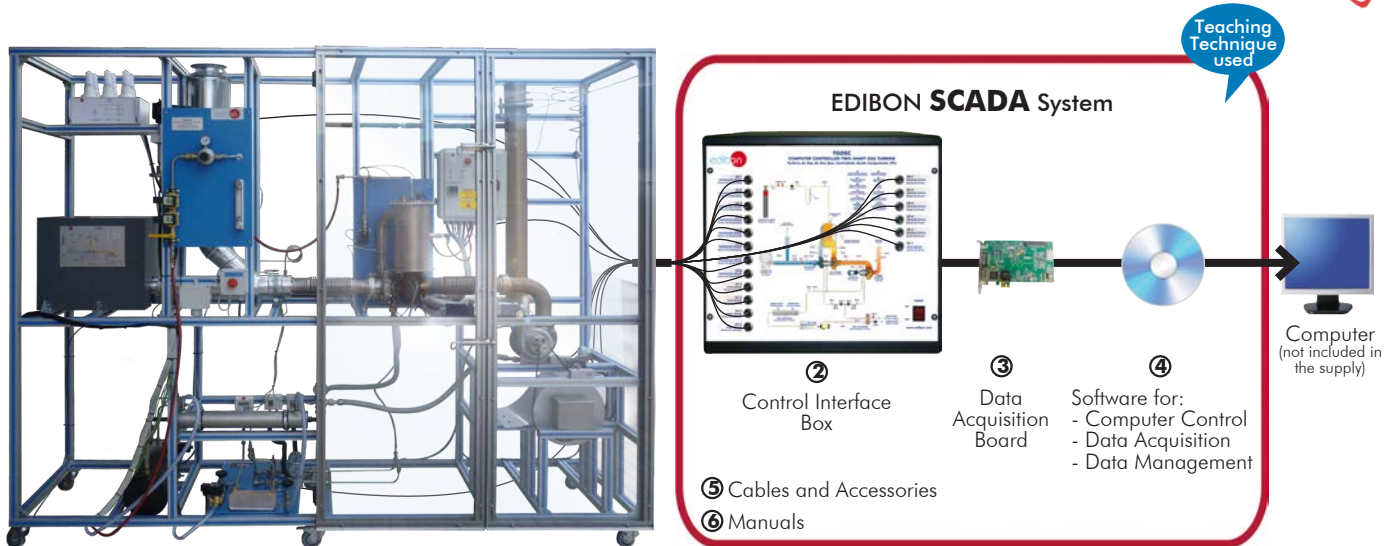


**EDIBON PATENT**



① Unit: TGDEC. Computer Controlled Two -Shaft Gas Turbine

\* Minimum supply always includes: 1 + 2 + 3 + 4 + 5 + 6  
(Computer not included in the supply)

### Key features:

- **Advanced Real-Time SCADA.**
- **Open Control + Multicontrol + Real-Time Control.**
- **Specialized EDIBON Control Software based on LabVIEW.**
- **National Instruments Data Acquisition board (250 KS/s, kilo samples per second).**
- **Calibration exercises, which are included, teach the user how to calibrate a sensor and the importance of checking the accuracy of the sensors before taking measurements.**
- **Projector and/or electronic whiteboard compatibility allows the unit to be explained and demonstrated to an entire class at one time.**
- **Capable of doing applied research, real industrial simulation, training courses, etc.**
- **Remote operation and control by the user and remote control for EDIBON technical support, are always included.**
- **Totally safe, utilizing 4 safety systems (Mechanical, Electrical, Electronic & Software).**
- **Designed and manufactured under several quality standards.**
- **Optional ICAI software to create, edit and carry out practical exercises, tests, exams, calculations, etc. Apart from monitoring user's knowledge and progress reached.**
- **This unit has been designed for future expansion and integration. A common expansion is the EDIBON Scada-Net (ESN) System which enables multiple students to simultaneously operate many units in a network.**

**OPEN CONTROL  
+  
MULTICONTROL  
+  
REAL TIME CONTROL**

POWERED BY  
NATIONAL INSTRUMENTS  
**LabVIEW™**

**www.edibon.com**

PRODUCTS  
↳ 9 - THERMODYNAMICS  
& THERMOTECHNICS

For more information about Key Features, click here



ISO 9001: Quality Management (for Design, Manufacturing, Commercialization and After-sales service)



European Union Certificate (total safety)



Certificates ISO 14001 and ECO-Management and Audit Scheme (environmental management)



"Worlddidac Quality Charter" and Platinum Member of Worlddidac

## INTRODUCTION

The Computer Controlled Two-Shaft Gas Turbine "TGDEC", developed by EDIBON, is a teaching unit for the operation demonstration of a Double Shaft Gas Turbine for electric generation and for other uses too.

A Gas Turbine is an internal combustion rotating motor. Its name is due to its working fluid being a gas, generally air. Basically, it consists of a compressor, where the inlet air pressure is increased and goes to a combustion chamber where a thermal energy input is carried out, and a turbine, where the hot gas expands. The turbine and the compressor are placed on the same axis, so a part of the energy generated in the turbine is used by the compressor to compress the air.

The importance of studying the gas turbine is given by its great field of application, among its uses we can mention:

Gas turbine for electricity generation. Combined cycle together with vapour turbine. Cogeneration: It is a combined cycle of electric power and thermal power. Reactor: in aviation field applications. The gas turbine as jet engine. Turboprops: unlike the turbojet the turbine is designed to obtain the maximum mechanic energy possible, which is used to move a propeller.

## GENERAL DESCRIPTION

The main element of the Computer Controlled Two-Shaft Gas Turbine "TGDEC" is the High Pressure Turbine, which is also called Gas Generative Turbine. It consists of:

- Radial compressor, which is fed by atmospheric air to compress it.
- Tubular combustion chamber. In every combustion there is a fuel (propane gas); a comburent, which in this case is compressed air received from the compressor; and the activation energy, which will cause the ignition of the mix.
- Expansion turbine: The inflamed gases of the combustion chamber transfer a part of the energy that they have in the turbine blades.

Compressor and turbine are mounted on the same shaft, so, when we have the system self sustaining, part of the thermal energy of the combustion gases is used to move the compressor.

The extra thermal energy of the combustion gases is driven to the Low Pressure Turbine, also called Power Turbine. In it, the rest of the combustion gases energy is transformed in mechanic energy, which is transformed in electric energy through a generator coupled to the turbine shaft.

The TGDEC unit also includes:

Start system: It consists of a centrifugal fan driven by an electrical motor. Air provided by this fan acts on the blades of the compressor, causing the rotation of the high pressure turbine.

Fuel system: The line of fuel gas consists of a ball valve to open or close the feeding, a pressure regulation valve, a safety solenoid valve and an injector. It includes a rotameter type flowmeter to measure de gas consumption.

