education configuration. (ICAI and FSS)

    c) Multipost Expansions options. (MINI ESN and ESN)

a) Industrial configuration

⑦ PLC. Industrial Control using PLC (it includes PLC-PI Module plus PLC-SOF Control Software):

-PLC-PI. PLC Module:

Metallic box.

Circuit diagram in the module front panel.

Front panel:

    Digital inputs (X) and Digital outputs (Y) block:

        16 Digital inputs, activated by switches and 16 LEDs for confirmation (red).

        14 Digital outputs (through SCSI connector) with 14 LEDs for message (green).

    Analog inputs block:

        16 Analog inputs (-10 V. to + 10 V.) (through SCSI connector).

    Analog outputs block:

        4 Analog outputs (-10 V. to + 10 V.) (through SCSI connector).

    Touch screen:

        High visibility and multiple functions. Display of a highly visible status. Recipe function. Bar graph function. Flow display function. Alarm list. Multi language function. True type fonts.

Back panel:

    Power supply connector. Fuse 2A. RS-232 connector to PC. USB 2.0 connector to PC.

Inside:

    Power supply outputs: 24 Vdc, 12 Vdc, -12 Vdc, 12 Vdc variable.

    Panasonic PLC:

        High-speed scan of 0.32 μsec. for a basic instruction.

        Program capacity of 32 Ksteps, with a sufficient comment area.

        Power supply input (100 to 240 V AC).

        DC input: 16 (24 V DC).

        Relay output: 14.

        High-speed counter.

        Multi-point PID control.

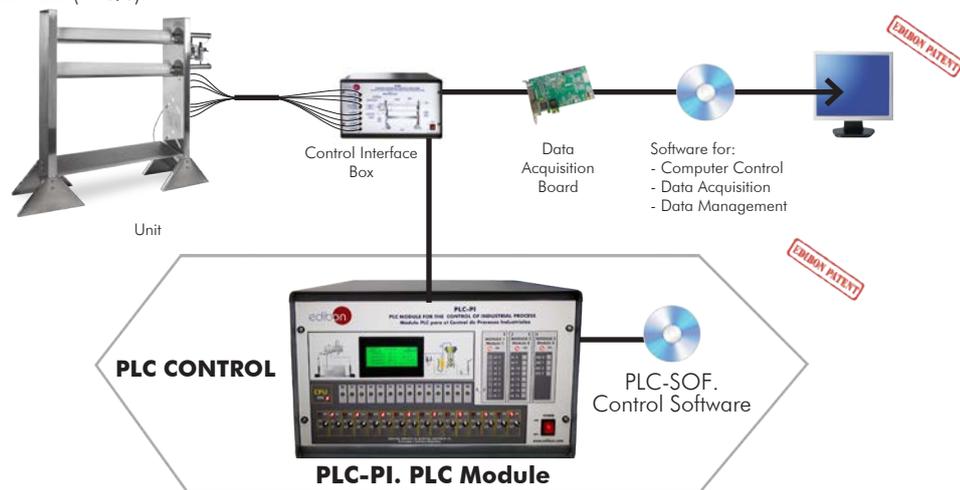   **Digital inputs/outputs and analog inputs/outputs Panasonic modules.**

Communication RS232 wire to computer (PC).

Dimensions: 490 x 330 x 310 mm approx. (19.29 x 12.99 x 12.20 inches approx.). Weight: 30 Kg approx. (66 pounds approx.).

-PVQC/PLC-SOF. PLC Control Software:

For this particular unit, always included with PLC supply.

The software has been designed using Labview and it follows the unit operation procedure and linked with the Control Interface Box used in the Computer Controlled Teaching Cheese Press (PVQC).

Unit

Control Interface Box

Data Acquisition Board

Software for:
- Computer Control
- Data Acquisition
- Data Management

PLC CONTROL

PLC-PI. PLC Module

PLC-SOF. Control Software

Practices to be done with PLC-PI:

1.- Control of the particular unit process through the control interface box without the computer.
2.- Visualization of all the sensors values used in the particular unit process.
3.- Calibration of all sensors included in the particular unit process.
4.- Hand on of all the actuators involved in the particular unit process.
5.- Realization of different experiments, in automatic way, without having in front the particular unit. (These experiments can be decided previously).
6.- Simulation of outside actions, in the cases do not exist hardware elements. (Example: test of complementary tanks, complementary industrial environment to the process to be studied, etc).
7.- PLC hardware general use.
8.- PLC process application for the particular unit.
9.- PLC structure.
10.- PLC inputs and outputs configuration.
11.- PLC configuration possibilities.
12.- PLC program languages.

13.- PLC different programming standard languages (ladder diagram (LD), structured text (ST), instructions list (IL), sequential function chart (SFC), function block diagram (FBD)).
14.- New configuration and development of new process.
15.- Hand on an established process.
16.- To visualize and see the results and to make comparisons with the particular unit process.
17.- Possibility of creating new process in relation with the particular unit.
18.- PLC Programming Exercises.
19.- Own PLC applications in accordance with teacher and student requirements.

Complete Technical Specifications (for optional items)

b) Technical and Vocational Education configuration

⑧ **PVQC/ICAI. Interactive Computer Aided Instruction Software System.**
This complete software package consists of an Instructor Software (EDIBON Classroom Manager - ECM-SOF) totally integrated with the Student Software (EDIBON Student Labsoft - ESL-SOF). Both are interconnected so that the teacher knows at any moment what is the theoretical and practical knowledge of the students.

This software is optional and can be used additionally to items (1 to 6).

- ECM-SOF. EDIBON Classroom Manager (Instructor Software).

ECM-SOF is the application that allows the Instructor to register students, manage and assign tasks for workgroups, create own content to carry out Practical Exercises, choose one of the evaluation methods to check the Student knowledge and monitor the progression related to the planned tasks for individual students, workgroups, units, etc... so the teacher can know in real time the level of understanding of any student in the classroom.

Innovative features:

• User Data Base Management.

• Administration and assignment of Workgroup, Task and Training sessions.

• Creation and Integration of Practical Exercises and Multimedia Resources.

• Custom Design of Evaluation Methods.

• Creation and assignment of Formulas & Equations.

• Equation System Solver Engine.

• Updatable Contents.

• Report generation, User Progression Monitoring and Statistics.

- ESL-SOF. EDIBON Student Labsoft (Student Software).

ESL-SOF is the application addressed to the Students that helps them to understand theoretical concepts by means of practical exercises and to prove their knowledge and progression by performing tests and calculations in addition to Multimedia Resources. Default planned tasks and an Open workgroup are provided by EDIBON to allow the students start working from the first session. Reports and statistics are available to know their progression at any time, as well as explanations for every exercise to reinforce the theoretically acquired technical knowledge.

Innovative features:

• Student Log-In & Self-Registration.

• Existing Tasks checking & Monitoring.

• Default contents & scheduled tasks available to be used from the first session.

• Practical Exercises accomplishment by following the Manual provided by EDIBON.

• Evaluation Methods to prove your knowledge and progression.

• Test self-correction.

• Calculations computing and plotting.

• Equation System Solver Engine.

• User Monitoring Learning & Printable Reports.

• Multimedia-Supported auxiliary resources.

For more information see **ICAI** catalogue. Click on the following link:
www.edibon.com/en/files/expansion/ICAI/catalog

Instructor Software

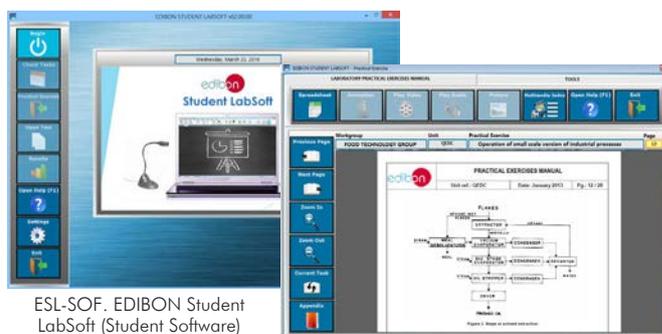ECM-SOF. EDIBON Classroom Manager (Instructor Software) Application Main Screen