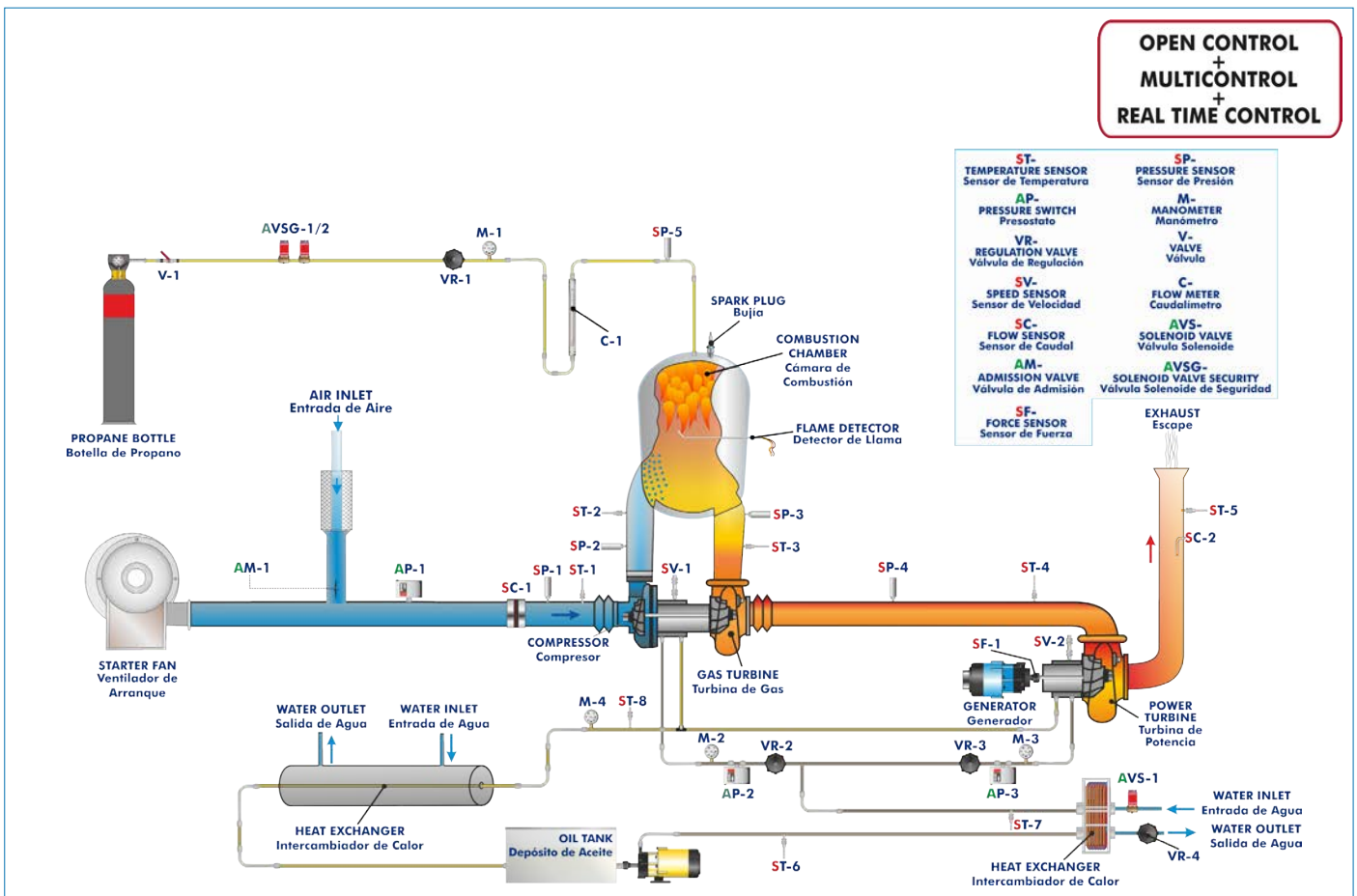
Ignition system: The activation energy of the air-fuel mix will cause the flame ignition. It consists of an ignition electrode or spark plug feeded by an ignition transformer. An ionization electrode detects that the flame is ignited.

Lubrication system: It consists of an oil tank of 5 l. From this tank, we dispose of a gear pump to impulse the oil to the bearings of both turbine shafts. The system is completed with a filtration unit and two regulation valves to select the oil quantity to feed to each turbine.

Refrigeration system: It consists of a plate heat exchanger and a tubular heat exchanger through which the oil transfers its heat to the refrigeration water.

This Computer Controlled Unit is supplied with the EDIBON Computer Control System (SCADA), and includes: The unit itself + a Control Interface Box + a Data Acquisition Board + Computer Control, Data Acquisition and Data Management Software Packages, for controlling the process and all parameters involved in the process.

## PROCESS DIAGRAM AND UNIT ELEMENTS ALLOCATION



With this unit there are several options and possibilities:

- Main items: 1, 2, 3, 4, 5 and 6.
- Optional items: 7, 8 and 9.

Let us describe first the main items (1 to 6):

① **TGDEC. Unit:**

Anodized aluminum frame and panels made of painted steel.

The unit includes wheels to facilitate its mobility.

Main metallic elements made of stainless steel.

Diagram in the front panel with distribution of the elements similar to the real one.

Using this unit, the operation of a two shaft gas turbine system for electric generation can be study and investigate.

High Pressure Turbine, that it is the Gas Generative Turbine. It consists of:

- Radial compressor.
- Tubular type combustion chamber.
- Expansion turbine.
- Operation speed range: 70000 – 90000 rpm.
- Max. compression ratio: 2:1.
- Max. fuel consumption: 20 Kg/hour.

Low Pressure Turbine (Power Turbine):

- Speed range (r. p. m.): 15000 – 25000 rpm.
- Electrical power: Measurement range: 0 – 200 W.

Asynchronous (motor) generator, computer controlled; speed range: 1500 – 3000 rpm.

Power turbine connection and generator by means of adjustable belt drive.

Start fan, driven by an electrical motor, for starting the turbine and gas sweep. This fan is automatically computer controlled and it is used to refrigerate.

Aspiration muffler.

Line of fuel gas, consists of:

- Valve to open or to close the feeding.
- Pressure regulation valve.
- Flow meter (rotameter): 20 – 80 l/min.
- Solenoid valve, automatically computer controlled.
- Gas injector.

Spark plug, automatically computer controlled, powered by an ignition transformer.

Ionization electrode, automatically computer controlled, to detect that the flame is ignited, as security system.

Lubrication system, consists of:

- Oil tank of 5 l.
- Gear pump, automatically computer controlled, to impulse the oil to the bearings of both turbine shafts.
- Filtration unit.
- Two valves for regulating the oil feed to the turbine.

Plate heat exchanger to cool the oil leaving the turbines.

Tubular heat exchanger to cool the oil entering the turbines.

Water supply connections.

Exhaust gas outlet and exhaust muffler.

Sensors and instrumentation:

- Eight temperature sensors, "K" type, placed in the different process stages (temperature range: 0 – 1100 °C):
  - Temperature of the inlet air to the compressor.
  - Temperature of the inlet air to the combustion chamber.
  - Temperature of the inlet gases to the gas generative turbine.
  - Temperature of the inlet gases to power turbine.
  - Temperature of the exhaust gases.
  - Temperature of the bearing lubrication oil.
  - Temperature of the inlet refrigeration water.
  - Temperature of the outlet refrigeration water.

Two speed sensors to measure the rpm of each turbine, measurement range: 0 – 200000 rpm.



Unit: TGDEC

Five pressure sensors, for measuring:

Fuel (propane gas) pressure at the combustion chamber inlet, range: 0 – 2 bar.

Pressure in the combustion chamber, range: 0 – 2 bar.

Pressure at the turbine outlet, range: 0 – 2 bar.

Compressor outlet, range: 0 – 2 bar.

Compressor inlet, range: 0 – 100 mbar.

Two flow sensors:

Inlet air, range: 0 – 3000 m<sup>3</sup>/h.

Outlet gases, range: 0 – 3000 m<sup>3</sup>/h.

Force sensor (load cell) of the generator.

Four manometers, range: 0 – 2 bar.

Three pressure switches to control air and oil circuits.

ATEX flowmeter for measuring the gas consumption at any moment.

Current and voltage generated measurement.