ECAL. EDIBON Calculations Program Package - Formula Editor Screen

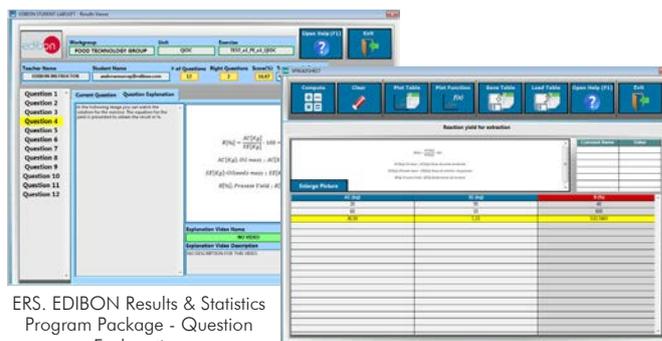ERS. EDIBON Results & Statistics Program Package - Student Scores Histogram

ETTE. EDIBON Training Test & Exam Program Package - Main Screen with Numeric Result Question

Student Software

ESL-SOF. EDIBON Student LabSoft (Student Software) Application Main Screen

EPE. EDIBON Practical Exercise Program Package Main Screen

ERS. EDIBON Results & Statistics Program Package - Question Explanation

ECAL. EDIBON Calculations Program Package Main Screen

www.edibon.com

⑨ **PVQC/FSS. Faults Simulation System.**

Faults Simulation System (FSS) is a Software package that simulates **several faults** in any EDIBON Computer Controlled Unit. It is useful for Technical and Vocational level.

The "FAULTS" mode consists in causing several faults in the unit normal operation. The student must find them and solve them. There are several kinds of faults that can be grouped in the following sections:

Faults affecting the sensors measurement:

- An incorrect calibration is applied to them.

- Non-linearity.

Faults affecting the actuators:

- Actuators channels interchange at any time during the program execution.

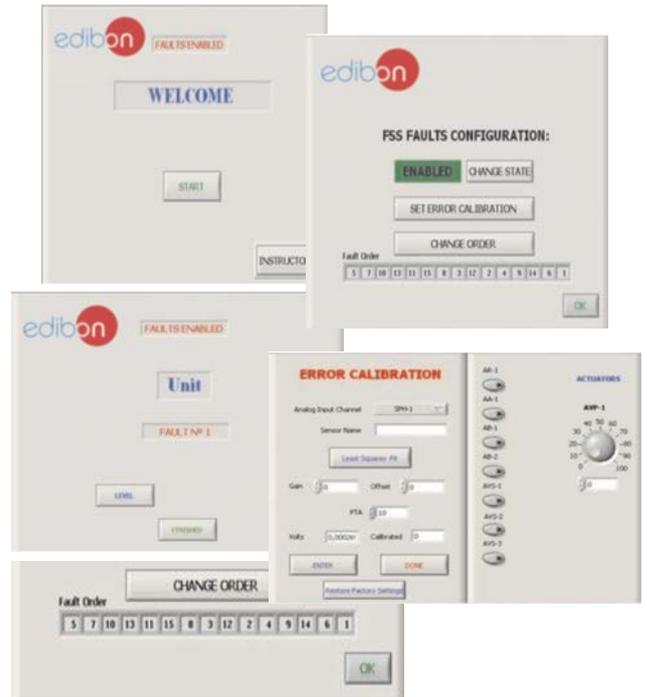- Response reduction of an actuator.

Faults in the controls execution:

- Inversion of the performance in ON/OFF controls.

- Reduction or increase of the calculated total response.

- The action of some controls is annulled.

On/off faults:

- Several on/off faults can be included.

For more information see **FSS** catalogue. Click on the following link:

www.edibon.com/en/files/expansion/FSS/catalog

Example of some screens

c) Multipost Expansions options

⑩ **MINI ESN. EDIBON Mini Scada-Net System for being used with EDIBON Teaching Units.**

MINI ESN. EDIBON Mini Scada-Net System allows up to 30 students to work with a Teaching Unit in any laboratory, simultaneously. It is useful for both, Higher Education and/or Technical and Vocational Education.

The MINI ESN system consists of the adaptation of any EDIBON Computer Controlled Unit with SCADA integrated in a local network.

This system allows to view/control the unit remotely, from any computer integrated in the local net (in the classroom), through the main computer connected to the unit. Then, the number of possible users who can work with the same unit is higher than in an usual way of working (usually only one).

Main characteristics:

- It allows up to 30 students to work simultaneously with the EDIBON Computer Controlled Unit with SCADA, connected in a local net.

- Open Control + Multicontrol + Real Time Control + Multi Student Post.

- Instructor controls and explains to all students at the same time.

- Any user/student can work doing "real time" control/multicontrol and visualisation.

- Instructor can see in the computer what any user/student is doing in the unit.

- Continuous communication between the instructor and all the users/students connected.

Main advantages:

- It allows an easier and quicker understanding.

- This system allows you can save time and cost.

- Future expansions with more EDIBON Units.

For more information see **MINI ESN** catalogue. Click on the following link:

www.edibon.com/en/files/expansion/MINI-ESN/catalog

MINI ESN.
EDIBON Mini Scada-Net System

1 UNIT= up to 30 STUDENTS can work simultaneously

Computer Controlled Teaching Cheese Press (PVQC)

Control Interface Box

Software for:
- Computer Control
- Data Acquisition
- Data Management

Instructors' Central Computer

Mini Scada-Net Software

LOCAL NET FOR 30 STUDENTS

OPEN CONTROL
+
MULTICONTROL
+
REAL TIME CONTROL
+
MULTI STUDENT POST

Note: The MINI ESN system can be used with any EDIBON computer controlled unit

⑪ **ESN. EDIBON Scada-Net Systems.**

This unit can be integrated, in the future, into a Complete Laboratory with many Units and many Students.

For more information see **ESN** catalogue. Click on the following link:

www.edibon.com/en/files/expansion/ESN/catalog
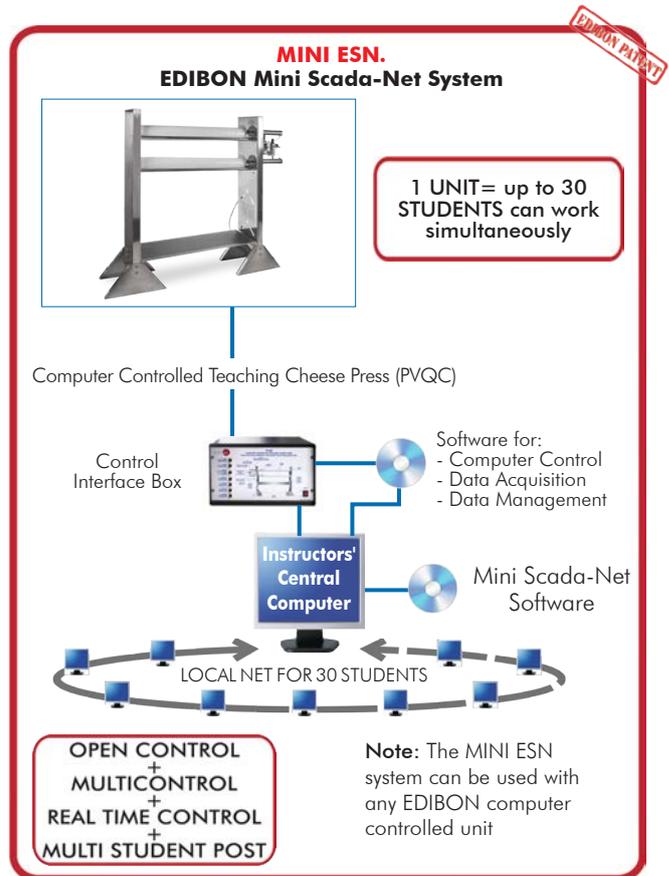
Main items (always included in the supply)

Minimum supply always includes:

① Unit: PVQC. Computer Controlled Teaching Cheese Press.

② PVQC/CIB. Control Interface Box.

③ DAB. Data Acquisition Board.

④ PVQC/CCSOF. Computer Control + Data Acquisition + Data Management Software.

⑤ Cables and Accessories, for normal operation.

⑥ Manuals.

*IMPORTANT: Under PVQC we always supply all the elements for immediate running as 1, 2, 3, 4, 5 and 6.

Optional items (supplied under specific order)

a) Industrial configuration

⑦ PLC. Industrial Control using PLC (it includes PLC-PI Module plus PLC-SOF Control Software):

   - PCL-PI. PLC Module.

   - PVQC/PLC-SOF. PLC Control Software.

b) Technical and Vocational Education configuration

⑧ PVQC/ICAI. Interactive Computer Aided Instruction Software System.