Handling box with PLC, which includes:

Front panel with LEDs indicating the unit status.

Oil temperature control display.

Safety system to prevent faults.

Operation with propane.

The complete unit includes as well:

**Advanced Real-Time SCADA.**

**Open Control + Multicontrol + Real-Time Control.**

**Specialized EDIBON Control Software based on LabVIEW.**

**National Instruments Data Acquisition board (250 KS/s, kilo samples per second).**

**Calibration exercises, which are included, teach the user how to calibrate a sensor and the importance of checking the accuracy of the sensors before taking measurements.**

**Projector and/or electronic whiteboard compatibility allows the unit to be explained and demonstrated to an entire class at one time.**

**Capable of doing applied research, real industrial simulation, training courses, etc.**

**Remote operation and control by the user and remote control for EDIBON technical support, are always included.**

**Totally safe, utilizing 4 safety systems (Mechanical, Electrical, Electronic & Software).**

**Designed and manufactured under several quality standards.**

**Optional ICAI software to create, edit and carry out practical exercises, tests, exams, calculations, etc. Apart from monitoring user's knowledge and progress reached.**

**This unit has been designed for future expansion and integration. A common expansion is the EDIBON Scada-Net (ESN) System which enables multiple students to simultaneously operate many units in a network.**

## ② TGDEC/CIB. Control Interface Box:

The Control Interface Box is part of the SCADA system.

**Control interface box with process diagram in the front panel** and with the same distribution that the different elements located in the unit, for an easy understanding by the student.

All sensors, with their respective signals, are properly manipulated from -10V. to +10V. computer output.

Sensors connectors in the interface have different pines numbers (from 2 to 16), to avoid connection errors.

Single cable between the control interface box and computer.

**The unit control elements are permanently computer controlled,** without necessity of changes or connections during the whole process test procedure.

**Simultaneous visualization in the computer of all parameters involved in the process.**

**Calibration of all sensors involved in the process.**

**Real time curves representation about system responses.**

Storage of all the process data and results in a file.

Graphic representation, in real time, of all the process/system responses.

**All the actuators' values can be changed at any time from the keyboard** allowing the analysis about curves and responses of the whole process.

All the actuators and sensors values and their responses are displayed on only one screen in the computer.

**Shield and filtered signals to avoid external interferences.**

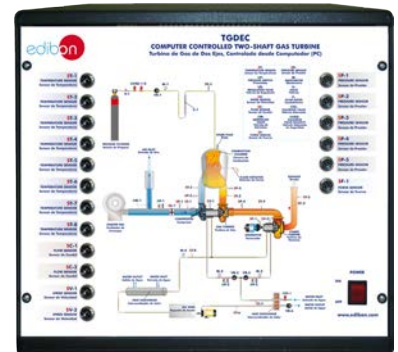
**Real time computer control with flexibility of modifications from the computer keyboard of the parameters, at any moment during the process.**

Real time computer control for pumps, compressors, heating elements, control valves, etc.

**Real time computer control for parameters involved in the process simultaneously.**

**Open control** allowing modifications, at any moment and in real time, of parameters involved in the process simultaneously.

**Three safety levels, one mechanical in the unit, another electronic in the control interface and the third one in the control software.**



TGDEC/CIB

**③ DAB. Data Acquisition Board:**

The Data Acquisition board is part of the SCADA system.

PCI Express Data acquisition board (National Instruments) to be placed in a computer slot. Bus PCI Express.

**Analog input:**

Number of channels= 16 single-ended or 8 differential. Resolution= 16 bits, 1 in 65536.

Sampling rate up to: 250 KS/s (kilo samples per second).

Input range (V)= ±10 V. Data transfers=DMA, interrupts, programmed I/O. DMA channels=6.

**Analog output:**

Number of channels=2. Resolution= 16 bits, 1 in 65536.

Maximum output rate up to: 900 KS/s.

Output range(V)= ±10 V. Data transfers=DMA, interrupts, programmed I/O.

**Digital Input/Output:**

Number of channels=24 inputs/outputs. D0 or DI Sample Clock frequency: 0 to 100 MHz.

Timing: Number of Counter/timers=4. Resolution: Counter/timers: 32 bits.



DAB

**④ TGDEC/CCSOF. Computer Control + Data Acquisition + Data Management Software:**

The three softwares are part of the SCADA system.

Compatible with actual Windows operating systems. Graphic and intuitive simulation of the process in screen. Compatible with the industry standards.

Registration and visualization of all process variables in an automatic and simultaneous way.

Flexible, open and multicontrol software, developed with actual windows graphic systems, acting simultaneously on all process parameters.

Management, processing, comparison and storage of data.

Sampling velocity up to 250 KS/s (kilo samples per second).

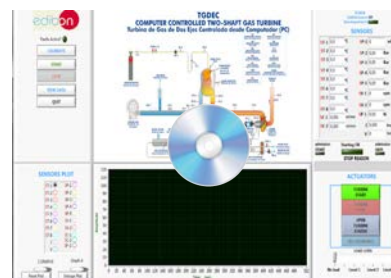
Calibration system for the sensors involved in the process.

It allows the registration of the alarms state and the graphic representation in real time.

Comparative analysis of the obtained data, after the process and modification of the conditions during the process.

Open software, allowing the teacher to modify texts, instructions. Teacher's and student's passwords to facilitate the teacher's control on the student, and allowing the access to different work levels.

This unit allows the 30 students of the classroom to visualize simultaneously all the results and the manipulation of the unit, during the process, by using a projector or an electronic whiteboard.



TGDEC/CCSOF

**⑤ Cables and Accessories**, for normal operation.

**⑥ Manuals:**

This unit is supplied with 8 manuals: Required Services, Assembly and Installation, Interface and Control Software, Starting-up, Safety, Maintenance, Calibration & Practices Manuals.

\*References 1 to 6 are the main items: TGDEC + TGDEC/CIB + DAB + TGDEC/CCSOF + Cables and Accessories + Manuals are included in the minimum supply for enabling normal and full operation.

## EXERCISES AND PRACTICAL POSSIBILITIES TO BE DONE WITH THE MAIN ITEMS

- 1.- Study of a gas turbine operation.
  - 2.- Determination of the gas turbine efficiency.
  - 3.- Determination of the compressor operation point.
  - 4.- Operation with power turbine.
  - 5.- Determination of fuel consumption.
  - 6.- Thermal efficiency.
  - 7.- Air standard cycle.
  - 8.- Heat balance.
  - 9.- Work ratio.
  - 10.-Pressure ratio.
  - 11.-Pressure loss.
  - 12.-Air and fuel ratio.
  - 13.-Combustion efficiency.
  - 14.-Recording the turbine characteristic curve.
  - 15.-Determination of the efficiency of the compressor.
  - 16.-Determination of the efficiency of high pressure turbine.
  - 17.-Determination of the efficiency of output turbine (low pressure).
  - 18.-Temperatures measurements.
  - 19.-Effective turbine power output.
  - 20.-Safety systems in the operation of a gas turbine.
- Additional practical possibilities:
- 21.-Sensors calibration.

Other possibilities to be done with this Unit:

- 22.-Many students view results simultaneously.  
To view all results in real time in the classroom by means of a projector or an electronic whiteboard.
  - 23.-Open Control, Multicontrol and Real Time Control.  
This unit allows intrinsically and/or extrinsically to change the span, gains; proportional, integral, derivative parameters; etc, in real time.
  - 24.-The Computer Control System with SCADA allows a real industrial simulation.
  - 25.-This unit is totally safe as uses mechanical, electrical/electronic, and software safety devices.
  - 26.-This unit can be used for doing applied research.
  - 27.-This unit can be used for giving training courses to Industries even to other Technical Education Institutions.
  - 28.-Control of the TGDEC unit process through the control interface box without the computer.
  - 29.-Visualization of all the sensors values used in the TGDEC unit process.
- Several other exercises can be done and designed by the user.