⑨ PVQC/FSS. Faults Simulation System.

c) Multipost Expansions options

⑩ MINI ESN. EDIBON Mini Scada-Net System for being used with EDIBON Teaching Units.

⑪ ESN. EDIBON Scada-Net Systems.

① **PVQC. Unit:**
Anodized aluminum frame and panels made of painted steel.
Main metallic elements made of stainless steel.
Diagram in the front panel with distribution of the elements similar to the real one.
Pneumatic press:
  Horizontal system.
  Material: AISI 304 stainless steel with sanitary finish.
  Pressing length: 1 m.
  Capacity: 10 – 12 molds approx. (depending on the size of the mold).
  Pressure range: 0.4 – 6 bar.
  It includes:
    Two frames (one for the cylinders and a rear one). They are the elements to which cylinders and bars are mounted. They have slots to regulate the bars and adapt them to the dimensions of each mold.
    Two cylinders made of stainless steel outside and nylon inside.
    Four reinforced bars to support the molds and keep the press firm.
    Whey collection tray.
    Filtering set consisting of: a pressure regulator, a filter regulator, a lubricator, a pressure regulator valve (computer controlled) and two solenoid valves (computer controlled) that enable the passage of air towards the cylinders to allow their motion in both directions. Thus, the motion of the cylinders is controlled and the pressure exerted on the molds is varied.
Two pressure sensors to measure the pressure in each cylinder, range: 0 – 10 bar.
Set of molds:
  Twelve molds baby (for 500 gr), dimensions (for each mold): 110 x 80 mm.
  Twelve molds corimbo (for 800 gr), dimensions (for each mold): 125 x 90 mm.
  Twelve rectangular molds (for 500 gr), dimensions (for each mold): 148 x 60 x 87 mm.
Cheese making cloth to put in the molds.
The complete unit includes as well:
  Advanced Real-Time SCADA.
  Open Control + Multicontrol + Real-Time Control.
  Specialized EDIBON Control Software based on LabVIEW.
  National Instruments Data Acquisition board (250 KS/s, kilo samples per second).
  Calibration exercises, which are included, teach the user how to calibrate a sensor and the importance of checking the accuracy of the sensors before taking measurements.
  Projector and/or electronic whiteboard compatibility allows the unit to be explained and demonstrated to an entire class at one time.
  Capable of doing applied research, real industrial simulation, training courses, etc.
  Remote operation and control by the user and remote control for EDIBON technical support, are always included.
  Totally safe, utilizing 4 safety systems (Mechanical, Electrical, Electronic & Software).
  Designed and manufactured under several quality standards.
  Optional ICAI software to create, edit and carry out practical exercises, tests, exams, calculations, etc. Apart from monitoring user's knowledge and progress reached.
  This unit has been designed for future expansion and integration. A common expansion is the EDIBON Scada-Net (ESN) System which enables multiple students to simultaneously operate many units in a network.

② **PVQC/CIB. Control Interface Box:**
The Control Interface Box is part of the SCADA system.
Control interface box with process diagram in the front panel.
The unit control elements are permanently computer controlled.
Simultaneous visualization in the computer of all parameters involved in the process.
Calibration of all sensors involved in the process.
Real time curves representation about system responses.
All the actuators' values can be changed at any time from the keyboard allowing the analysis about curves and responses of the whole process.
Shield and filtered signals to avoid external interferences.
Real time computer control with flexibility of modifications from the computer keyboard of the parameters, at any moment during the process.
Real time computer control for parameters involved in the process simultaneously.
Open control allowing modifications, at any moment and in real time, of parameters involved in the process simultaneously.
Three safety levels, one mechanical in the unit, another electronic in the control interface and the third one in the control software.

③ **DAB. Data Acquisition Board:**
The Data Acquisition board is part of the SCADA system.
PCI Express Data acquisition board (National Instruments) to be placed in a computer slot.
Analog input: Channels= 16 single-ended or 8 differential. Resolution=16 bits, 1 in 65536. Sampling rate up to: 250 KS/s (kilo samples per second).
Analog output: Channels=2. Resolution=16 bits, 1 in 65536.
Digital Input/Output: Channels=24 inputs/outputs.