### REQUIRED SERVICES

- Electrical supply: three-phase, 380 V/50 Hz or 220 V/60 Hz, 3 kW.
- Water supply (min. 3 l/min.) and drain.
- Exhaust gases extractor.
- Computer.

### REQUIRED CONSUMABLES (Not included)

- Propane 1.5 – 2.5 bar.

### DIMENSIONS AND WEIGHTS

TGDEC:

Unit:

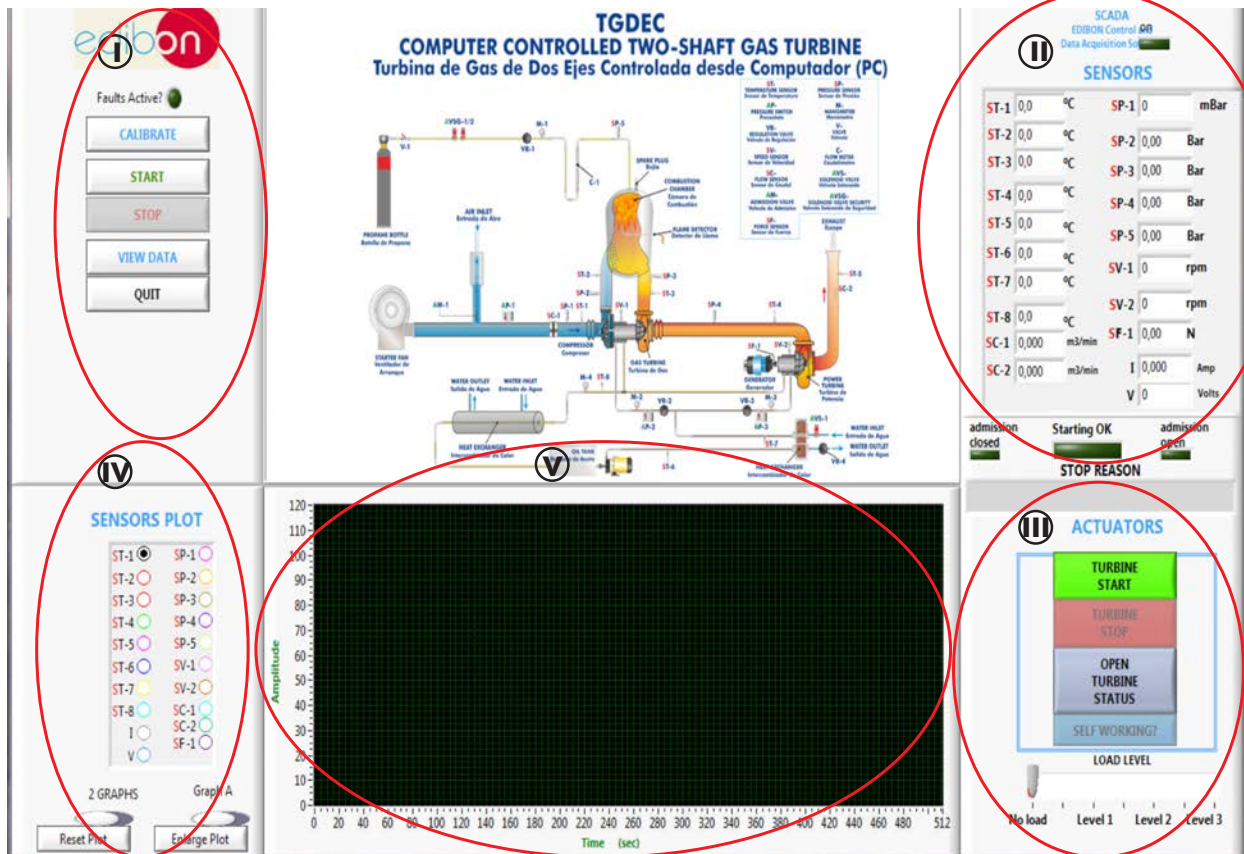
- Dimensions: 2500 x 700 x 1900 mm. approx.  
(98.42 x 27.55 x 74.80 inches approx.)
- Weight: 235 Kg. approx.  
(518 pounds approx.).

Control Interface Box:

- Dimensions: 490 x 450 x 470 mm. approx.  
(19.29 x 17.72 x 18.50 inches approx.)
- Weight: 20 Kg. approx.  
(44 pounds approx.).

## SOFTWARE MAIN SCREENS

### SCADA Main screen



❶ Main software operation possibilities.

❷ Sensors displays, real time values, and extra output parameters. Sensors: ST=Temperature sensor. SC=Flow sensor. SP=Pressure sensor. SV=Speed sensor. SF=Force sensor.

❸ Actuators controls. Actuators: AP=Pressure switch. AM=Admission valve. AVS=Solenoid valve. AVSG=Solenoid valve security.

❹ Channel selection and other plot parameters.

❺ Real time graphics displays.

### Software for Sensors Calibration

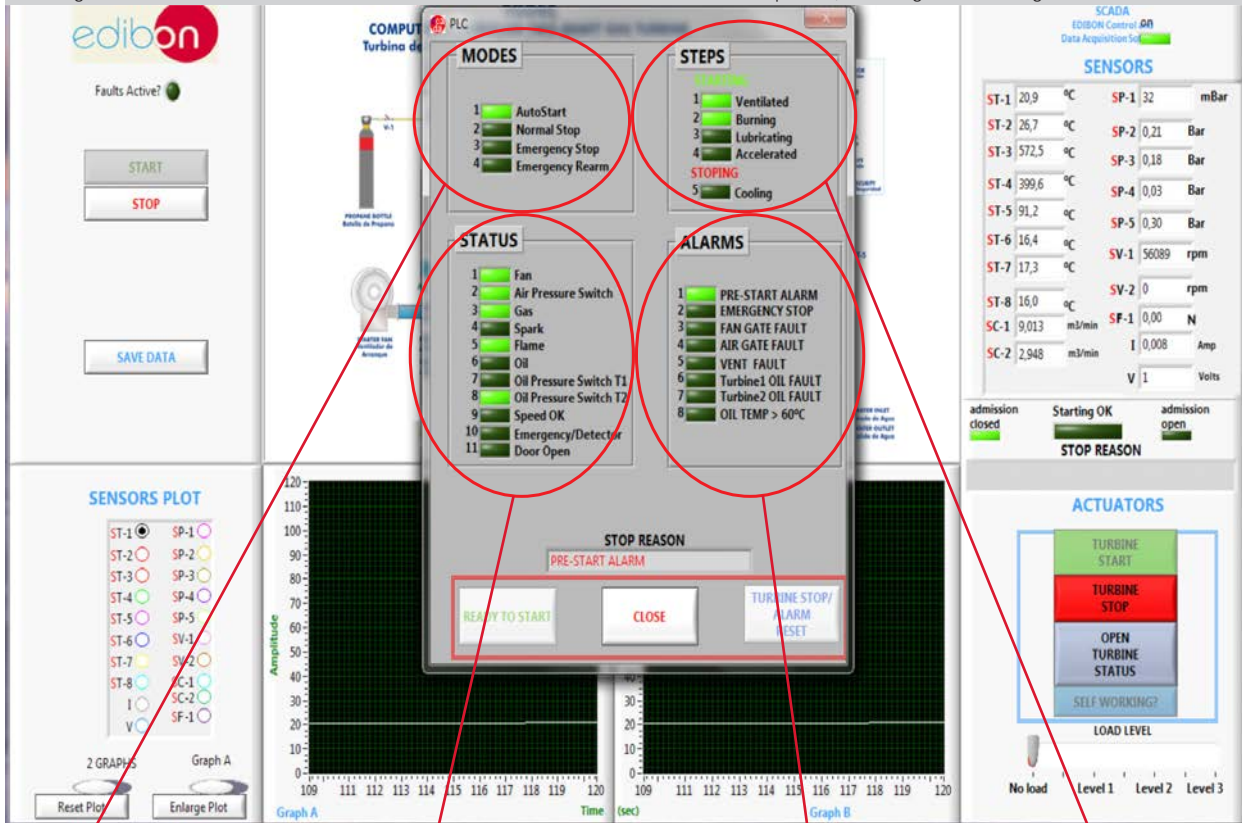
Example of screen



The teacher and the students can calibrate the unit with a password provided by EDIBON. The teacher can restore the factory calibration any time.

## SOME REAL RESULTS OBTAINED FROM THIS UNIT

Clicking the "TURBINE STATUS" the software shows a window like the one in the next picture, detailing the following data and status:



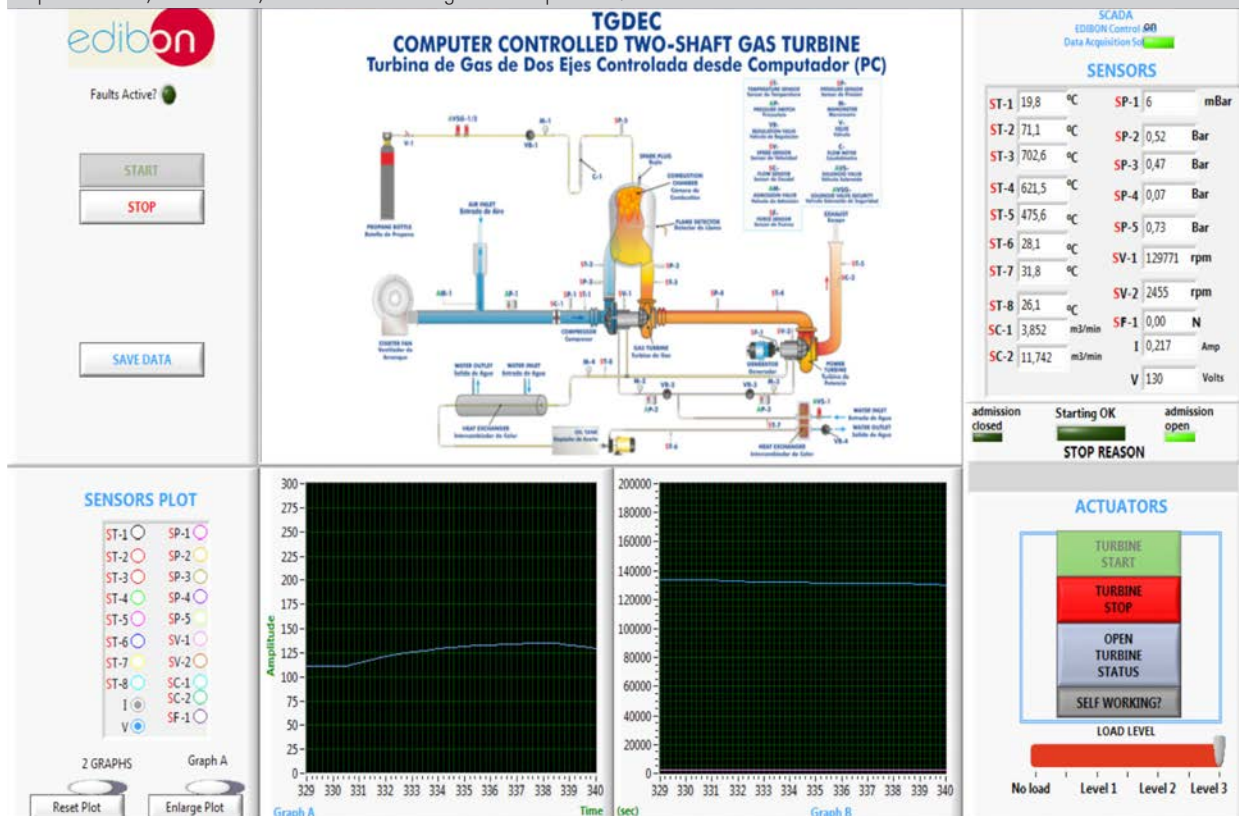
**MODES:** Indicates the turbine operation mode.

**STEPS:** Show, in real time, the different steps in the turbine start progression.

**STATUS:** Indicates the turbine status.


**ALARMS:** Indicates the anomalies during the normal operation.

Representation, in real time, of the sensors during the unit operation.





The generator load can be regulated via software.



Faults Active? ●

START

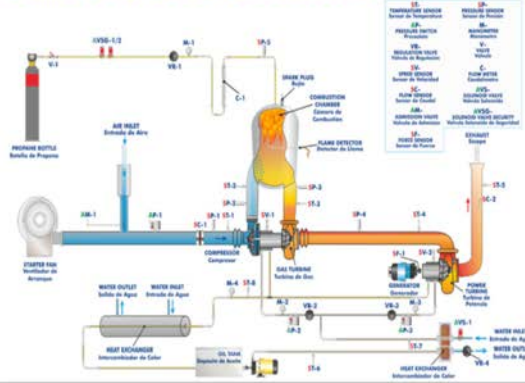
STOP

SAVE DATA

### TGDEC

#### COMPUTER CONTROLLED TWO-SHAFT GAS TURBINE

Turbina de Gas de Dos Ejes Controlada desde Computador (PC)



SCADA  
EDIBON Control on  
Data Acquisition Software

#### SENSORS

ST-1	19,8 °C	SP-1	7 mBar
ST-2	65,5 °C	SP-2	0,43 Bar
ST-3	685,0 °C	SP-3	0,39 Bar
ST-4	629,4 °C	SP-4	0,06 Bar
ST-5	511,9 °C	SP-5	0,61 Bar
ST-6	43,5 °C	SV-1	152074 rpm
ST-7	49,4 °C	SV-2	2006 rpm
ST-8	39,9 °C	SF-1	0,00 N
SC-1	3,357 m3/min	I	0,478 Amp
SC-2	14,174 m3/min	V	86 Volts

admission closed ■ Starting OK ■ admission open ■

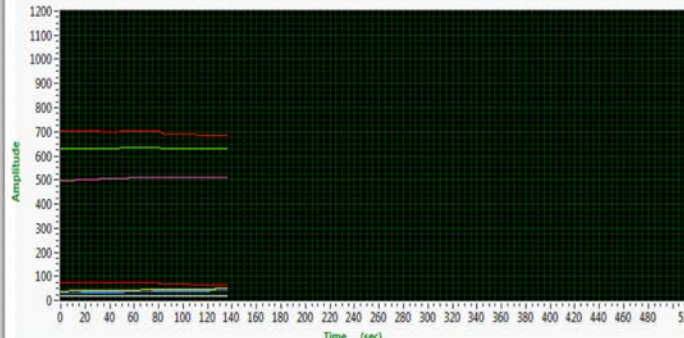
**STOP REASON**

#### SENSORS PLOT

- ST-1 ● SP-1 ○
- ST-2 ● SP-2 ○
- ST-3 ● SP-3 ○
- ST-4 ● SP-4 ○
- ST-5 ● SP-5 ○
- ST-6 ● SV-1 ○
- ST-7 ● SV-2 ○
- ST-8 ● SC-1 ○
- I ○ SC-2 ○
- V ○ SF-1 ○

1 GPAPH

Reset Plot Enlarge Plot



Amplitude

Time (sec)

#### ACTUATORS

TURBINE START

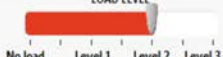
TURBINE STOP

OPEN TURBINE STATUS

SELF WORKING?

LOAD LEVEL

No load    Level 1    Level 2    Level 3



## COMPLETE TECHNICAL SPECIFICATIONS (for optional items)

Additionally to the main items (1 to 6) described, we can offer, as optional, other items from 7 to 9.

All these items try to give more possibilities for:

- a) Technical and Vocational Education configuration. (ICAI)
- b) Multipost Expansions options. (MINI ESN and ESN)

### a) Technical and Vocational Education configuration

#### ⑦ TGDEC/ICAI. Interactive Computer Aided Instruction Software System.

This complete software package consists of an Instructor Software (EDIBON Classroom Manager - ECM-SOF) totally integrated with the Student Software (EDIBON Student Labsoft - ESL-SOF). Both are interconnected so that the teacher knows at any moment what is the theoretical and practical knowledge of the students.

This software is optional and can be used additionally to items (1 to 6).

#### - ECM-SOF. EDIBON Classroom Manager (Instructor Software).

ECM-SOF is the application that allows the Instructor to register students, manage and assign tasks for workgroups, create own content to carry out Practical Exercises, choose one of the evaluation methods to check the Student knowledge and monitor the progression related to the planned tasks for individual students, workgroups, units, etc... so the teacher can know in real time the level of understanding of any student in the classroom.

Innovative features:

- User Data Base Management.
- Administration and assignment of Workgroup, Task and Training sessions.
- Creation and Integration of Practical Exercises and Multimedia Resources.
- Custom Design of Evaluation Methods.
- Creation and assignment of Formulas & Equations.
- Equation System Solver Engine.
- Updatable Contents.
- Report generation, User Progression Monitoring and Statistics.

#### - ESL-SOF. EDIBON Student Labsoft (Student Software).

ESL-SOF is the application addressed to the Students that helps them to understand theoretical concepts by means of practical exercises and to prove their knowledge and progression by performing tests and calculations in addition to Multimedia Resources. Default planned tasks and an Open workgroup are provided by EDIBON to allow the students start working from the first session. Reports and statistics are available to know their progression at any time, as well as explanations for every exercise to reinforce the theoretically acquired technical knowledge.

Innovative features:

- Student Log-In & Self-Registration.
- Existing Tasks checking & Monitoring.
- Default contents & scheduled tasks available to be used from the first session.
- Practical Exercises accomplishment by following the Manual provided by EDIBON.
- Evaluation Methods to prove your knowledge and progression.
- Test self-correction.
- Calculations computing and plotting.
- Equation System Solver Engine.
- User Monitoring Learning & Printable Reports.
- Multimedia-Supported auxiliary resources.

For more information see ICAI catalogue. Click on the following link:

[www.edibon.com/en/files/expansion/ICAI/catalog](http://www.edibon.com/en/files/expansion/ICAI/catalog)

#### Instructor Software



ECM-SOF. EDIBON Classroom Manager (Instructor Software) Application Main Screen

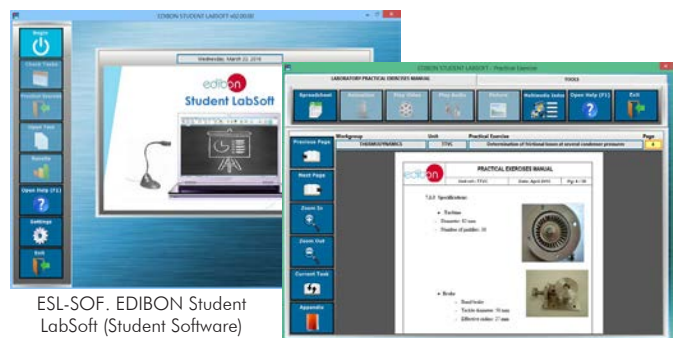
ECAL. EDIBON Calculations Program Package - Formula Editor Screen



ERS. EDIBON Results & Statistics Program Package - Student Scores Histogram

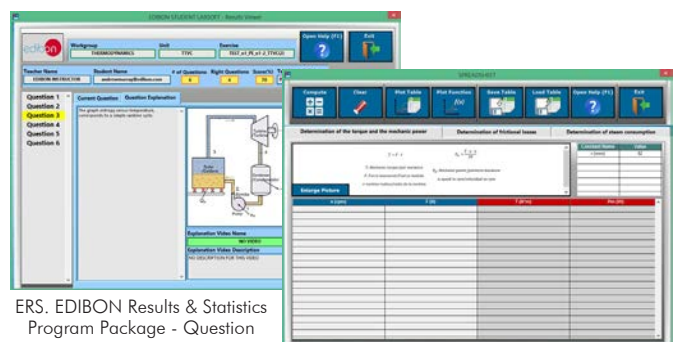
ETTE. EDIBON Training Test & Exam Program Package - Main Screen with Numeric Result Question

#### Student Software



ESL-SOF. EDIBON Student LabSoft (Student Software) Application Main Screen

EPE. EDIBON Practical Exercise Program Package Main Screen



ERS. EDIBON Results & Statistics Program Package - Question Explanation

ECAL. EDIBON Calculations Program Package Main Screen

b) Multipost Expansions options

⑧ **MINI ESN. EDIBON Mini Scada-Net System for being used with EDIBON Teaching Units.**

MINI ESN. EDIBON Mini Scada-Net System allows up to 30 students to work with a Teaching Unit in any laboratory, simultaneously. It is useful for both, Higher Education and/or Technical and Vocational Education.

The MINI ESN system consists of the adaptation of any EDIBON Computer Controlled Unit with SCADA integrated in a local network.

This system allows to view/control the unit remotely, from any computer integrated in the local net (in the classroom), through the main computer connected to the unit. Then, the number of possible users who can work with the same unit is higher than in an usual way of working (usually only one).

Main characteristics:

- It allows up to 30 students to work simultaneously with the EDIBON Computer Controlled Unit with SCADA, connected in a local net.
- Open Control + Multicontrol + Real Time Control + Multi Student Post.
- Instructor controls and explains to all students at the same time.
- Any user/student can work doing "real time" control/multicontrol and visualisation.
- Instructor can see in the computer what any user/student is doing in the unit.
- Continuous communication between the instructor and all the users/students connected.

Main advantages:

- It allows an easier and quicker understanding.
- This system allows you can save time and cost.
- Future expansions with more EDIBON Units.

For more information see MINI ESN catalogue. Click on the following link:

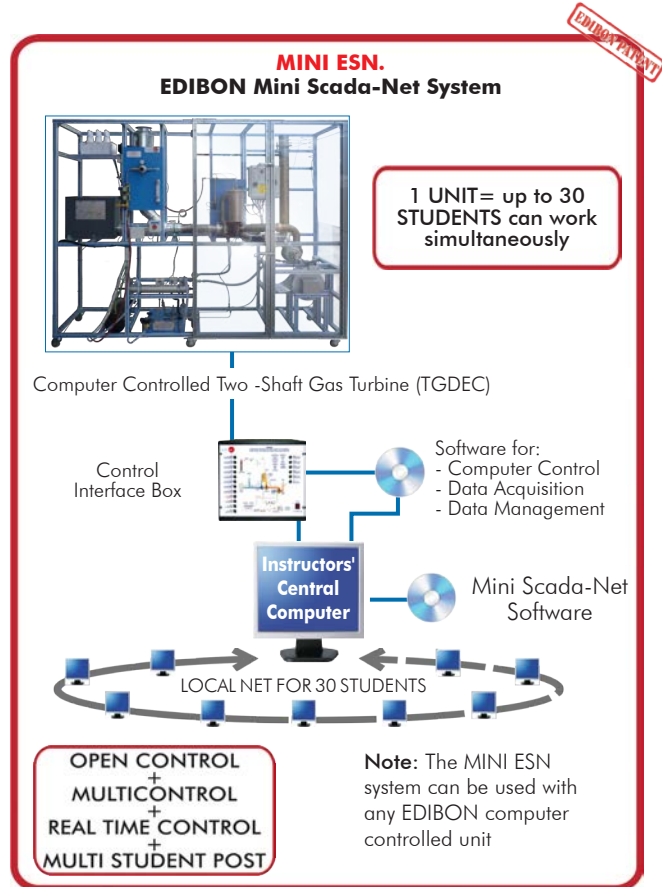
[www.edibon.com/en/files/expansion/MINI-ESN/catalog](http://www.edibon.com/en/files/expansion/MINI-ESN/catalog)

⑨ **ESN. EDIBON Scada-Net Systems.**

This unit can be integrated, in the future, into a Complete Laboratory with many Units and many Students.

For more information see ESN catalogue. Click on the following link:

[www.edibon.com/en/files/expansion/ESN/catalog](http://www.edibon.com/en/files/expansion/ESN/catalog)



## ORDER INFORMATION

### **Main items** (always included in the supply)

Minimum supply always includes:

- ① **Unit: TGDEC. Computer Controlled Two -Shaft Gas Turbine.**
- ② **TGDEC/CIB. Control Interface Box.**
- ③ **DAB. Data Acquisition Board.**
- ④ **TGDEC/CCSOF. Computer Control + Data Acquisition + Data Management Software.**
- ⑤ **Cables and Accessories**, for normal operation.
- ⑥ **Manuals.**

\***IMPORTANT:** Under TGDEC we always supply all the elements for immediate running as 1, 2, 3, 4, 5 and 6.

### **Optional items** (supplied under specific order)

a) Technical and Vocational Education configuration

- ⑦ TGDEC/ICAI. Interactive Computer Aided Instruction Software System.

b) Multipost Expansions options

- ⑧ MINI ESN. EDIBON Mini Scada-Net System for being used with EDIBON Teaching Units.
- ⑨ ESN. EDIBON Scada-Net Systems.

## TENDER SPECIFICATIONS (for main items)

### ① TGDEC. Unit:

Anodized aluminum frame and panels made of painted steel.  
The unit includes wheels to facilitate its mobility.  
Main metallic elements made of stainless steel.  
Diagram in the front panel with distribution of the elements similar to the real one.  
Using this unit, the operation of a two shaft gas turbine system for electric generation can be study and investigate.  
High Pressure Turbine, that it is the Gas Generative Turbine. It consists of:  
Radial compressor.  
Tubular type combustion chamber.  
Expansion turbine.  
Operation speed range: 70000 – 90000 rpm.  
Max. compression ratio: 2:1  
Max. fuel consumption: 20 Kg/hour.  
Low Pressure Turbine (Power Turbine):  
Speed range (r. p. m.): 15000 – 25000 rpm.  
Electrical power: Measurement range: 0 – 200 W.  
Asynchronous (motor) generator, computer controlled; speed range: 1500 – 3000 rpm.  
Power turbine connection and generator by means of adjustable belt drive.  
Start fan, driven by an electrical motor, for starting the turbine and gas sweep. This fan is automatically computer controlled and it is used to refrigerate.  
Aspiration muffler.  
Line of fuel gas, consists of:  
Valve to open or to close the feeding.  
Pressure regulation valve.  
Flow meter (rotameter): 20 – 80 l/min.  
Solenoid valve, automatically computer controlled.  
Gas injector.  
Spark plug, automatically computer controlled, powered by an ignition transformer.  
Ionization electrode, automatically computer controlled, to detect that the flame is ignited, as security system.  
Lubrication system, consists of:  
Oil tank of 5 l.  
Gear pump, automatically computer controlled, to impulse the oil to the bearings of both turbine shafts.  
Filtration unit.  
Two valves for regulating the oil feed to the turbine.  
Plate heat exchanger to cool the oil leaving the turbines.  
Tubular heat exchanger to cool the oil entering the turbines.  
Water supply connections.  
Exhaust gas outlet and exhaust muffler.  
Sensors and instrumentation:  
Eight temperature sensors, "K" type, placed in the different process stages (temperature range: 0 – 1100 °C):  
Temperature of the inlet air to the compressor.  
Temperature of the inlet air to the combustion chamber.  
Temperature of the inlet gases to the gas generative turbine.  
Temperature of the inlet gases to power turbine.  
Temperature of the exhaust gases.  
Temperature of the bearing lubrication oil.  
Temperature of the inlet refrigeration water.  
Temperature of the outlet refrigeration water.  
Two speed sensors to measure the rpm of each turbine, measurement range: 0 – 200000 rpm.  
Five pressure sensors, for measuring:  
Fuel (propane gas) pressure at the combustion chamber inlet, range: 0 – 2 bar.  
Pressure in the combustion chamber, range: 0 – 2 bar.  
Pressure at the turbine outlet, range: 0 – 2 bar.  
Compressor outlet, range: 0 – 2 bar.  
Compressor inlet, range: 0 – 100 mbar.  
Two flow sensors:  
Inlet air, range: 0 – 3000 m<sup>3</sup>/h.  
Outlet gases, range: 0 – 3000 m<sup>3</sup>/h.  
Force sensor (load cell) of the generator.  
Four manometers, range: 0 – 2 bar.  
Three pressure switches to control air and oil circuits.  
ATEX flowmeter for measuring the gas consumption at any moment.  
Current and voltage generated measurement.  
Handling box with PLC, which includes:  
Front panel with LEDs indicating the unit status.  
Oil temperature control display.  
Safety system to prevent faults.  
Operation with propane.  
The complete unit includes as well:  
Advanced Real-Time SCADA.  
Open Control + Multicontrol + Real-Time Control.  
Specialized EDIBON Control Software based on LabVIEW.  
National Instruments Data Acquisition board (250 KS/s, kilo samples per second).  
Calibration exercises, which are included, teach the user how to calibrate a sensor and the importance of checking the accuracy of the sensors before taking measurements.  
Projector and/or electronic whiteboard compatibility allows the unit to be explained and demonstrated to an entire class at one time.  
Capable of doing applied research, real industrial simulation, training courses, etc.  
Remote operation and control by the user and remote control for EDIBON technical support, are always included.  
Totally safe, utilizing 4 safety systems (Mechanical, Electrical, Electronic & Software).  
Designed and manufactured under several quality standards.  
Optional ICAI software to create, edit and carry out practical exercises, tests, exams, calculations, etc. Apart from monitoring user's knowledge and progress reached.  
This unit has been designed for future expansion and integration. A common expansion is the EDIBON Scada-Net (ESN) System which enables multiple students to simultaneously operate many units in a network.

### ② TGDEC/CIB. Control Interface Box:

The Control Interface Box is part of the SCADA system.  
Control interface box with process diagram in the front panel.  
The unit control elements are permanently computer controlled.  
Simultaneous visualization in the computer of all parameters involved in the process.  
Calibration of all sensors involved in the process.  
Real time curves representation about system responses.  
All the actuators' values can be changed at any time from the keyboard allowing the analysis about curves and responses of the whole process.  
Shield and filtered signals to avoid external interferences.  
Real time computer control with flexibility of modifications from the computer keyboard of the parameters, at any moment during the process.  
Real time computer control for parameters involved in the process simultaneously.  
Open control allowing modifications, at any moment and in real time, of parameters involved in the process simultaneously.  
Three safety levels, one mechanical in the unit, another electronic in the control interface and the third one in the control software.

### ③ DAB. Data Acquisition Board:

The Data Acquisition board is part of the SCADA system.  
PCI Express Data acquisition board (National Instruments) to be placed in a computer slot.  
Analog input: Channels= 16 single-ended or 8 differential. Resolution=16 bits, 1 in 65536. Sampling rate up to: 250 KS/s (kilo samples per second).  
Analog output: Channels=2. Resolution=16 bits, 1 in 65536.  
Digital Input/Output: Channels=24 inputs/outputs.

### ④ TGDEC/CCSOF. Computer Control + Data Acquisition+Data Management Software:

The three softwares are part of the SCADA system.  
Compatible with the industry standards.  
Flexible, open and multicontrol software, developed with actual windows graphic systems, acting simultaneously on all process parameters.  
Management, processing, comparison and storage of data.  
Sampling velocity up to 250 KS/s (kilo samples per second).  
Calibration system for the sensors involved in the process.  
It allows the registration of the alarms state and the graphic representation in real time.  
Open software, allowing the teacher to modify texts, instructions. Teacher's and student's passwords to facilitate the teacher's control on the student, and allowing the access to different work levels.  
This unit allows the 30 students of the classroom to visualize simultaneously all the results and the manipulation of the unit, during the process, by using a projector or an electronic whiteboard.

### ⑤ Cables and Accessories, for normal operation.

### ⑥ Manuals:

This unit is supplied with 8 manuals: Required Services, Assembly and Installation, Interface and Control Software, Starting-up, Safety, Maintenance, Calibration & Practices Manuals.

### Exercises and Practical Possibilities to be done with the Main Items

- 1.- Study of a gas turbine operation.
- 2.- Determination of the gas turbine efficiency.
- 3.- Determination of the compressor operation point.
- 4.- Operation with power turbine.
- 5.- Determination of fuel consumption.
- 6.- Thermal efficiency.
- 7.- Air standard cycle.
- 8.- Heat balance.
- 9.- Work ratio.
- 10.-Pressure ratio.
- 11.-Pressure loss.
- 12.-Air and fuel ratio.
- 13.-Combustion efficiency.
- 14.-Recording the turbine characteristic curve.
- 15.-Determination of the efficiency of the compressor.
- 16.-Determination of the efficiency of high pressure turbine.
- 17.-Determination of the efficiency of output turbine (low pressure).
- 18.-Temperatures measurements.
- 19.-Effective turbine power output.
- 20.-Safety systems in the operation of a gas turbine.

Additional practical possibilities:

- 21.-Sensors calibration.

Other possibilities to be done with this Unit:

- 22.-Many students view results simultaneously.

To view all results in real time in the classroom by means of a projector or an electronic whiteboard.

- 23.-Open Control, Multicontrol and Real Time Control.

This unit allows intrinsically and/or extrinsically to change the span, gains; proportional, integral, derivative parameters; etc, in real time.

- 24.-The Computer Control System with SCADA allows a real industrial simulation.

- 25.-This unit is totally safe as uses mechanical, electrical/electronic, and software safety devices.

- 26.-This unit can be used for doing applied research.

- 27.-This unit can be used for giving training courses to Industries even to other Technical Education Institutions.

- 28.-Control of the TGDEC unit process through the control interface box without the computer.

- 29.-Visualization of all the sensors values used in the TGDEC unit process.

- Several other exercises can be done and designed by the user.

## TENDER SPECIFICATIONS (for optional items)

### a) Technical and Vocational Education configuration

#### ⑦ **TGDEC/ICAL. Interactive Computer Aided Instruction Software System.**

This complete software package consists of an Instructor Software (EDIBON Classroom Manager - ECM-SOF) totally integrated with the Student Software (EDIBON Student Labsoft - ESL-SOF). Both are interconnected so that the teacher knows at any moment what is the theoretical and practical knowledge of the students.

- ECM-SOF. EDIBON Classroom Manager (Instructor Software).

ECM-SOF is the application that allows the Instructor to register students, manage and assign tasks for workgroups, create own content to carry out Practical Exercises, choose one of the evaluation methods to check the Student knowledge and monitor the progression related to the planned tasks for individual students, workgroups, units, etc...so the teacher can know in real time the level of understanding of any student in the classroom.

Innovative features:

- User Data Base Management.
- Administration and assignment of Workgroup, Task and Training sessions.
- Creation and Integration of Practical Exercises and Multimedia Resources.
- Custom Design of Evaluation Methods.
- Creation and assignment of Formulas & Equations.
- Equation System Solver Engine.
- Updatable Contents.
- Report generation, User Progression Monitoring and Statistics.

- ESL-SOF. EDIBON Student Labsoft (Student Software).

ESL-SOF is the application addressed to the Students that helps them to understand theoretical concepts by means of practical exercises and to prove their knowledge and progression by performing tests and calculations in addition to Multimedia Resources. Default planned tasks and an Open workgroup are provided by EDIBON to allow the students start working from the first session. Reports and statistics are available to know their progression at any time, as well as explanations for every exercise to reinforce the theoretically acquired technical knowledge.

Innovative features:

- Student Log-In & Self-Registration.
- Existing Tasks checking & Monitoring.
- Default contents & scheduled tasks available to be used from the first session.
- Practical Exercises accomplishment by following the Manual provided by EDIBON.
- Evaluation Methods to prove your knowledge and progression.
- Test self-correction.
- Calculations computing and plotting.
- Equation System Solver Engine.
- User Monitoring Learning & Printable Reports.
- Multimedia-Supported auxiliary resources.

### b) Multipost Expansions options

#### ⑧ **MINI ESN. EDIBON Mini Scada-Net System for being used with EDIBON Teaching Units.**

MINI ESN. EDIBON Mini Scada-Net System allows up to 30 students to work with a Teaching Unit in any laboratory, simultaneously.

The MINI ESN system consists of the adaptation of any EDIBON Computer Controlled Unit with SCADA integrated in a local network.

This system allows to view/control the unit remotely, from any computer integrated in the local net (in the classroom), through the main computer connected to the unit.

Main characteristics:

- It allows up to 30 students to work simultaneously with the EDIBON Computer Controlled Unit with SCADA, connected in a local net.
- Open Control + Multicontrol + Real Time Control + Multi Student Post.
- Instructor controls and explains to all students at the same time.
- Any user/student can work doing "real time" control/multicontrol and visualisation.
- Instructor can see in the computer what any user/student is doing in the unit.
- Continuous communication between the instructor and all the users/students connected.

Main advantages:

- It allows an easier and quicker understanding.
- This system allows you can save time and cost.
- Future expansions with more EDIBON Units.

The system basically will consist of:

This system is used with a Computer Controlled Unit.

- Instructor's computer.
- Students' computers.
- Local Network.
- Unit-Control Interface adaptation.
- Unit Software adaptation.
- Webcam.
- MINI ESN Software to control the whole system.
- Cables and accessories required for a normal operation.

\* Specifications subject to change without previous notice, due to the convenience of improvement of the product.



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