④ **PVQC/CCSOF. Computer Control +Data Acquisition+Data Management Software:**
The three softwares are part of the SCADA system.
Compatible with the industry standards.
Flexible, open and multicontrol software, developed with actual windows graphic systems, acting simultaneously on all process parameters.
Management, processing, comparison and storage of data.
Sampling velocity up to 250 KS/s (kilo samples per second).
Calibration system for the sensors involved in the process.
It allows the registration of the alarms state and the graphic representation in real time.
Open software, allowing the teacher to modify texts, instructions. Teacher's and student's passwords to facilitate the teacher's control on the student, and allowing the access to different work levels.
This unit allows the 30 students of the classroom to visualize simultaneously all the results and the manipulation of the unit, during the process, by using a projector or an electronic whiteboard.

⑤ **Cables and Accessories**, for normal operation.

⑥ **Manuals:**
This unit is supplied with 8 manuals: Required Services, Assembly and Installation, Interface and Control Software, Starting-up, Safety, Maintenance, Calibration & Practices Manuals.

Exercises and Practical Possibilities to be done with the Main Items

1.- Familiarization with the performance of a pneumatic press.

2.- Study of the influence of pressure on cheese.

3.- Study of the influence of the type of mold on cheese.

4.- Study of the influence of the pressing rate on cheese.

5.- Study of the influence of moist in the curd on cheese.

Additional practical possibilities:

6.- Sensors calibration.

Other possibilities to be done with this Unit:

7.- Many students view results simultaneously.

   To view all results in real time in the classroom by means of a projector or an electronic whiteboard.

8.- Open Control, Multicontrol and Real Time Control.

   This unit allows intrinsically and/or extrinsically to change the span, gains; proportional, integral, derivative parameters; etc, in real time.

9.- The Computer Control System with SCADA allows a real industrial simulation.

10.-This unit is totally safe as uses mechanical, electrical/electronic, and software safety devices.

11.-This unit can be used for doing applied research.

12.-This unit can be used for giving training courses to Industries even to other Technical Education Institutions.

13.-Control of the PVQC unit process through the control interface box without the computer.

14.-Visualization of all the sensors values used in the PVQC unit process.

- By using PLC-PI additional 19 more exercises can be done.

- Several other exercises can be done and designed by the user.

⑦PLC. Industrial Control using PLC (it includes PLC-PI Module plus PLC-SOF Control Software):

-PLC-PI. PLC Module:
Metallic box.
Circuit diagram in the module front panel.
Digital inputs (X) and Digital outputs (Y) block: 16 Digital inputs. 14 Digital outputs.
Analog inputs block: 16 Analog inputs.
Analog outputs block: 4 Analog outputs.
Touch screen.
Panasonic PLC:
   High-speed scan of 0.32 µsec. Program capacity of 32 Ksteps. High-speed counter. Multi-point PID control.
Digital inputs/outputs and analog inputs/outputs Panasonic modules.

-PVQC/PLC-SOF. PLC Control Software:
For this particular unit, always included with PLC supply.

Practices to be done with PLC-PI:

1.- Control of the particular unit process through the control interface box without the computer.
2.- Visualization of all the sensors values used in the particular unit process.
3.- Calibration of all sensors included in the particular unit process.
4.- Hand on of all the actuators involved in the particular unit process.
5.- Realization of different experiments, in automatic way, without having in front the particular unit. (These experiments can be decided previously).
6.- Simulation of outside actions, in the cases do not exist hardware elements. (Example: test of complementary tanks, complementary industrialenvironment to the process to be studied, etc).
7.- PLC hardware general use.
8.- PLC process application for the particular unit.
9.- PLC structure.
10.-PLC inputs and outputs configuration.
11.-PLC configuration possibilities.
12.-PLC program languages.
13.-PLC different programming standard languages (ladder diagram (LD), structured text (ST), instructions list (IL), sequential function chart (SFC), function block diagram (FBD)).
14.-New configuration and development of new process.
15.-Hand on an established process.
16.-To visualize and see the results and to make comparisons with the particular unit process.
17.-Possibility of creating new process in relation with the particular unit.
18.-PLC Programming Exercises.
19.-Own PLC applications in accordance with teacher and student requirements.

⑧PVQC/ICAI. Interactive Computer Aided Instruction Software System.

This complete software package consists of an Instructor Software (EDIBON Classroom Manager - ECM-SOF) totally integrated with the Student Software (EDIBON Student Labsoft - ESL-SOF). Both are interconnected so that the teacher knows at any moment what is the theoretical and practical knowledge of the students.

- ECM-SOF. EDIBON Classroom Manager (Instructor Software).

ECM-SOF is the application that allows the Instructor to register students, manage and assign tasks for workgroups, create own content to carry out Practical Exercises, choose one of the evaluation methods to check the Student knowledge and monitor the progression related to the planned tasks for individual students, workgroups, units, etc...so the teacher can know in real time the level of understanding of any student in the classroom.

Innovative features:
• User Data Base Management.
• Administration and assignment of Workgroup, Task and Training sessions.
• Creation and Integration of Practical Exercises and Multimedia Resources.
• Custom Design of Evaluation Methods.
• Creation and assignment of Formulas & Equations.
• Equation System Solver Engine.
• Updatable Contents.
• Report generation, User Progression Monitoring and Statistics.

- ESL-SOF. EDIBON Student Labsoft (Student Software).

ESL-SOF is the application addressed to the Students that helps them to understand theoretical concepts by means of practical exercises and to prove their knowledge and progression by performing tests and calculations in addition to Multimedia Resources. Default planned tasks and an Open workgroup are provided by EDIBON to allow the students start working from the first session. Reports and statistics are available to know their progression at any time, as well as explanations for every exercise to reinforce the theoretically acquired technical knowledge.

Innovative features:
• Student Log-In & Self-Registration.
• Existing Tasks checking & Monitoring.
• Default contents & scheduled tasks available to be used from the first session.
• Practical Exercises accomplishment by following the Manual provided by EDIBON.
• Evaluation Methods to prove your knowledge and progression.
• Test self-correction.
• Calculations computing and plotting.
• Equation System Solver Engine.
• User Monitoring Learning & Printable Reports.
• Multimedia-Supported auxiliary resources.

⑨ PVQC/FSS. Faults Simulation System.

Faults Simulation System (FSS) is a Software package that simulates several faults in any EDIBON Computer Controlled Unit.

The "FAULTS" mode consists in causing several faults in the unit normal operation. The student must find them and solve them.

There are several kinds of faults that can be grouped in the following sections:

Faults affecting the sensors measurement:

- An incorrect calibration is applied to them.

- Non-linearity.

Faults affecting the actuators:

- Actuators channels interchange at any time during the program execution.

- Response reduction of an actuator.

Faults in the controls execution:

- Inversion of the performance in ON/OFF controls.

- Reduction or increase of the calculated total response.

- The action of some controls is annulled.

On/off faults:

- Several on/off faults can be included.

<u>c) Multipost Expansions options</u>

⑩ MINI ESN. EDIBON Mini Scada-Net System for being used with EDIBON Teaching Units.

MINI ESN. EDIBON Mini Scada-Net System allows up to 30 students to work with a Teaching Unit in any laboratory, simultaneously.

The MINI ESN system consists of the adaptation of any EDIBON Computer Controlled Unit with SCADA integrated in a local network.

This system allows to view/control the unit remotely, from any computer integrated in the local net (in the classroom), through the main computer connected to the unit.

Main characteristics:

- It allows up to 30 students to work simultaneously with the EDIBON Computer Controlled Unit with SCADA, connected in a local net.

- Open Control + Multicontrol + Real Time Control + Multi Student Post.

- Instructor controls and explains to all students at the same time.

- Any user/student can work doing "real time" control/multicontrol and visualisation.

- Instructor can see in the computer what any user/student is doing in the unit.

- Continuous communication between the instructor and all the users/students connected.

Main advantages:

- It allows an easier and quicker understanding.

- This system allows you can save time and cost.

- Future expansions with more EDIBON Units.

The system basically will consist of:

This system is used with a Computer Controlled Unit.

- Instructor's computer.

- Students' computers.

- Local Network.

- Unit-Control Interface adaptation.

- Unit Software adaptation.

- Webcam.

- MINI ESN Software to control the whole system.

- Cables and accessories required for a normal operation.

✱ Specifications subject to change without previous notice, due to the convenience of improvement of the product.

REPRESENTATIVE: